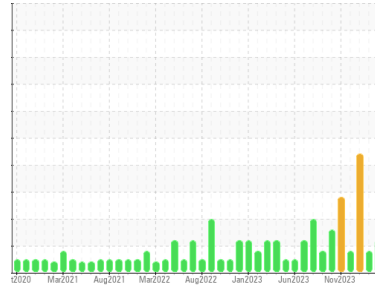




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

**PRESS**

Machine Id

**PRESS COOLING AND FILTERING (S/N PR205F20)**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>WC0895017</b>   | WC0895029   | WC0834635   |
| Sample Date        | Client Info |             |            | <b>28 Mar 2024</b> | 29 Feb 2024 | 22 Jan 2024 |
| Machine Age        | days        | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | days        | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>N/A</b>         | N/A         | N/A         |
| Sample Status      |             |             |            | <b>ATTENTION</b>   | ATTENTION   | SEVERE      |

| CONTAMINATION |           | method | limit/base | current    | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water         | WC Method |        | >0.05      | <b>NEG</b> | NEG      | NEG      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Chromium    | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Nickel      | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Lead        | ppm | ASTM D5185m | >20        | <b>0</b>     | 2        | 0        |
| Copper      | ppm | ASTM D5185m | >20        | <b>2</b>     | 2        | 3        |
| Tin         | ppm | ASTM D5185m | >20        | <b>&lt;1</b> | 0        | <1       |
| Vanadium    | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method      | limit/base | current      | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185m | 5          | <b>0</b>     | 1        | 0        |
| Barium     | ppm | ASTM D5185m | 5          | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m | 5          | <b>&lt;1</b> | <1       | <1       |
| Manganese  | ppm | ASTM D5185m |            | <b>0</b>     | 0        | <1       |
| Magnesium  | ppm | ASTM D5185m | 25         | <b>2</b>     | 3        | 5        |
| Calcium    | ppm | ASTM D5185m | 200        | <b>61</b>    | 65       | 64       |
| Phosphorus | ppm | ASTM D5185m | 300        | <b>332</b>   | 336      | 314      |
| Zinc       | ppm | ASTM D5185m | 370        | <b>424</b>   | 410      | 412      |
| Sulfur     | ppm | ASTM D5185m | 2500       | <b>995</b>   | 845      | 752      |

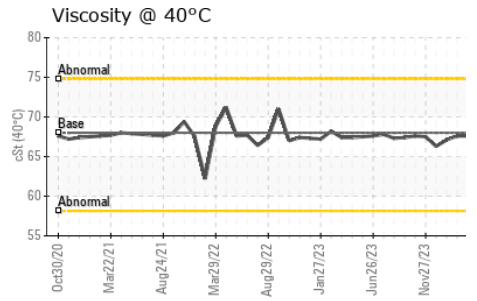
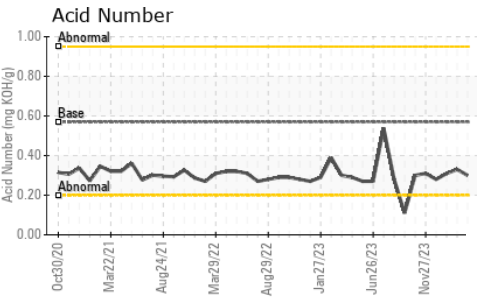
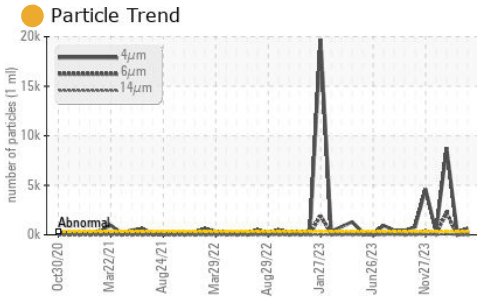
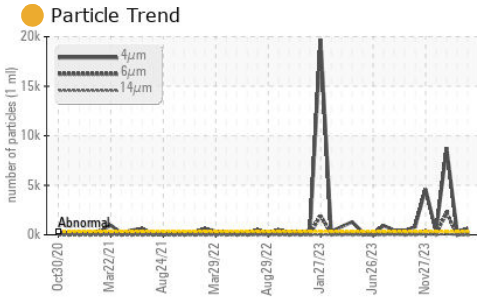
| CONTAMINANTS |     | method      | limit/base | current      | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >15        | <b>0</b>     | 0        | 0        |
| Sodium       | ppm | ASTM D5185m |            | <b>2</b>     | 1        | 2        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>&lt;1</b> | 0        | 0        |

