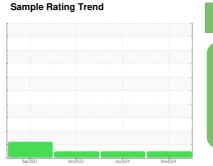


# **OIL ANALYSIS REPORT**





NORMAL

CATERPILLAR 745D 13398 (S/N 3T605951) Diesel Engine

PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

SAMPLE INFORMATION method

## DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Machine Id

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

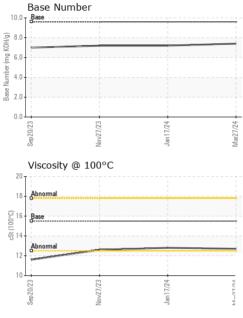
### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

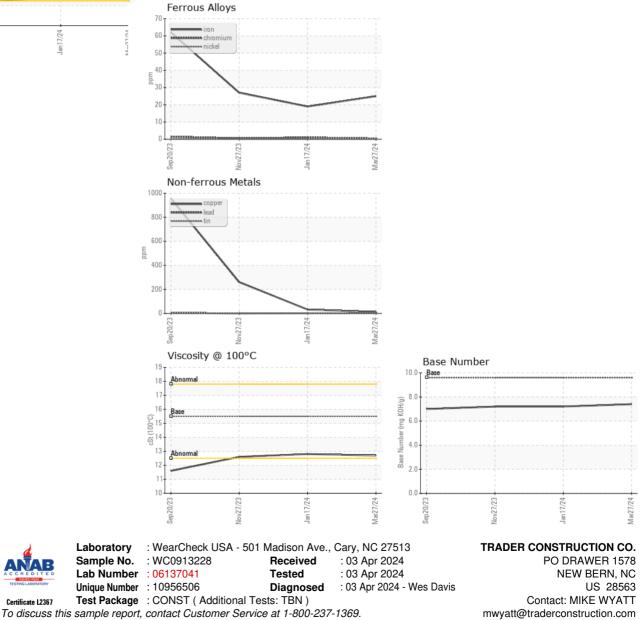
| SAMPLE INFORM   |  | method  | limit/base  | current  | history1   | history2   |
|---|--|---|---|--|--|--|
| Sample Number   |  | Client Info   |   | WC0913228  | WC0888015  | WC0831274  |
| Sample Date   |  | Client Info   |   | 27 Mar 2024  | 17 Jan 2024  | 27 Nov 2023  |
| Machine Age   | hrs  | Client Info   |   | 2380   | 1775   | 1220   |
| Oil Age   | hrs  | Client Info   |   | 605  | 555  | 424  |
| Oil Changed   |  | Client Info   |   | Changed  | Changed  | Changed  |
| Sample Status   |  |   |   | NORMAL   | NORMAL   | NORMAL   |
|   |  | and the set   | Press In Users and  |  | late to most   | la facta ya O  |
| CONTAMINATIO  | N  | method  | limit/base  | current  | history1   | history2   |
| Fuel  |  | WC Method   | >5  | <1.0   | <1.0   | <1.0   |
| Water   |  | WC Method   | >0.2  | NEG  | NEG  | NEG  |
| Glycol  |  | WC Method   |   | NEG  | NEG  | NEG  |
| WEAR METALS   |  | method  | limit/base  | current  | history1   | history2   |
| Iron  | ppm  | ASTM D5185m   | >100  | 25   | 19   | 27   |
| Chromium  | ppm  | ASTM D5185m   | >20   | <1   | 1  | <1   |
| Nickel  | ppm  | ASTM D5185m   | >2  | 0  | 0  | 0  |
| Titanium  | ppm  | ASTM D5185m   | >2  | 0  | 0  | 0  |
| Silver  | ppm  | ASTM D5185m   | >2  | 0  | 0  | 0  |
| Aluminum  | ppm  | ASTM D5185m   | >25   | 2  | 2  | 1  |
| Lead  | ppm  | ASTM D5185m   | >40   | 2  | 1  | <1   |
| Copper  | ppm  | ASTM D5185m   | >330  | 12   | 32   | 260  |
| Tin   | ppm  | ASTM D5185m   | >15   | <1   | <1   | 0  |
| Vanadium  | ppm  | ASTM D5185m   |   | 0  | <1   | 0  |
| Cadmium   | ppm  | ASTM D5185m   |   | 0  | 0  | 0  |
|   |  |   |   |  |  |  |
| ADDITIVES   |  | method  |   |  | history1   | history2   |
| ADDITIVES<br>Boron  | ppm  | method<br>ASTM D5185m   | limit/base  | current<br>2   | history1<br>0  | history2<br>2  |
|   | ppm<br>ppm   |   |   |  |  |  |
| Boron   |  | ASTM D5185m   | 1   | 2  | 0  | 2  |
| Boron<br>Barium   | ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 1   | 2<br>0   | 0  | 2  |
| Boron<br>Barium<br>Molybdenum   | ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 1<br>1<br>60  | 2<br>0<br>57   | 0<br>0<br>56   | 2<br>2<br>58   |
| Boron<br>Barium<br>Molybdenum<br>Manganese  | ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 1<br>1<br>60<br>1   | 2<br>0<br>57<br><1   | 0<br>0<br>56<br>0  | 2<br>2<br>58<br>0  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium   | ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 1<br>1<br>60<br>1<br>1010   | 2<br>0<br>57<br><1<br>941  | 0<br>0<br>56<br>0<br>957   | 2<br>2<br>58<br>0<br>840   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm                                    | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 1<br>1<br>60<br>1<br>1010<br>1070   | 2<br>0<br>57<br><1<br>941<br>1161  | 0<br>0<br>56<br>0<br>957<br>1117   | 2<br>2<br>58<br>0<br>840<br>1113   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 1<br>1<br>60<br>1<br>1010<br>1070<br>1150   | 2<br>0<br>57<br><1<br>941<br>1161<br>1083  | 0<br>0<br>56<br>0<br>957<br>1117<br>1064   | 2<br>2<br>58<br>0<br>840<br>1113<br>887  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 1<br>1<br>60<br>1<br>1010<br>1070<br>1150<br>1270   | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295  | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283   | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 1<br>1<br>60<br>1<br>1010<br>1070<br>1150<br>1270<br>2060   | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477  | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015   | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 1<br>1<br>60<br>1<br>1010<br>1070<br>1150<br>1270<br>2060   | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br>current   | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1   | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br><b>method</b>   | 1 1 60 1 1010 1070 1150 1270 2060 limit/base >25  | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br>current<br>4  | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3  | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br><b>method</b><br>ASTM D5185m  | 1 1 60 1 1010 1070 1150 1270 2060 limit/base >25  | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br>current<br>4<br>2   | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1   | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5<br><  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m  | 1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 >20  | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br>current<br>4<br>2<br>0  | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1<br>1  | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5<br><<br>1<br>1  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m  | 1 1 60 1 1010 1070 1150 1270 2060  limit/base >25 limit/base >3   | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br>current<br>4<br>2<br>0<br>0   | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1<br>1<br>1<br>1<br>history1<br>0.4                       | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5<br><1<br>1<br>1   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m   | 1 1 60 1 1010 1070 1150 1270 2060  limit/base >25 limit/base >3   | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br><i>current</i><br>4<br>2<br>0<br><i>current</i><br>0.4                | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1<br>1<br>1<br>history1                                   | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5<br><1<br>1<br>1<br>history2<br>0.3                              |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m                              | 1 1 60 1 1010 1070 1150 1270 2060  limit/base >25 20 limit/base >3 >20                                    | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br><i>current</i><br>4<br>2<br>0<br><i>current</i><br>0.4<br>9.8         | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1<br>1<br>1<br>history1<br>0.4<br>8.9                     | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5<br><1<br>1<br>1<br>history2<br>0.3<br>8.7                       |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D7844<br>*ASTM D7844 | 1 1 60 1 1010 1070 1150 1270 2060 225 225 220 220 S20 S3 20 S3 S20 S0 | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br>current<br>4<br>2<br>0<br>current<br>0.4<br>9.8<br>20.8<br>current    | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1<br>1<br>1<br>history1<br>0.4<br>8.9<br>20.5<br>history1 | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br>history2<br>5<br><1<br>1<br>1<br>history2<br>0.3<br>8.7<br>20.0<br>history2   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m               | 1 1 60 1 1010 1070 1150 1270 2060 225 3 220 320 imit/base 33 20 30 imit/base 33 20 30 imit/base 25 30     | 2<br>0<br>57<br><1<br>941<br>1161<br>1083<br>1295<br>3477<br><u>current</u><br>4<br>2<br>0<br><u>current</u><br>0.4<br>9.8<br>20.8 | 0<br>0<br>56<br>0<br>957<br>1117<br>1064<br>1283<br>3015<br>history1<br>3<br>1<br>1<br>1<br>history1<br>0.4<br>8.9<br>20.5             | 2<br>2<br>58<br>0<br>840<br>1113<br>887<br>1120<br>2739<br><b>history2</b><br>5<br><1<br>1<br>1<br><b>history2</b><br>0.3<br>8.7<br>20.0 |

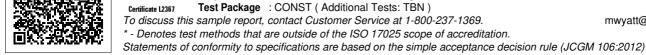


# **OIL ANALYSIS REPORT**



| VISUAL           |        | method    | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual   | >0.2       | NEG     | NEG      | NEG      |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG      |
| FLUID PROPER     | TIES   | method    | limit/base | current | history1 | history2 |
| Visc @ 100°C     | cSt    | ASTM D445 | 15.5       | 12.7    | 12.8     | 12.6     |
| GRAPHS           |        |           |            |         |          |          |





Report Id: TRANEW [WUSCAR] 06137041 (Generated: 04/03/2024 18:17:10) Rev: 1

Contact/Location: MIKE WYATT - TRANEW

T: (252)633-1399

F: (252)638-4871