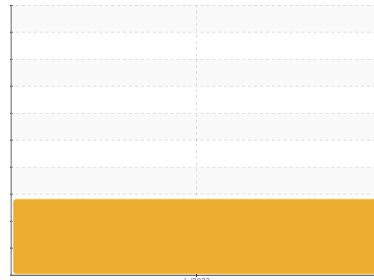


OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id

LETORNEAU 115

Component

Front Right Final Drive

Fluid

SCHAEFFER 209 MOLY UNIVERSAL GEARLUBE SAE 140 (--- GAL)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil.

▲ Fluid Condition

The oil viscosity is lower than normal. Confirm oil type.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PE0002364	---	---
Sample Date	Client Info		27 Jul 2023	---	---
Machine Age	hrs	Client Info	2893	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			ABNORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		90	---	---
Iron	ppm	ASTM D5185m >500	167	---	---
Chromium	ppm	ASTM D5185m >10	1	---	---
Nickel	ppm	ASTM D5185m >10	4	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	15	---	---
Lead	ppm	ASTM D5185m >25	0	---	---
Copper	ppm	ASTM D5185m >50	7	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	313	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	42	---	---
Manganese	ppm	ASTM D5185m	3	---	---
Magnesium	ppm	ASTM D5185m	2	---	---
Calcium	ppm	ASTM D5185m	24	---	---
Phosphorus	ppm	ASTM D5185m	882	---	---
Zinc	ppm	ASTM D5185m	4	---	---
Sulfur	ppm	ASTM D5185m	20234	---	---

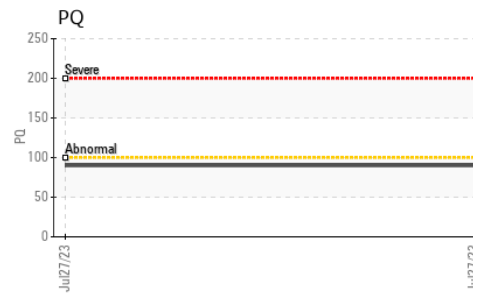
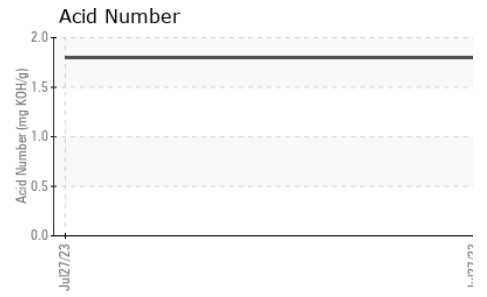
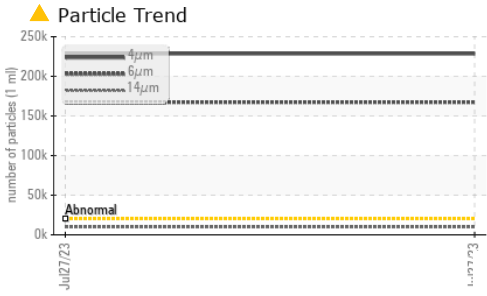
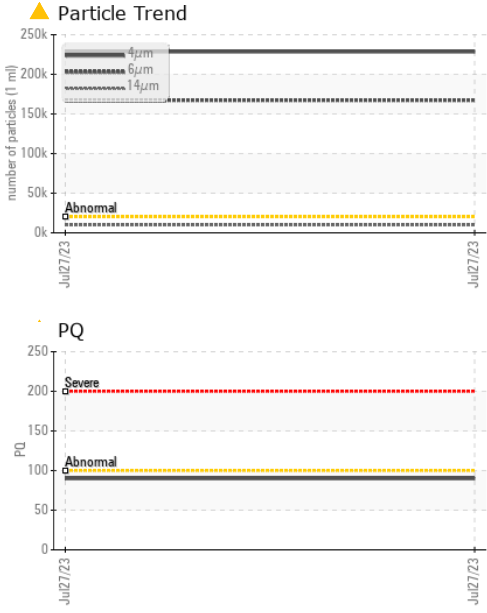
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >75	56	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 228515	---	---
Particles >6µm	ASTM D7647	>5000	▲ 167325	---	---
Particles >14µm	ASTM D7647	>640	▲ 9734	---	---
Particles >21µm	ASTM D7647	>160	▲ 1087	---	---
Particles >38µm	ASTM D7647	>40	35	---	---
Particles >71µm	ASTM D7647	>10	2	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 25/25/20	---	---

OIL ANALYSIS REPORT



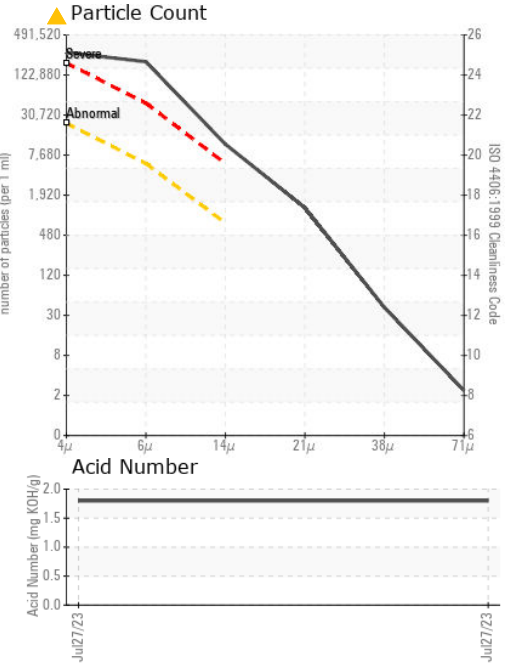
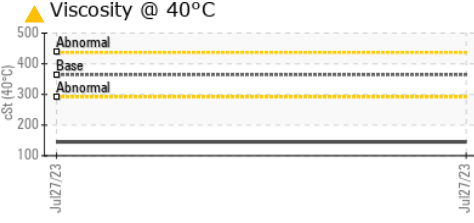
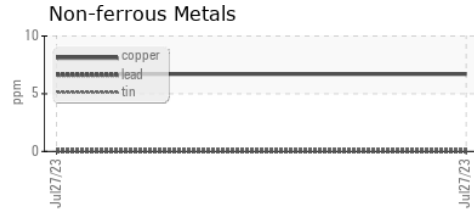
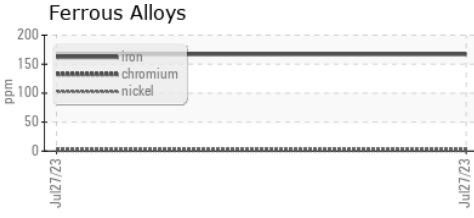
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.80	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	364	▲ 145	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	
Bottom				no image	no image	

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0002364 **Received** : 04 Apr 2024
Lab Number : **06138444** **Tested** : 09 Apr 2024
Unique Number : 10963252 **Diagnosed** : 09 Apr 2024 - Angela Borella
Test Package : CONST (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

ALTA FOREST PRODUCTS
 7127 US HWY 101
 AMANDA PARK, WA
 US 98526
 Contact: ROGER TJEPKEMA
 Rogertjepkema@altafp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)