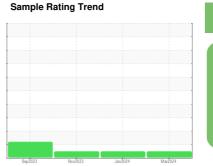


OIL ANALYSIS REPORT





NORMAL

CATERPILLAR 745D 13398 (S/N 3T605951) Diesel Engine

PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

SAMPLE INFORMATION method

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Machine Id

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

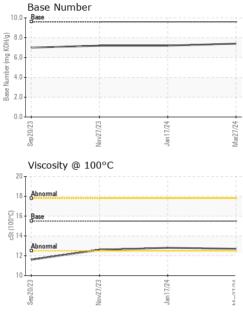
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

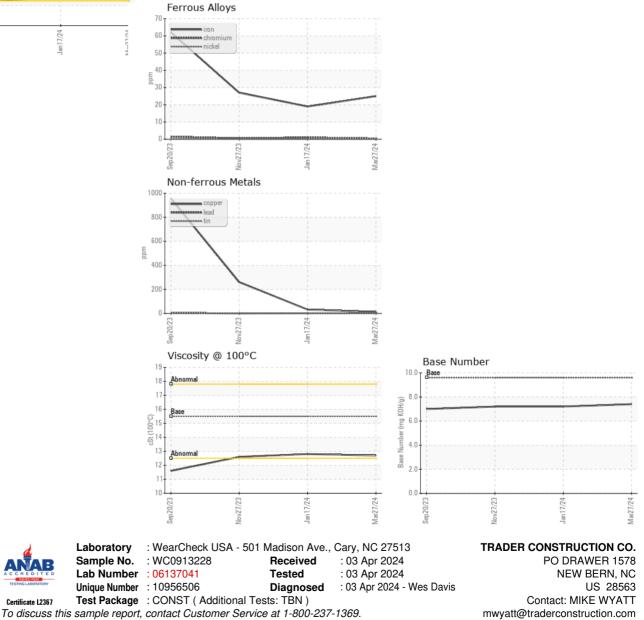
SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info		WC0913228	WC0888015	WC0831274
Sample Date		Client Info		27 Mar 2024	17 Jan 2024	27 Nov 2023
Machine Age	hrs	Client Info		2380	1775	1220
Oil Age	hrs	Client Info		605	555	424
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
		and the set	Press In Users and		late to most	la facta ya O
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	25	19	27
Chromium	ppm	ASTM D5185m	>20	<1	1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	>2	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	2	1
Lead	ppm	ASTM D5185m	>40	2	1	<1
Copper	ppm	ASTM D5185m	>330	12	32	260
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method			history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 2	history1 0	history2 2
	ppm ppm					
Boron		ASTM D5185m	1	2	0	2
Boron Barium	ppm	ASTM D5185m ASTM D5185m ASTM D5185m	1	2 0	0	2
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60	2 0 57	0 0 56	2 2 58
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1	2 0 57 <1	0 0 56 0	2 2 58 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010	2 0 57 <1 941	0 0 56 0 957	2 2 58 0 840
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070	2 0 57 <1 941 1161	0 0 56 0 957 1117	2 2 58 0 840 1113
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150	2 0 57 <1 941 1161 1083	0 0 56 0 957 1117 1064	2 2 58 0 840 1113 887
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270	2 0 57 <1 941 1161 1083 1295	0 0 56 0 957 1117 1064 1283	2 2 58 0 840 1113 887 1120
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060	2 0 57 <1 941 1161 1083 1295 3477	0 0 56 0 957 1117 1064 1283 3015	2 2 58 0 840 1113 887 1120 2739
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060	2 0 57 <1 941 1161 1083 1295 3477 current	0 0 56 0 957 1117 1064 1283 3015 history1	2 2 58 0 840 1113 887 1120 2739 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25	2 0 57 <1 941 1161 1083 1295 3477 current 4	0 0 56 0 957 1117 1064 1283 3015 history1 3	2 2 58 0 840 1113 887 1120 2739 history2 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25	2 0 57 <1 941 1161 1083 1295 3477 current 4 2	0 0 56 0 957 1117 1064 1283 3015 history1 3 1	2 2 58 0 840 1113 887 1120 2739 history2 5 <
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 >20	2 0 57 <1 941 1161 1083 1295 3477 current 4 2 0	0 0 56 0 957 1117 1064 1283 3015 history1 3 1 1	2 2 58 0 840 1113 887 1120 2739 history2 5 < 1 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 limit/base >3	2 0 57 <1 941 1161 1083 1295 3477 current 4 2 0 0	0 0 56 0 957 1117 1064 1283 3015 history1 3 1 1 1 1 history1 0.4	2 2 58 0 840 1113 887 1120 2739 history2 5 <1 1 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 limit/base >3	2 0 57 <1 941 1161 1083 1295 3477 <i>current</i> 4 2 0 <i>current</i> 0.4	0 0 56 0 957 1117 1064 1283 3015 history1 3 1 1 1 history1	2 2 58 0 840 1113 887 1120 2739 history2 5 <1 1 1 history2 0.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 20 limit/base >3 >20	2 0 57 <1 941 1161 1083 1295 3477 <i>current</i> 4 2 0 <i>current</i> 0.4 9.8	0 0 56 0 957 1117 1064 1283 3015 history1 3 1 1 1 history1 0.4 8.9	2 2 58 0 840 1113 887 1120 2739 history2 5 <1 1 1 history2 0.3 8.7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7844	1 1 60 1 1010 1070 1150 1270 2060 225 225 220 220 S20 S3 20 S3 S20 S0	2 0 57 <1 941 1161 1083 1295 3477 current 4 2 0 current 0.4 9.8 20.8 current	0 0 56 0 957 1117 1064 1283 3015 history1 3 1 1 1 history1 0.4 8.9 20.5 history1	2 2 58 0 840 1113 887 1120 2739 history2 5 <1 1 1 history2 0.3 8.7 20.0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 225 3 220 320 imit/base 33 20 30 imit/base 33 20 30 imit/base 25 30	2 0 57 <1 941 1161 1083 1295 3477 <u>current</u> 4 2 0 <u>current</u> 0.4 9.8 20.8	0 0 56 0 957 1117 1064 1283 3015 history1 3 1 1 1 history1 0.4 8.9 20.5	2 2 58 0 840 1113 887 1120 2739 history2 5 <1 1 1 history2 0.3 8.7 20.0

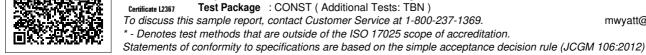


OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.5	12.7	12.8	12.6
GRAPHS						





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