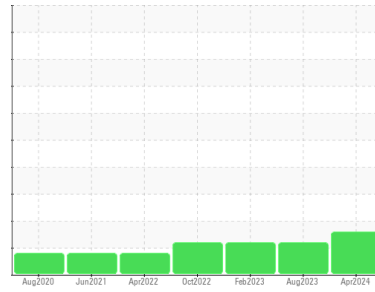




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**6 (S/N 9003)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0008091</b>	USP0000346	USP246818
Sample Date	Client Info		<b>02 Apr 2024</b>	31 Aug 2023	26 Feb 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>34</b>	28	24
Chromium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	1
Zinc	ppm	ASTM D5185m	<b>11</b>	10	7
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	10	10

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	1	<1
Water	%	ASTM D6304 >0.01	<b>0.003</b>	0.005	0.003
ppm Water	ppm	ASTM D6304 >100	<b>33</b>	57.5	33.7

## FLUID CLEANLINESS

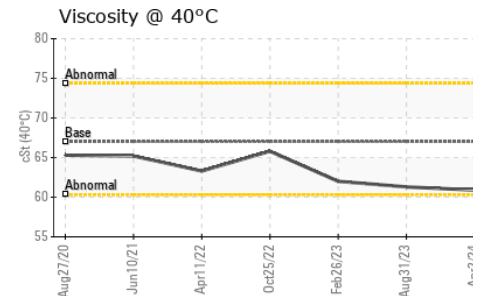
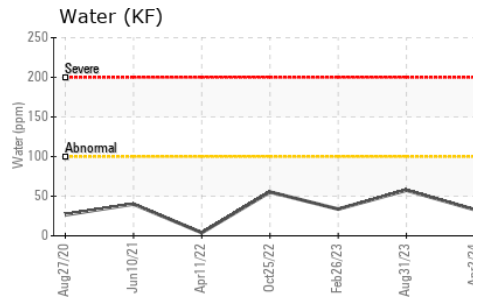
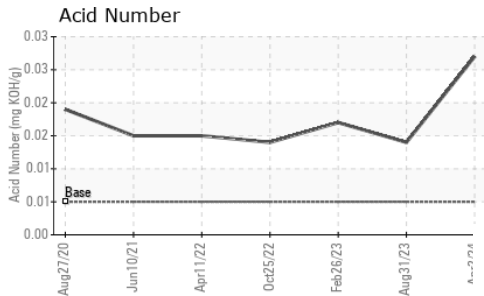
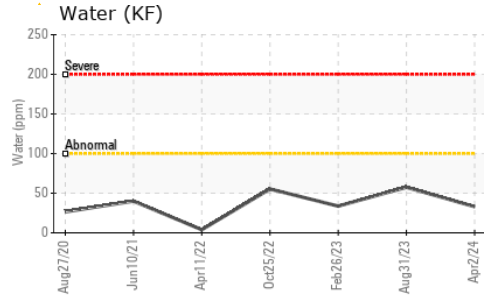
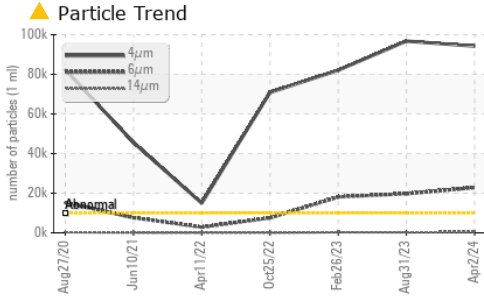
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 94215</b>	▲ 96784	▲ 82052
Particles >6µm	ASTM D7647	>2500	<b>▲ 22876</b>	▲ 19715	▲ 18110
Particles >14µm	ASTM D7647	>320	<b>▲ 372</b>	225	299
Particles >21µm	ASTM D7647	>80	<b>25</b>	20	39
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 24/22/16</b>	▲ 24/21/15	▲ 24/21/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.027</b>	0.014	0.017



