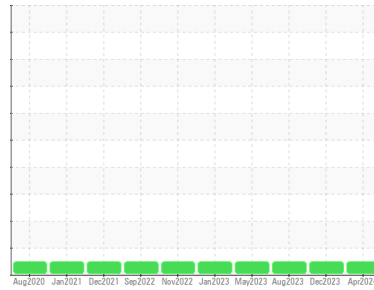




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KOBELCO 350HP (S/N 09H6111767)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI OFS AIR 68 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM36608</b>	USPM31623	USPM29225
Sample Date	Client Info	<b>02 Apr 2024</b>	25 Dec 2023	16 Aug 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>50	<b>&lt;1</b>	0	1
Chromium ppm ASTM D5185m	>4	<b>&lt;1</b>	0	0
Nickel ppm ASTM D5185m	>4	<b>0</b>	0	0
Titanium ppm ASTM D5185m		<b>0</b>	0	<1
Silver ppm ASTM D5185m		<b>0</b>	0	0
Aluminum ppm ASTM D5185m	>10	<b>0</b>	0	0
Lead ppm ASTM D5185m	>20	<b>0</b>	0	0
Copper ppm ASTM D5185m	>40	<b>1</b>	<1	2
Tin ppm ASTM D5185m	>5	<b>0</b>	0	0
Vanadium ppm ASTM D5185m		<b>0</b>	0	<1
Cadmium ppm ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	0	0
Barium ppm ASTM D5185m		<b>0</b>	1	0
Molybdenum ppm ASTM D5185m		<b>0</b>	0	0
Manganese ppm ASTM D5185m		<b>0</b>	0	<1
Magnesium ppm ASTM D5185m		<b>&lt;1</b>	0	2
Calcium ppm ASTM D5185m		<b>5</b>	0	4
Phosphorus ppm ASTM D5185m		<b>628</b>	513	639
Zinc ppm ASTM D5185m		<b>15</b>	6	13
Sulfur ppm ASTM D5185m		<b>843</b>	699	1016

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>25	<b>&lt;1</b>	1	1
Sodium ppm ASTM D5185m		<b>&lt;1</b>	<1	1
Potassium ppm ASTM D5185m	>20	<b>&lt;1</b>	0	2
Water % ASTM D6304	>0.6	<b>0.009</b>	0.006	0.004
ppm Water ppm ASTM D6304	>6000	<b>98</b>	69	43.8

## FLUID CLEANLINESS

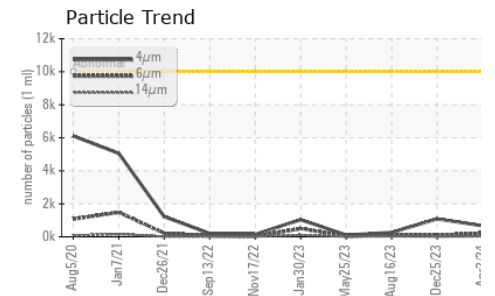
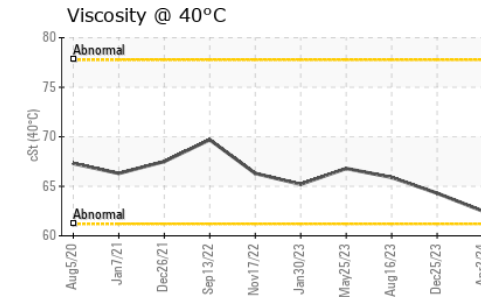
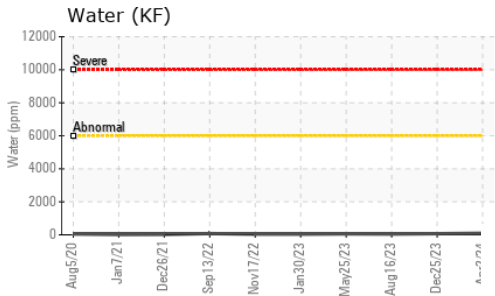
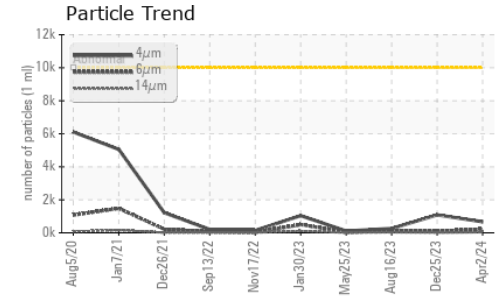
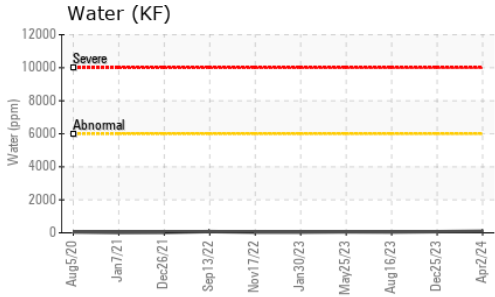
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>669</b>	1087	263
Particles >6µm ASTM D7647	>2500	<b>222</b>	94	123
Particles >14µm ASTM D7647	>640	<b>34</b>	11	29
Particles >21µm ASTM D7647	>160	<b>8</b>	4	10
Particles >38µm ASTM D7647	>40	<b>2</b>	0	2
Particles >71µm ASTM D7647	>10	<b>1</b>	0	1
Oil Cleanliness ISO 4406 (c)	>20/18/16	<b>17/15/12</b>	17/14/11	15/14/12

