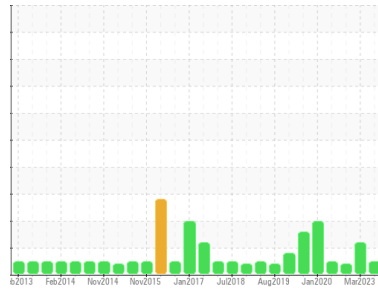




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**361.XX030 HYDRAULIC TRUCK DUMP (S/N 361-030-29)**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 10 EXCEL 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to confirm baseline.

### Wear

All component wear rates are normal.

### Contamination

MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0043343</b>	WC0799238	RP0001022
Sample Date	Client Info		<b>28 Mar 2024</b>	31 Mar 2023	14 Jan 2022
Machine Age	wks	Client Info	<b>0</b>	0	0
Oil Age	wks	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>2</b>	2	13
Chromium	ppm	ASTM D5185m >20	<b>3</b>	3	37
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	1
Lead	ppm	ASTM D5185m >20	<b>5</b>	7	6
Copper	ppm	ASTM D5185m >20	<b>29</b>	34	33
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	2
Antimony	ppm	ASTM D5185m	<b>---</b>	---	1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	4	<1
Calcium	ppm	ASTM D5185m 120	<b>106</b>	114	121
Phosphorus	ppm	ASTM D5185m 475	<b>386</b>	419	453
Zinc	ppm	ASTM D5185m	<b>58</b>	71	686

## CONTAMINANTS

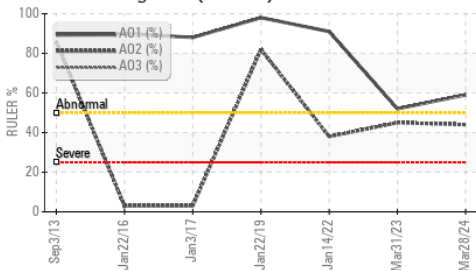
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	1	10
Sodium	ppm	ASTM D5185m	<b>2</b>	2	4
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water	%	ASTM D6304 >0.05	<b>0.007</b>	0.005	0.017
ppm Water	ppm	ASTM D6304 >500	<b>76</b>	55.9	179.5

## FLUID CLEANLINESS

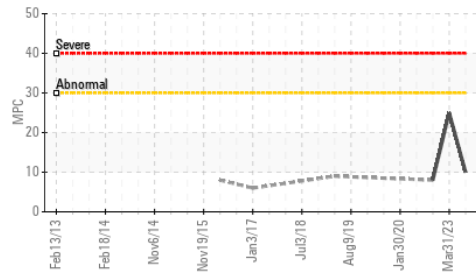
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1639</b>	▲ 16589	● 8443
Particles >6µm	ASTM D7647	>1300	<b>286</b>	655	199
Particles >14µm	ASTM D7647	>160	<b>20</b>	39	18
Particles >21µm	ASTM D7647	>40	<b>7</b>	13	4
Particles >38µm	ASTM D7647	>10	<b>1</b>	2	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>18/15/11</b>	▲ 21/17/12	● 20/15/11

# OIL ANALYSIS REPORT

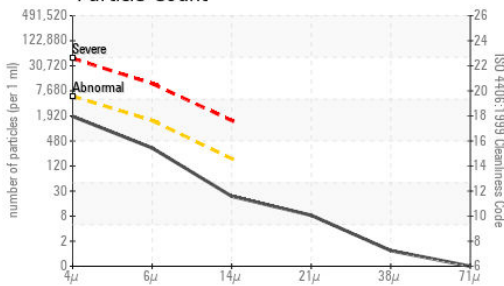
Remaining Life (RULER)



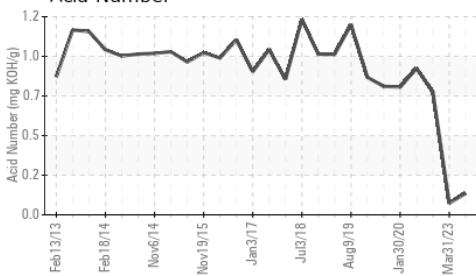
Varnish Potential



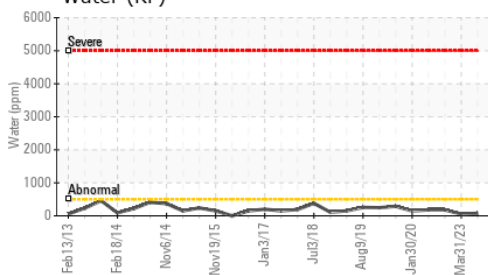
Particle Count



Acid Number



Water (KF)



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.13</b>	0.07	0.745
Anti-Oxidant 1	%	ASTM D6971	<25	<b>59</b>	52	91
Anti-Oxidant 2	%	ASTM D6971	<25	<b>44</b>	45	38
MPC Varnish Potential	Scale	ASTM D7843	>15	<b>10</b>	▲ 25	8

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	<b>33.07</b>	36.4	34.0

SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0043343  
**Lab Number** : **06137508**  
**Unique Number** : 10956973  
**Test Package** : AOM 1 ( Additional Tests: KF )  
**Received** : 03 Apr 2024  
**Tested** : 16 Apr 2024  
**Diagnosed** : 16 Apr 2024 - Doug Bogart

