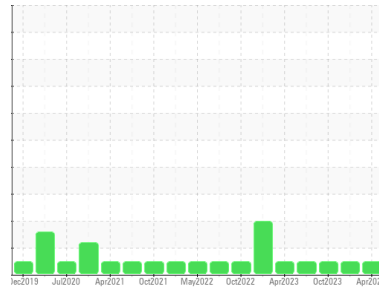




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
AIR COMPRESSOR
 Machine Id
B-719 AIR COMPRESSOR
 Component
Compressor
 Fluid
ULTRACHEM PALEXTRA 44 (25 GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0919951	WC0896633	WC0871607
Sample Date	Client Info			02 Apr 2024	12 Jan 2024	23 Oct 2023
Machine Age	mths	Client Info		4197	4197	4197
Oil Age	mths	Client Info		0	4197	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	0
Tin	ppm	ASTM D5185m	>15	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0.3	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	0	0	<1
Magnesium	ppm	ASTM D5185m	0.4	<1	<1	4
Calcium	ppm	ASTM D5185m	0	13	<1	<1
Phosphorus	ppm	ASTM D5185m	689	443	504	538
Zinc	ppm	ASTM D5185m	0	5	0	0
Sulfur	ppm	ASTM D5185m	1237	301	315	388

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	1	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	0

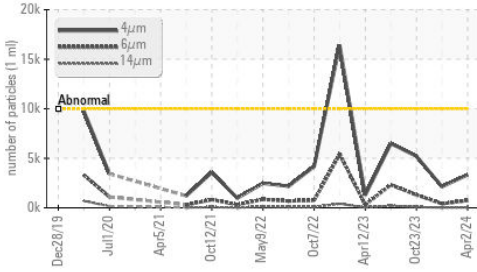
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	3341	2131	5203
Particles >6µm		ASTM D7647	>2500	749	405	1309
Particles >14µm		ASTM D7647	>320	34	21	78
Particles >21µm		ASTM D7647	>80	7	5	19
Particles >38µm		ASTM D7647	>20	0	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/12	18/16/12	20/18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.35	0.36	0.35

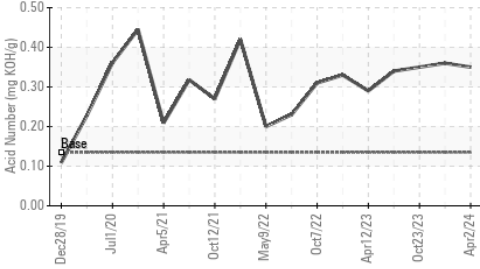


OIL ANALYSIS REPORT

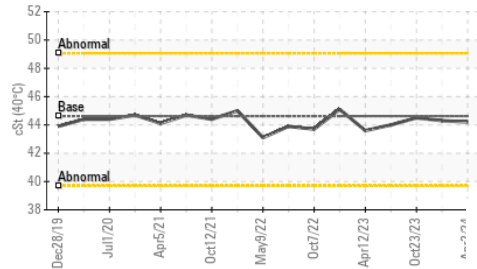
Particle Trend



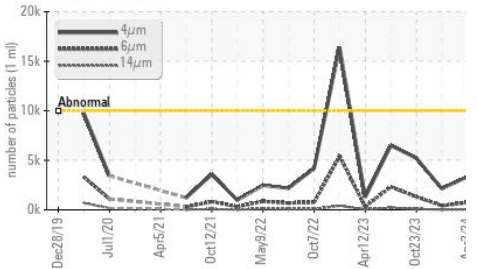
Acid Number



Viscosity @ 40°C



Particle Trend

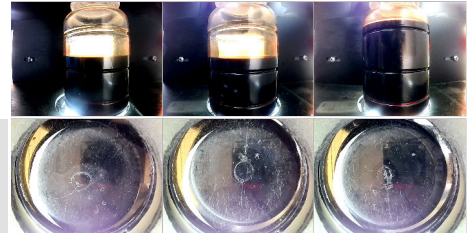


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	44.3	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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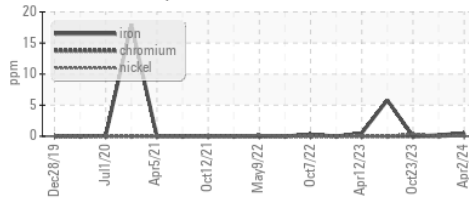
Color



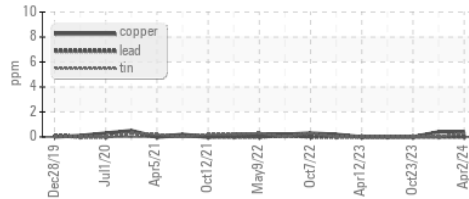
Bottom

GRAPHS

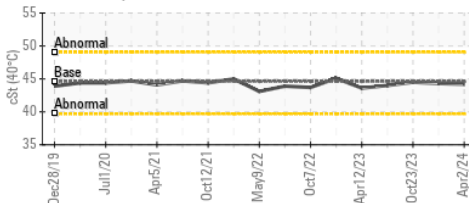
Ferrous Alloys



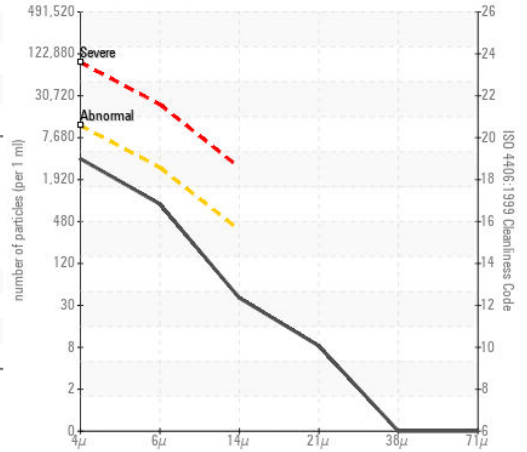
Non-ferrous Metals



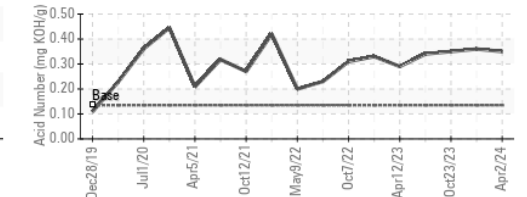
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0919951 **Received** : 04 Apr 2024
Lab Number : 06138509 **Tested** : 05 Apr 2024
Unique Number : 10963317 **Diagnosed** : 06 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

POET BIOREFINING - Groton
 40425 133RD STREET
 GROTON, SD
 US 57445-6400
 Contact: GAVIN KRUEGER
 Gavin.Krueger@POET.COM
 T: 6(05) 846-6863
 F: (605)397-2754

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)