

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id **CATERPILLAR 745D 13401 (S/N 3T60609)** Component Brake

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid.

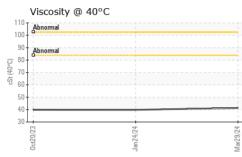
Fluid Condition

The condition of the fluid is acceptable for the time in service.

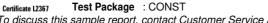
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0913232	WC0888023	WC0862941
Sample Date		Client Info		29 Mar 2024	24 Jan 2024	20 Oct 2023
Machine Age	hrs	Client Info		2803	2105	1012
Oil Age	hrs	Client Info		692	1093	1012
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	l	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>350	6	8	6
Chromium	ppm	ASTM D5185m	>5	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>8	۰ <1	2	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>150	13	24	33
Tin	ppm	ASTM D5185m	>5	<1	0	0
Vanadium	ppm	ASTM D5185m	~5	0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
	ppm		llas It de serve		-	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		77	57	0
Barium	ppm	ASTM D5185m		0	1	2
Molybdenum	ppm	ASTM D5185m		0	3	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		21	35	16
Calcium	ppm	ASTM D5185m		2873	2791	2985
Phosphorus	ppm	ASTM D5185m		1096	1035	1066
Zinc	ppm	ASTM D5185m		1248	1194	1258
Sulfur	ppm	ASTM D5185m		3823	3838	4406
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		52	88	150
Sodium	ppm	ASTM D5185m		2	0	1
Potassium	ppm	ASTM D5185m	>20	0	2	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	scalar	*Visual	NORML	NORML	NORML	NORML
Odor Emulsified Water	scalar scalar	*Visual *Visual	NORML >0.2	NORML NEG	NORML NEG	NORML NEG



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FLUI	D PROPERT	IES	method	limit/base	current	history1	history2
Visc @	40°C	cSt	ASTM D445		41.3	39.8	39.9
SAM	PLE IMAGES	\$	method	limit/base	current	history1	history2
Color +7000					no image	no image	no image
Bottom					no image	no image	no image
GRA	PHS						
9	iron chromium						
8 7 6	nickel						
E 5							
3							
		24	-	24			
0ct20/23		Jan24/24		Mar29/24			
85 Non-1	ferrous Metal	5					
25 -	tin						
20- E							
10							
5							
0ct20/23		Jan 24/24		Mar29/24 -			
110 T	sity @ 40°C						
100 -	ial						
90 Abnom	lal						
(0-0+) 70- 83 60-							
50							
40 30		24		24			
0ct20/23		Jan24/24		Mar29/24			
: WC0913 er : <mark>0613776</mark>	69	Receiv Testec	red : 03 I : 04	3 Apr 2024 4 Apr 2024			DRAWER 1578 EW BERN, NC
nber : 1096257 age : CONST	7 ustomor Son <i>i</i>	Diagno		5 Apr 2024 - Se		Contact	US 28563 MIKE WYATT



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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