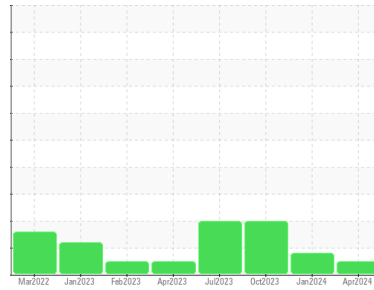




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**INGERSOLL RAND I/R 1 (S/N TS7603U17333)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI AIR 46 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36605</b>	USPM30508	USPM29949
Sample Date	Client Info		<b>02 Apr 2024</b>	03 Jan 2024	08 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ATTENTION	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	1	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m >40	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >5	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>5</b>	6	7
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	2	<1
Phosphorus	ppm	ASTM D5185m 1	<b>1</b>	1	2
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>17</b>	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >0.2	<b>0.034</b>	0.023	0.050
ppm Water	ppm	ASTM D6304 >2000	<b>346</b>	233	501.2

## FLUID CLEANLINESS

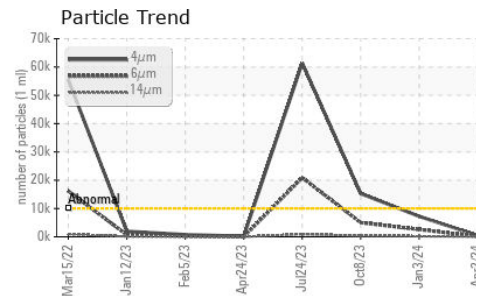
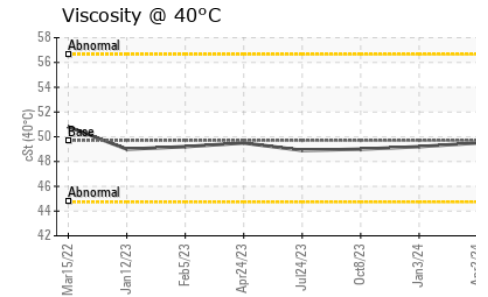
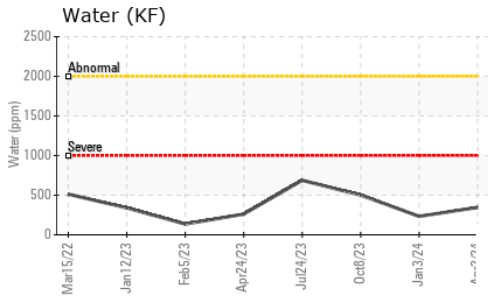
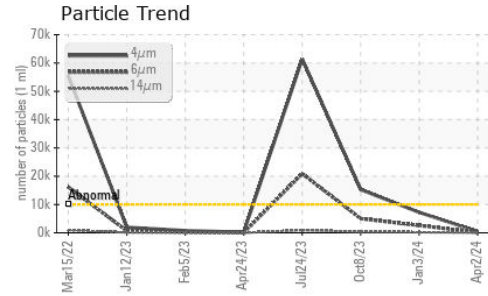
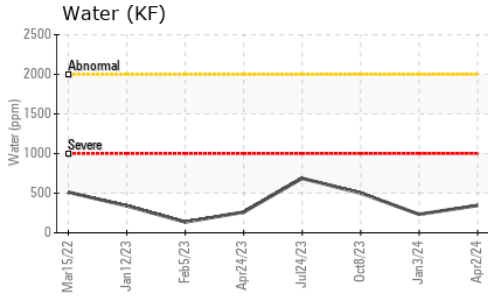
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>442</b>	7235	▲ 15286
Particles >6µm	ASTM D7647	>2500	<b>135</b>	● 2576	▲ 5041
Particles >14µm	ASTM D7647	>320	<b>8</b>	191	▲ 330
Particles >21µm	ASTM D7647	>80	<b>2</b>	41	▲ 90
Particles >38µm	ASTM D7647	>20	<b>0</b>	1	2
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>16/14/10</b>	● 20/19/15	▲ 21/20/16