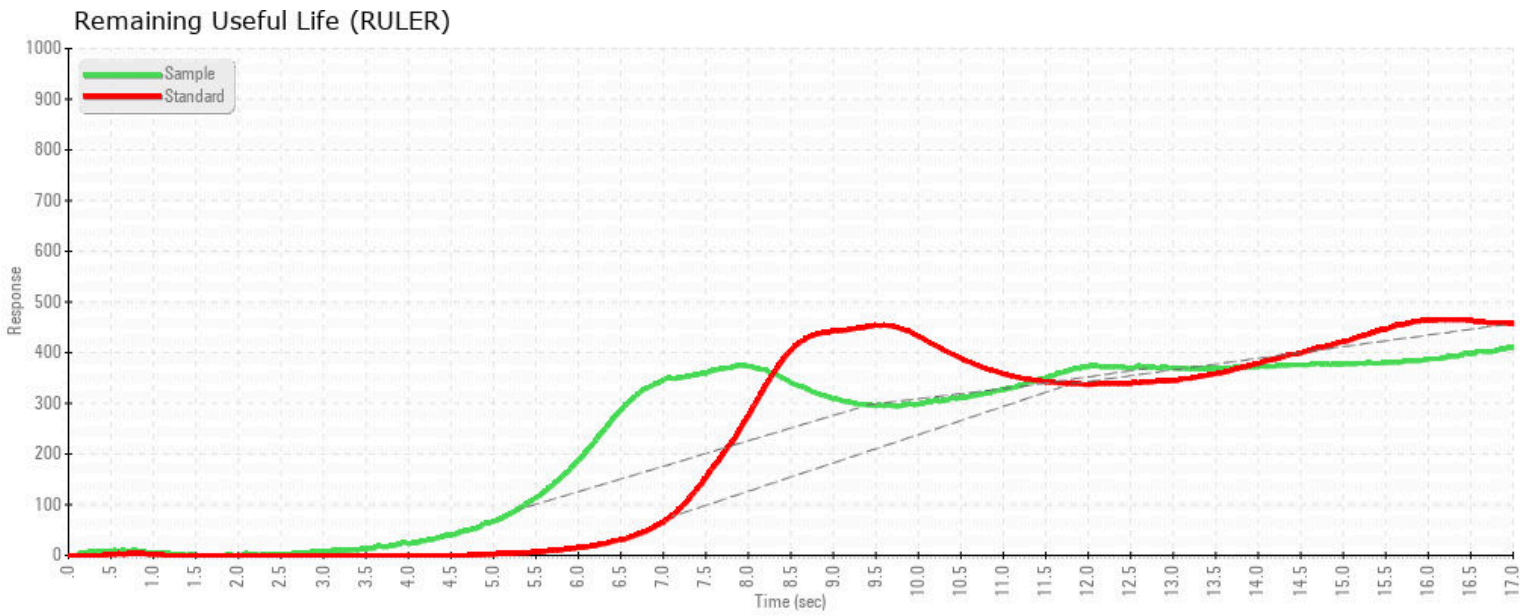
**INTERNATIONAL PAPER**  
 1785 Weyerhaeuser Road  
 VANCEBORO, NC  
 US 28586  
 Contact: DOUG WEIR  
 Doug.Weir@ipaper.com;jon.fazenbaker@wearcheck.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

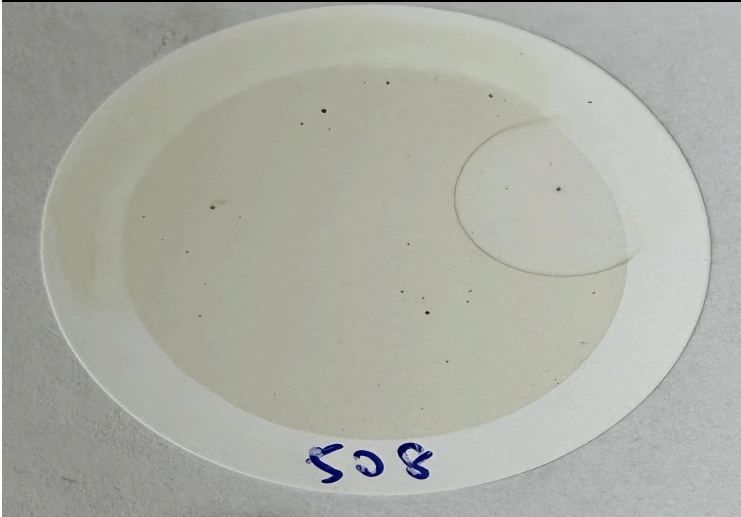
\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

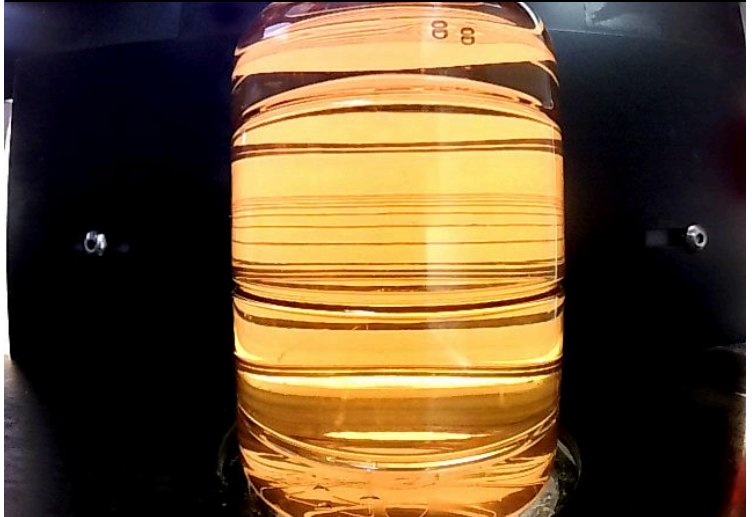
T: (252)633-7350  
 F: (252)633-7761



MPC (Varnish Test)



Sample Color & Clarity



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