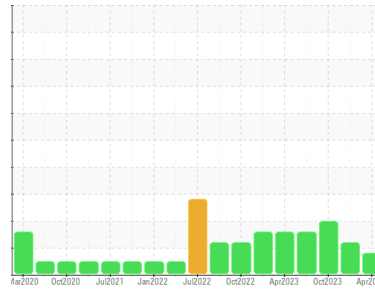




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
CENTRIFUGES
 Machine Id
Q-603 - CENTRIFUGE 3
 Component
Circulating System
 Fluid
MOBIL SHC 626 (15 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0919948	WC0896662	WC0871612
Sample Date	Client Info			02 Apr 2024	12 Jan 2024	23 Oct 2023
Machine Age	mths	Client Info		240	240	240
Oil Age	mths	Client Info		240	240	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		3	2	0
Chromium	ppm	ASTM D5185m		<1	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m		2	1	0
Lead	ppm	ASTM D5185m		0	0	0
Copper	ppm	ASTM D5185m		<1	<1	0
Tin	ppm	ASTM D5185m		<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

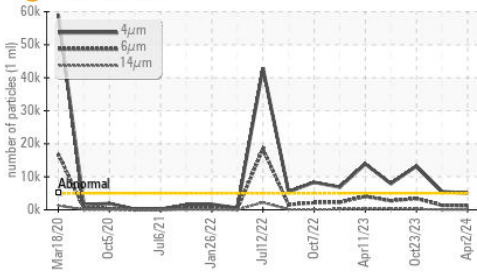
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	4
Calcium	ppm	ASTM D5185m		3	<1	1
Phosphorus	ppm	ASTM D5185m		414	493	501
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m		0	0	14

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		<1	6	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	0

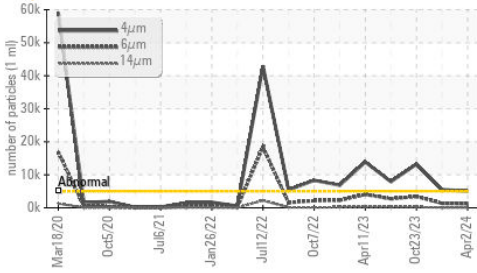
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	5072	5508	13237	
Particles >6µm	ASTM D7647	>1300	1272	1349	3423	
Particles >14µm	ASTM D7647	>160	85	85	218	
Particles >21µm	ASTM D7647	>40	14	24	44	
Particles >38µm	ASTM D7647	>10	0	3	1	
Particles >71µm	ASTM D7647	>3	0	0	0	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/17/14	20/18/14	21/19/15	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.53	0.52	0.47

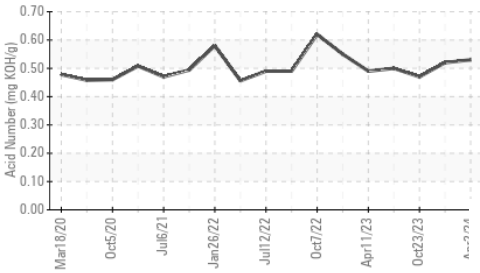
Particle Trend



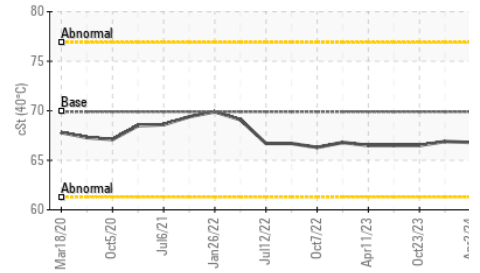
Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	69.9	66.8	66.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

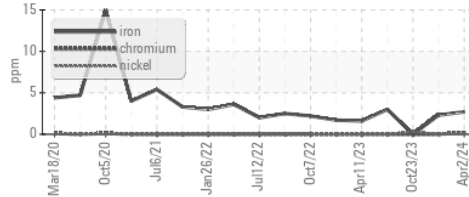


Bottom

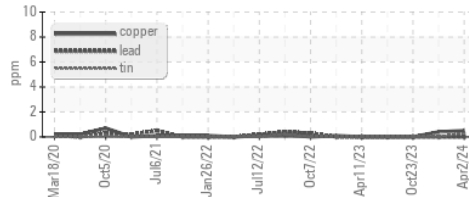


GRAPHS

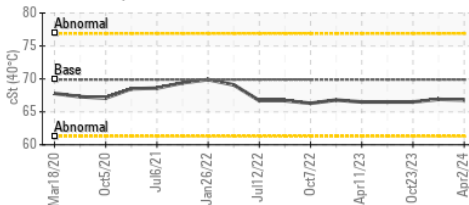
Ferrous Alloys



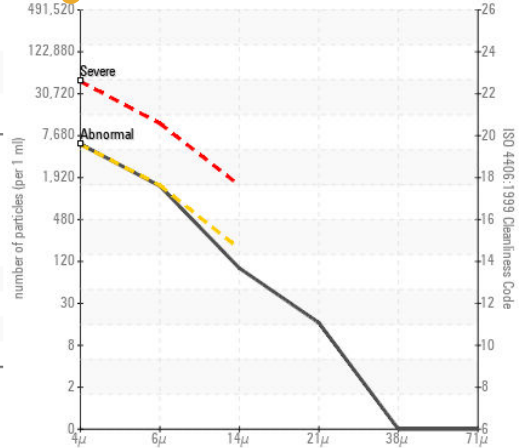
Non-ferrous Metals



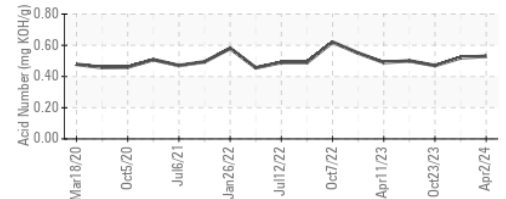
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0919948

Lab Number : 06138512

Unique Number : 10963320

Test Package : IND 2 (Additional Tests: PrtCount)

Received : 04 Apr 2024

Tested : 05 Apr 2024

Diagnosed : 06 Apr 2024 - Don Baldrige

POET BIOREFINING - Groton

40425 133RD STREET

GROTON, SD

US 57445-6400

Contact: GAVIN KRUEGER

Gavin.Krueger@POET.COM

T: 6(05) 846-6863

F: (605)397-2754

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)