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		<b>0.49</b>	0.45	0.49



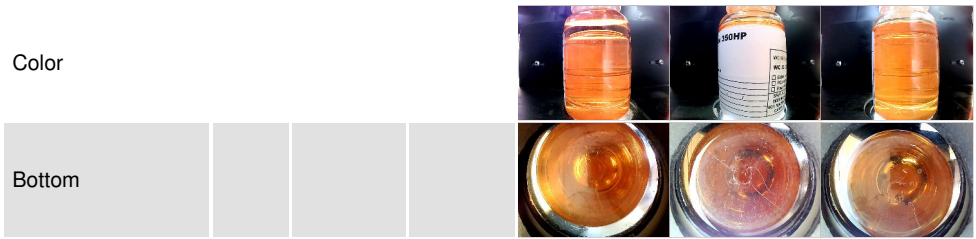
# OIL ANALYSIS REPORT



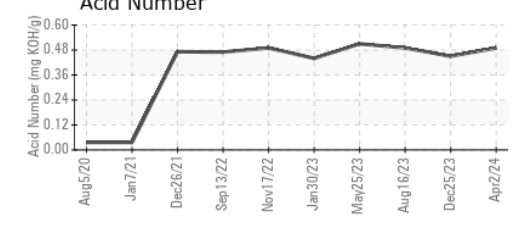
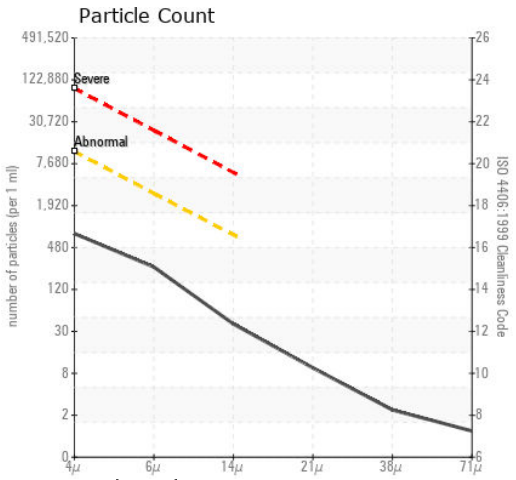
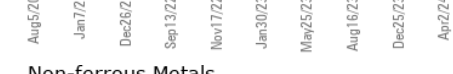
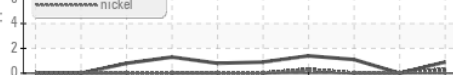
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	62.5	64.3	65.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36608  
**Lab Number** : 06137451  
**Unique Number** : 10956916  
**Test Package** : IND 2  
**Received** : 03 Apr 2024  
**Tested** : 04 Apr 2024  
**Diagnosed** : 04 Apr 2024 - Doug Bogart

**KraftHeinz - Kendallville - Plant 8378**  
 151 W OHIO ST  
 KENDALLVILLE, IN  
 US 46755  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)