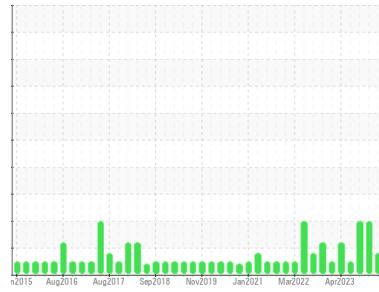




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**FES TYSTEWC B 1 (S/N 01087011)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0008114</b>	USP0004640	USP0001405
Sample Date	Client Info			<b>02 Apr 2024</b>	03 Jan 2024	08 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>0</b>	<1	2
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	1	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>8	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>4	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

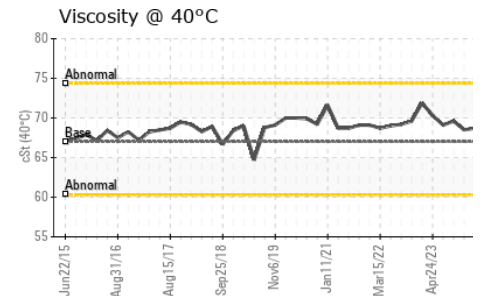
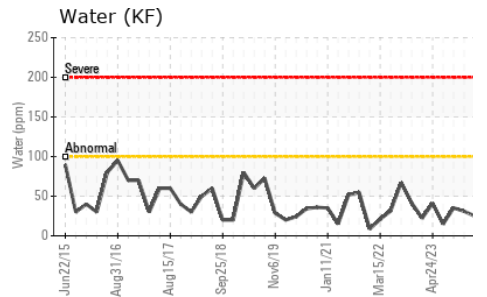
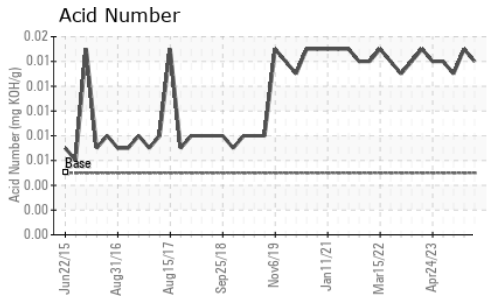
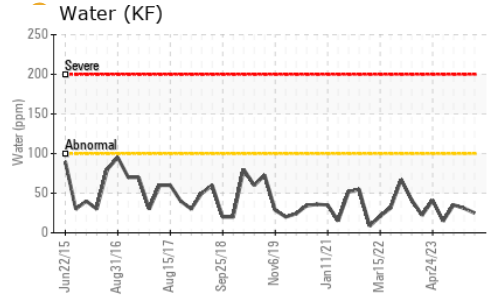
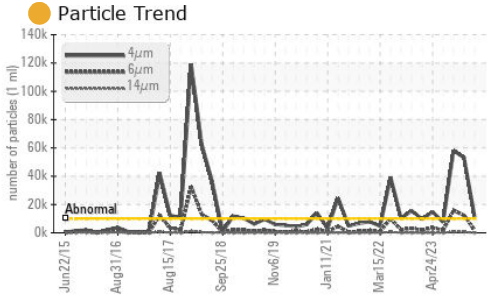
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	1	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	50	<b>13</b>	0	2

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	1	1
Sodium	ppm	ASTM D5185m		<b>1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	1
Water	%	ASTM D6304	>0.01	<b>0.002</b>	0.003	0.003
ppm Water	ppm	ASTM D6304	>100	<b>25</b>	31	35.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>11554</b>	▲ 53047	▲ 58018
Particles >6µm		ASTM D7647	>2500	<b>2002</b>	▲ 12225	▲ 15939
Particles >14µm		ASTM D7647	>320	<b>39</b>	▲ 565	▲ 748
Particles >21µm		ASTM D7647	>80	<b>7</b>	▲ 123	● 146
Particles >38µm		ASTM D7647	>20	<b>0</b>	3	3
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>21/18/12</b>	▲ 23/21/16	▲ 23/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.015	0.013

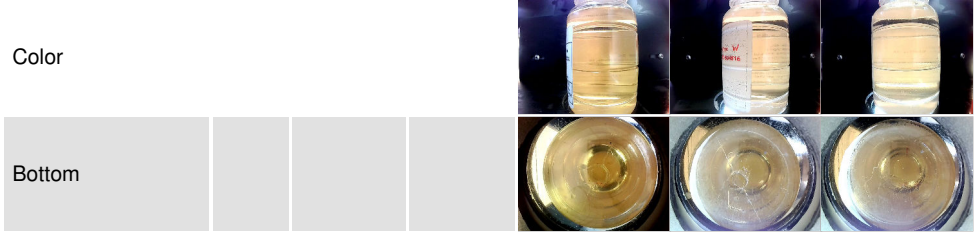
# OIL ANALYSIS REPORT



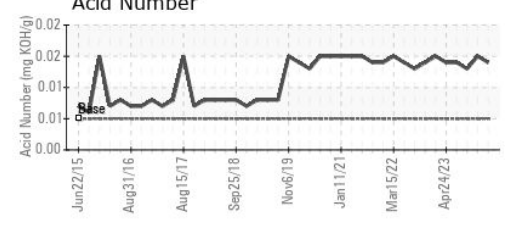
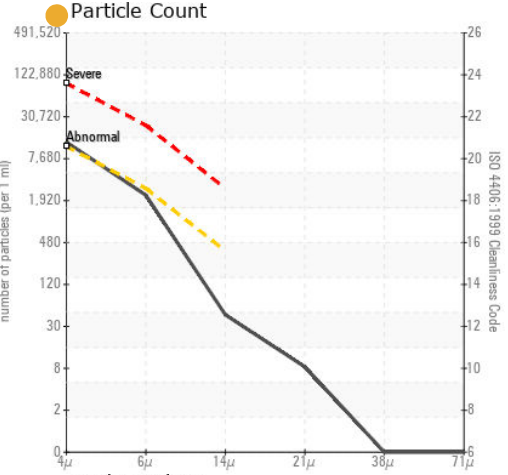
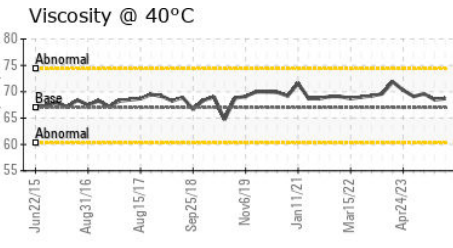
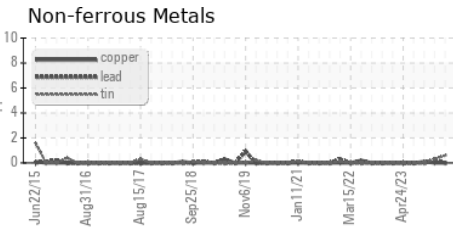
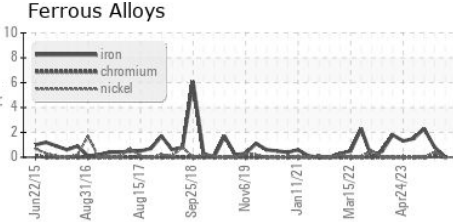
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	68.5	69.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP008114  
**Lab Number** : 06136922  
**Unique Number** : 10956387  
**Test Package** : IND 2

**TYSON T.E.W.-COUNCIL BLUFFS-USP**  
 COUNCIL BLUFFS, IA  
 US  
 Contact: RANDY CHARLTON

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)