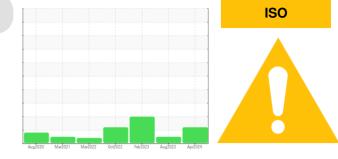


# **OIL ANALYSIS REPORT**

SAMPLE INFORMATION method

Sample Rating Trend

limit/base



current

history1

history2

Machine Id

# **2 (S/N 1Y880-05-138)**

Component Refrigeration Compressor Fluid

USPI 1009-68 SC (--- GAL)

## DIAGNOSIS

#### A Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

					motory	inotory 2
Sample Number		Client Info		USP0008089	USP0000342	USP246814
Sample Date		Client Info		02 Apr 2024	31 Aug 2023	26 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	0	12
Chromium	ppm	ASTM D5185m	>2	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	<1
Copper	ppm	ASTM D5185m	>8	<1	<1	2
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	2
Sulfur	ppm	ASTM D5185m	50	0	3	4
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	0	1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
Water	%	ASTM D6304	>0.01	0.002	0.003	0.002
ppm Water	ppm	ASTM D6304	>100	19	30.0	22.6
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>43258</b>	9391	▲ 122707
Particles >6µm		ASTM D7647	>2500	<u> </u>	1678	▲ 36751
Particles >14µm		ASTM D7647	>320	308	27	<b>4</b> 915
Particles >21µm		ASTM D7647	>80	35	6	<b>9</b> 9
Particles >38µm		ASTM D7647	>20	0	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>A</b> 23/21/15	20/18/12	▲ 24/22/17
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.015

Contact/Location: ANDREAS KALISPERIS - PHIPHIPEN



-B 0.01

0.00

20

E 150

Nater 100

5

80

75 А

() 70 St (<del>1</del>0°C)

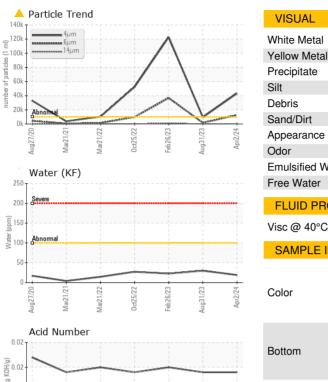
60

55

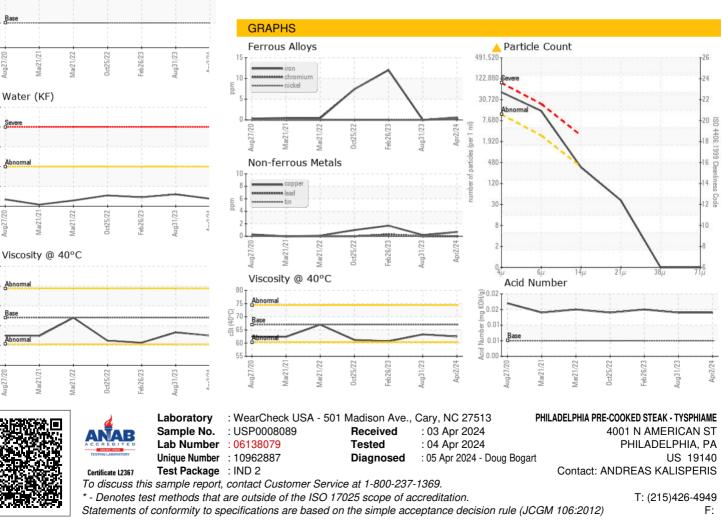
Aug27/20

ug27/

# **OIL ANALYSIS REPORT**







Contact/Location: ANDREAS KALISPERIS - PHIPHIPEN