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.054</b>	0.061	0.09



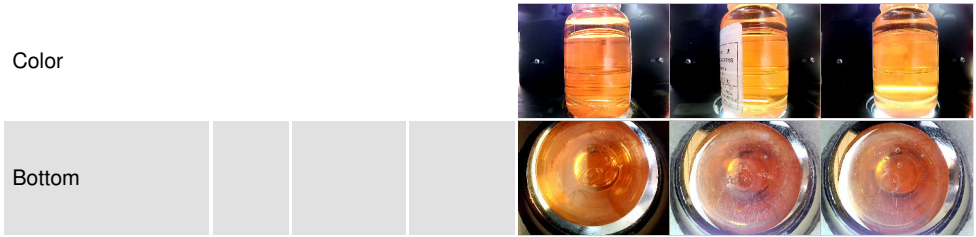
# OIL ANALYSIS REPORT



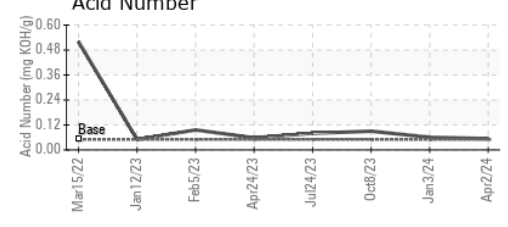
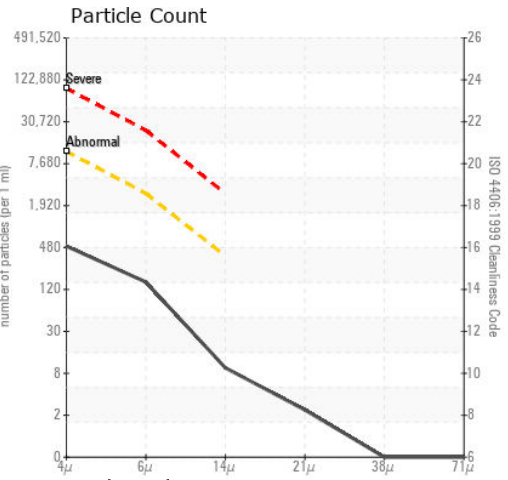
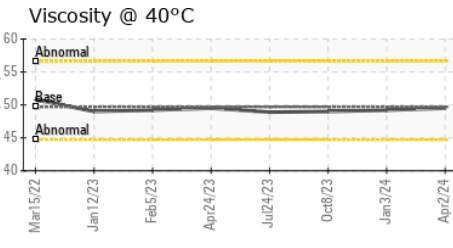
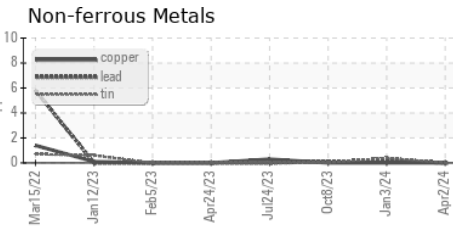
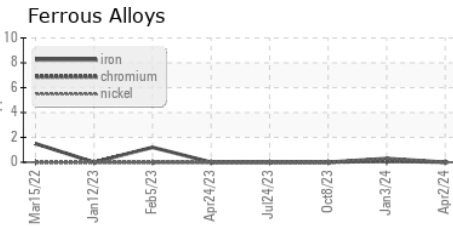
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	49.7	<b>49.5</b>	49.2	49.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36605  
**Lab Number** : 06136919  
**Unique Number** : 10956384  
**Test Package** : IND 2  
**Received** : 02 Apr 2024  
**Tested** : 03 Apr 2024  
**Diagnosed** : 04 Apr 2024 - Doug Bogart

**TYSON-COUNCIL BLUFFS-USP**  
 COUNCIL BLUFFS, IA  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)