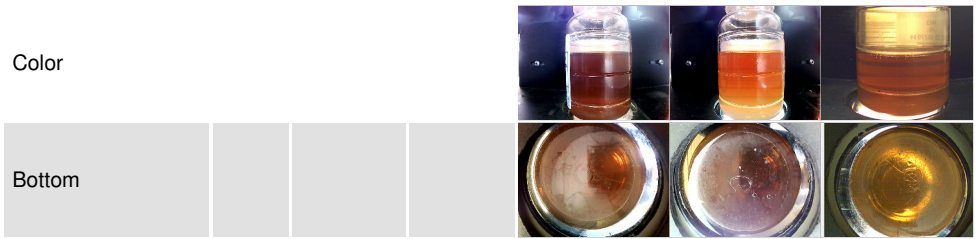
# OIL ANALYSIS REPORT



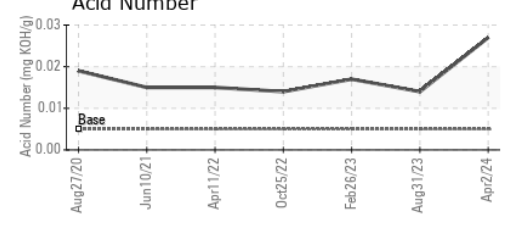
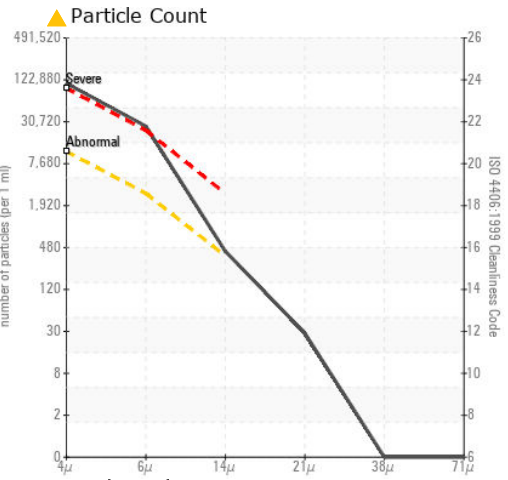
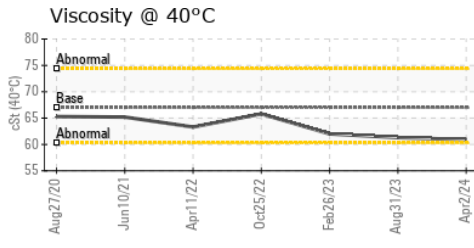
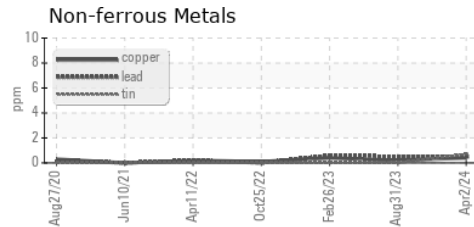
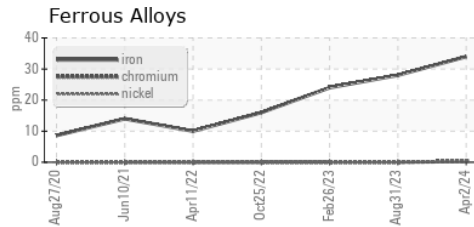
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	60.9	61.3	62.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0008091  
**Lab Number** : 06138077  
**Unique Number** : 10962885  
**Test Package** : IND 2  
**Received** : 03 Apr 2024  
**Tested** : 04 Apr 2024  
**Diagnosed** : 05 Apr 2024 - Doug Bogart

**PHILADELPHIA PRE-COOKED STEAK - TYSPIHAME**  
 4001 N AMERICAN ST  
 PHILADELPHIA, PA  
 US 19140  
 Contact: ANDREAS KALISPERIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (215)426-4949

F: