

OIL ANALYSIS REPORT

Area **COMP RM 1** FRICK C-6 (S/N F0006VFMCTHAA03)

Refrigeration Compressor Fluic

STELLAR 717 HT (140 GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

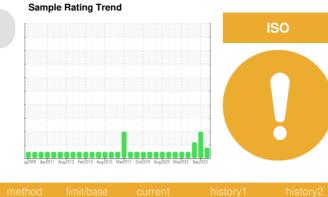
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



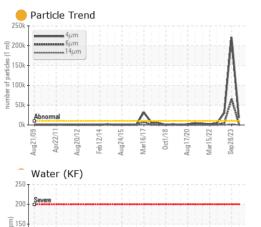
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0008129	USP0001670	USP250532
Sample Date		Client Info		28 Mar 2024	28 Sep 2023	16 Mar 2023
Machine Age	hrs	Client Info		76518	75235	74084
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	14	13	13
Chromium	ppm	ASTM D5185m		<1	0	0
Nickel		ASTM D5185m	>2	0	1	1
Titanium	ppm			0 <1	0	0
Silver	ppm	ASTM D5185m	. 0		0	0
	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m		0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m		<1	0	<1
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	<1	<1
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		<1	0	0
Zinc	ppm	ASTM D5185m		0	0	3
Sulfur	ppm	ASTM D5185m		512	590	630
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	1	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	2	<1	<1
Water	%	ASTM D6304	>0.01	0.001	0.001	0.004
ppm Water	ppm	ASTM D6304	>100	15	5.6	42.3
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	e 18251	A 221073	A 30637
Particles >6µm		ASTM D7647	>2500	2173	▲ 66275	696
Particles >14µm		ASTM D7647	>320	34	1 704	85
Particles >21µm		ASTM D7647	>80	5	<u> </u>	9
Particles >38µm		ASTM D7647	>20	0	2	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	21/18/12	▲ 25/23/18	2 2/19/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014	0.023	0.014

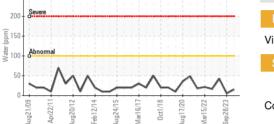
0.023 0.014

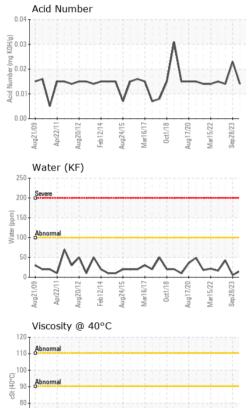
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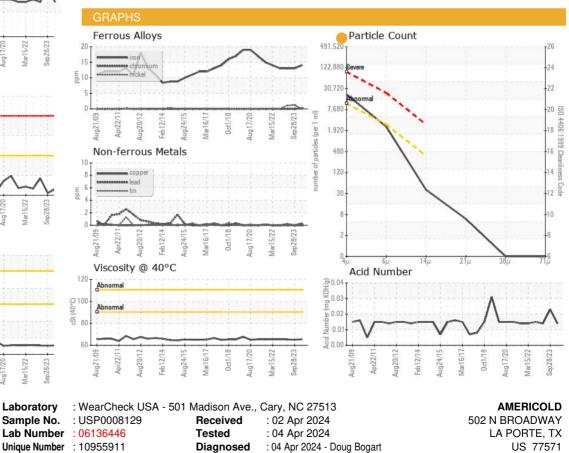
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		65.5	65.0	65.3
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					•	
Bottom						

Bottom



Unique Number : 10955911 Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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