| FLUID CLEANLINESS |  | method       | limit/base | current         | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm    |  | ASTM D7647   | >320       | <b>635</b>      | 350      | 8773     |
| Particles >6µm    |  | ASTM D7647   | >80        | <b>85</b>       | 35       | 2222     |
| Particles >14µm   |  | ASTM D7647   | >10        | <b>9</b>        | 4        | 74       |
| Particles >21µm   |  | ASTM D7647   | >3         | <b>3</b>        | 1        | 10       |
| Particles >38µm   |  | ASTM D7647   | >3         | <b>0</b>        | 0        | 0        |
| Particles >71µm   |  | ASTM D7647   | >3         | <b>0</b>        | 0        | 0        |
| Oil Cleanliness   |  | ISO 4406 (c) | >15/13/10  | <b>16/14/10</b> | 16/12/9  | 20/18/13 |

| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 | 0.57       | <b>0.30</b> | 0.33     | 0.31     |



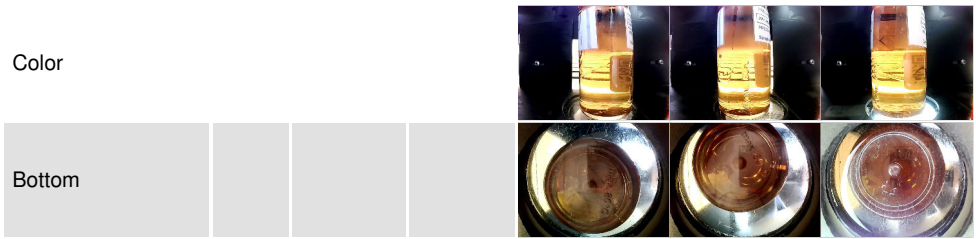
# OIL ANALYSIS REPORT



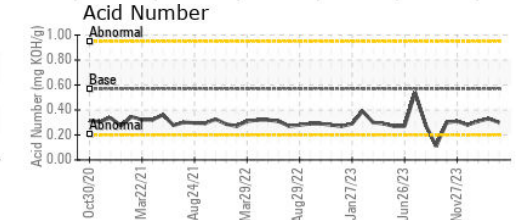
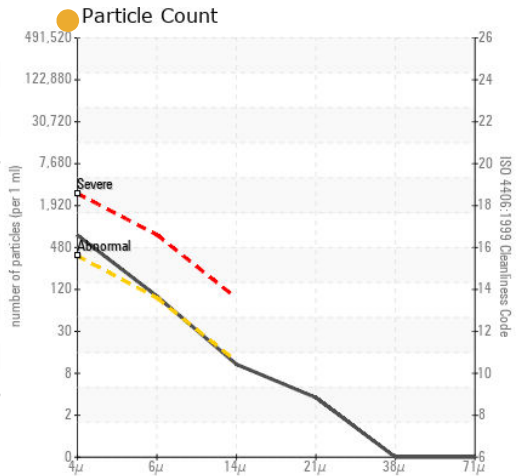
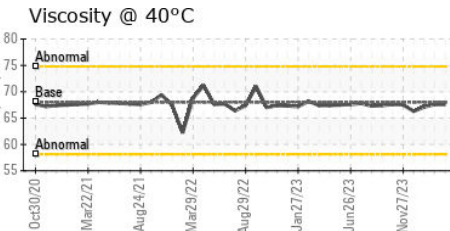
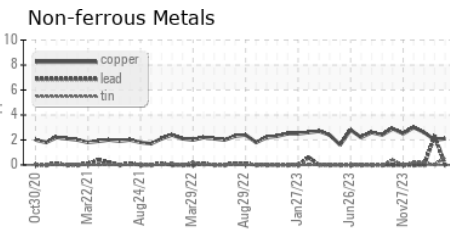
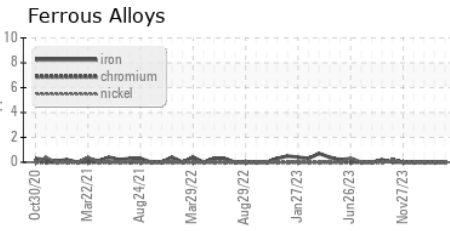
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.05   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 68      | 67.6     | 67.1     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0895017  
 Lab Number : 06136889  
 Unique Number : 10956354  
 Test Package : IND 2

Received : 02 Apr 2024  
 Tested : 03 Apr 2024  
 Diagnosed : 03 Apr 2024 - Wes Davis

J.M. Huber Corporation  
 PO BOX 38  
 CRYSTAL HILL, VA  
 US 24539  
 Contact: Ted Hudson  
 ted.hudson@huber.com  
 T: (434)476-6628  
 F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)