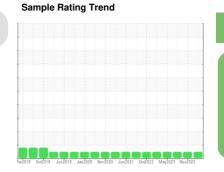


OIL ANALYSIS REPORT





NORMAL



VOLVO A45G 342044 Component Diesel Engine Eluid

Fluid VOLVO VDS-4.5 Premium Motor Oil 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Machine Id

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

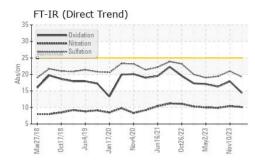
Fluid Condition

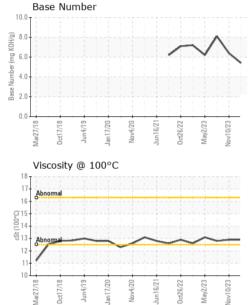
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|---|--|---|---|---|---|--|
| Sample Number | | Client Info | | ML0000586 | VCP407646 | VCP367765 |
| Sample Date | | Client Info | | 29 Mar 2024 | 10 Nov 2023 | 28 Jun 2023 |
| Machine Age | hrs | Client Info | | 10397 | 9892 | 9226 |
| Oil Age | hrs | Client Info | | 505 | 500 | 500 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATION | ١ | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >6.0 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 9 | 7 | 7 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >2 | <1 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 4 | 3 | 1 |
| Lead | ppm | ASTM D5185m | >40 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m | | 17 | 1 | 2 |
| Tin | ppm | | >15 | <1 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | | | | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| ADDITIVES Boron | ppm | method ASTM D5185m | limit/base | 47 | history1 16 | 33 |
| Boron Barium | ppm ppm | | limit/base | 47 0 | 16 0 | 33 0 |
| Boron Barium Molybdenum | ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 | 16 0 44 | 33 0 48 |
| Boron Barium Molybdenum Manganese | ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 <1 | 16 0 44 <1 | 33 0 48 <1 |
| Boron Barium Molybdenum Manganese Magnesium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 <1 152 | 16 0 44 <1 694 | 33 0 48 <1 748 |
| Boron Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 <1 152 2000 | 16 0 44 <1 694 1150 | 33 0 48 <1 748 1327 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 <1 152 2000 984 | 16 0 44 <1 694 1150 674 | 33 0 48 <1 748 1327 758 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 <1 152 2000 984 1105 | 16 0 44 <1 694 1150 674 840 | 33 0 48 <1 748 1327 758 917 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 47 0 83 <1 152 2000 984 1105 3870 | 16 0 44 <1 694 1150 674 840 2301 | 33 0 48 <1 748 1327 758 917 2833 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 47 0 83 <1 152 2000 984 1105 3870 current | 16 0 44 <1 694 1150 674 840 2301 history1 | 33 0 48 <1 748 1327 758 917 2833 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method | limit/base | 47 0 83 <1 152 2000 984 1105 3870 current 4 | 16 0 44 <1 694 1150 674 840 2301 history1 4 | 33 0 48 <1 748 1327 758 917 2833 history2 4 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m | limit/base | 47 0 83 <1 152 2000 984 1105 3870 current 4 2 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >25 >20 | 47 0 83 <1 152 2000 984 1105 3870 current 4 2 0 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >25 >20 limit/base | 47 0 83 <1 152 2000 984 1105 3870 current 4 2 0 0 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 history1 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >25 >20 limit/base >3 | 47 0 83 <1 152 2000 984 1105 3870 <u>current</u> 4 2 0 <u>current</u> 0.4 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 history1 0.5 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 history2 0.4 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >25 >20 limit/base >3 >20 | 47 0 83 <1 152 2000 984 1105 3870 current 4 2 0 current 0.4 10.1 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 history1 0.5 10.4 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 4 13 2 history2 0.4 9.9 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | Iimit/base >25 >20 Iimit/base >3 >20 >30 | 47 0 83 <1 152 2000 984 1105 3870 <u>current</u> 4 2 0 <u>current</u> 0.4 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 history1 0.5 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 history2 0.4 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D7844 *ASTM D7844 | limit/base >25 >20 limit/base >3 >20 | 47 0 83 <1 152 2000 984 1105 3870 current 4 2 0 current 0.4 10.1 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 history1 0.5 10.4 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 4 13 2 history2 0.4 9.9 19.4 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | Iimit/base >25 >20 Iimit/base >3 >20 >30 | 47 0 83 <1 152 2000 984 1105 3870 <u>current</u> 4 2 0 <u>current</u> 0.4 10.1 19.2 | 16 0 44 <1 694 1150 674 840 2301 history1 4 3 1 1 0.5 10.4 21.0 | 33 0 48 <1 748 1327 758 917 2833 history2 4 13 2 3 history2 0.4 9.9 19.4 |



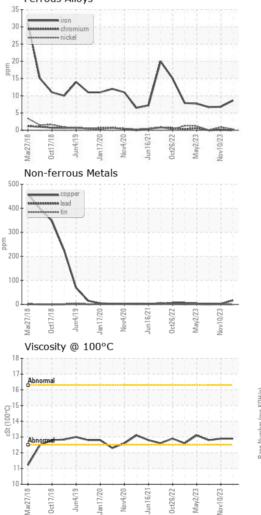
OIL ANALYSIS REPORT

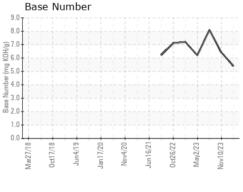


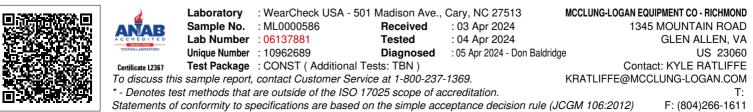


| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | ΓIES | method | limit/base | current | history1 | history2 |
| Visc @ 100°C | cSt | ASTM D445 | | 12.9 | 12.9 | 12.8 |
| | | | | | | |

GRAPHS Ferrous Alloys







Report Id: VOLVO8882 [WUSCAR] 06137881 (Generated: 04/06/2024 10:57:47) Rev: 1

Submitted By: Service - Alex Anderson

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