

OIL ANALYSIS REPORT

Area 412 Machine Id 273 BANBURY GEARBOX

Main Gearbox

MOBIL MOBILGEAR SHC 460 (300 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

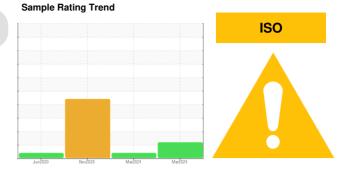
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

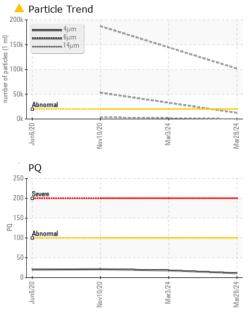
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

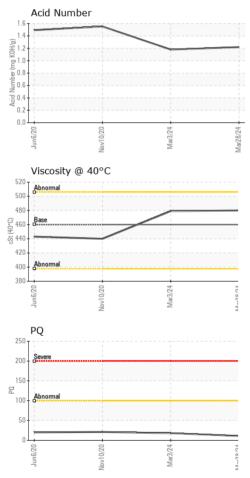


SAMPLE INFORMA		method	limit/base	current	history1	history2
Sample Number		Client Info		WC0912130	WC0838854	WC0397532
Sample Date		Client Info		28 Mar 2024	03 Mar 2024	10 Nov 2020
	mths	Client Info		0	0	0
Oil Age r	mths	Client Info		0	8	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		11	18	21
lron p	opm	ASTM D5185m	>200	24	16	46
	opm	ASTM D5185m	>15	1	0	1
	opm		>15	<1	0	<1
	opm	ASTM D5185m		<1	0	0
	opm	ASTM D5185m		0	0	0
	opm	ASTM D5185m	>25	2	0	0
1	opm		>100	0	0	<1
-	opm	ASTM D5185m	>200	1	<1	1
	opm	ASTM D5185m	>25	<1	0	0
•	opm	ASTM D5185m	>5			0
	opm	ASTM D5185m		<1	0	0
	opm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Deven						
Boron (opm	ASTM D5185m		2	<1	13
	opm opm	ASTM D5185m ASTM D5185m		2	<1	13 0
Barium p	opm	ASTM D5185m		0	0	0
Barium p Molybdenum p	opm opm	ASTM D5185m ASTM D5185m		0 <1	0 0	0 2
Barium p Molybdenum p Manganese p	opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1	0 0 0	0 2 <1
Barium p Molybdenum p Manganese p Magnesium p	opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 2	0 0 0 0	0 2 <1 0
Barium p Molybdenum p Manganese p Magnesium p Calcium p	opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 2 4	0 0 0 0	0 2 <1 0 0
Barium p Molybdenum p Manganese p Magnesium p Calcium p Phosphorus p	opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 2 4 545	0 0 0 0 0 511	0 2 <1 0 0 349
Barium p Molybdenum p Manganese p Magnesium p Calcium p Phosphorus p Zinc p	opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 2 4	0 0 0 0	0 2 <1 0 0
Barium p Molybdenum p Manganese p Magnesium p Calcium p Phosphorus p Zinc p	opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 2 4 545 10	0 0 0 0 0 511 0	0 2 <1 0 0 349 6
Barium p Molybdenum p Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p	opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 2 4 545 10 4520	0 0 0 0 511 0 3690	0 2 <1 0 0 349 6 7251
Barium p Molybdenum p Manganese p Magnesium p Calcium p Calcium p Calcium p Calcium p Contaminants Sulfur p	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 2 4 545 10 4520 current 17	0 0 0 0 511 0 3690 history1 13	0 2 <1 0 0 349 6 7251 history2
Barium p Molybdenum p Manganese p Magnesium p Calcium p Calcium p Zinc p Sulfur p CONTAMINANTS Silicon p Sodium p	opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>50	0 <1 <1 2 4 545 10 4520 current	0 0 0 0 511 0 3690 history1	0 2 <1 0 0 349 6 7251 history2 2
Barium p Molybdenum p Manganese p Magnesium p Calcium p Calcium p Calcium p Sulfur p CONTAMINANTS Silicon p Sodium p	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	>50	0 <1 <1 2 4 545 10 4520 current 17 3	0 0 0 0 511 0 3690 history1 13 <1	0 2 <1 0 0 349 6 7251 history2 2 2 2
Barium p Molybdenum p Manganese p Magnesium p Calcium p Calcium p Dhosphorus p Zinc p Sulfur p CONTAMINANTS Silicon p Sodium p Potassium p	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>50 >20	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current	0 0 0 0 511 0 3690 history1 13 <1 0	0 2 <1 0 0 349 6 7251 history2 2 2 2 <1 history2
Barium p Molybdenum p Manganese p Magnesium p Calcium p Calcium p Phosphorus p Zinc p Sulfur p CONTAMINANTS Silicon p Sodium p Potassium p FLUID CLEANLINE Particles >4µm	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m	>50 >20 limit/base >20000	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current ↓ 10 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 511 0 3690 history1 13 <1 0 0 history1	0 2 <1 0 349 6 7251 history2 2 2 2 2 <1 history2
Barium p Molybdenum p Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p CONTAMINANTS Silicon p Sodium p Potassium p FLUID CLEANLINE Particles >4µm Particles >6µm	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D5185m	>50 >20 limit/base >20000 >5000	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current ↓ 101699 ↓ 12285	0 0 0 0 511 0 3690 history1 13 <1 0 history1 	0 2 <1 0 0 349 6 7251 history2 2 2 2 2 <1 ×1 history2 ×1 ×187301 ▲ 187301
Barium particles >4µm Particles >4µm Particles >4µm Particles >4µm Particles >14µm Particles >	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current ↓ 101699 ↓ 12285 190	0 0 0 0 511 0 5511 0 3690 history1 13 <1 0 history1 	0 2 <1 0 0 349 6 7251 history2 2 2 2 <1 2 <1 history2 2 3 4 187301 ▲ 187301 ▲ 187301
Barium p Molybdenum p Manganese p Magnesium p Calcium p Calcium p Phosphorus p Zinc p Sulfur p CONTAMINANTS Silicon p Sodium p Potassium p FLUID CLEANLINE Particles >4µm p Particles >14µm Particles >21µm	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640 >160	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current ↓ 101699 ↓ 12285 190 74	0 0 0 0 511 0 3690 history1 13 <1 0 history1 	0 2 <1 0 0 349 6 7251 history2 2 2 2 <1 history2 ↓ 187301 ↓ 187301 ↓ 187301 ↓ 3491 ↓ 1258
Barium particles >38µm particl	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640 >160 >40	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current ↓ 101699 ↓ 12285 190 74 6	0 0 0 0 511 0 3690 history1 13 <1 0 history1 	0 2 349 6 7251 history2 2 2 2 3 1 1 1 1 8 3061 3 3491 3 3491 1 2 53061 3 3491 3 1258 1 72
Barium p Molybdenum p Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p CONTAMINANTS Silicon p Sodium p Potassium p	opm opm opm opm opm opm opm opm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640 >160	0 <1 <1 2 4 545 10 4520 current 17 3 <1 current ↓ 101699 ↓ 12285 190 74	0 0 0 0 511 0 511 0 3690 history1 13 <1 0 history1 	0 2 <1 0 0 349 6 7251 history2 2 2 2 <1 history2 ↓ 187301 ↓ 187301 ↓ 187301 ↓ 3491 ↓ 1258



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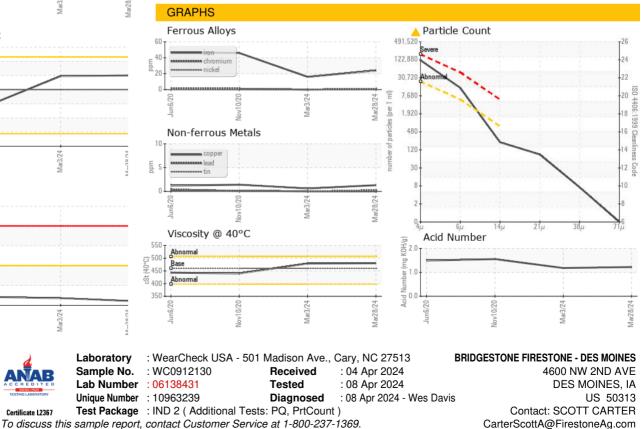


FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.22	1.18	1.553
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	🔺 MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	480	479	440
SAMPLE IMAGES	6	method	limit/base	current	history1	history2

Color



Bottom



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

Laboratory

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T: x:

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