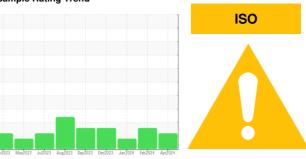


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

LINE 4 STOBER

Gearbox

Gearbox Oil (--- QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Арх2023 Мау2023 Juž023 Аид2023 Sap2023 Ове2023 Jae2024 Feb2024 Арх2024						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0866769	WC0866800	WC0866804
Sample Date		Client Info		03 Apr 2024	04 Feb 2024	29 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	33	194	195
Chromium	ppm	ASTM D5185m	>15	<1	<1	<1
Nickel	ppm	ASTM D5185m	>15	0	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	2
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	<1	0	<1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	2	2
Magnesium	ppm	ASTM D5185m		<1	<1	<1
Calcium	ppm	ASTM D5185m		7	0	15
Phosphorus	ppm	ASTM D5185m		477	488	649
Zinc	ppm	ASTM D5185m		<1	2	0
Sulfur	ppm	ASTM D5185m		503	513	786
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	9	3	6
Sodium	ppm	ASTM D5185m		2	0	4
Potassium	ppm	ASTM D5185m	>20	2	0	3
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	△ 132794	5063	
Particles >6µm		ASTM D7647	>5000	<u> </u>	2758	
Particles >14μm		ASTM D7647	>640	59	469	
Particles >21µm		ASTM D7647	>160	10	158	
Particles >38µm		ASTM D7647	>40	0	24	
Particles >71µm		ASTM D7647	>10	0	2	
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<u>4</u> 24/21/13	20/19/16	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

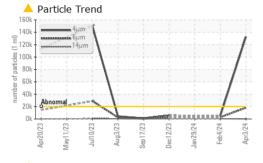
Acid Number (AN)

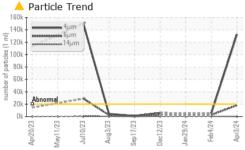
mg KOH/g ASTM D8045

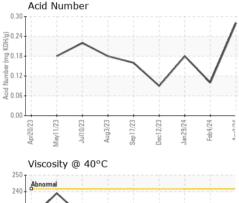
0.10 Contact/Location: MATT WILLIAMS - HORKNO

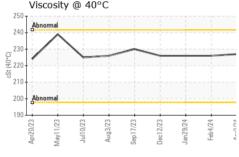


OIL ANALYSIS REPORT









VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2

Visc @ 40°C	cSt	ASTM D445	227	226	226

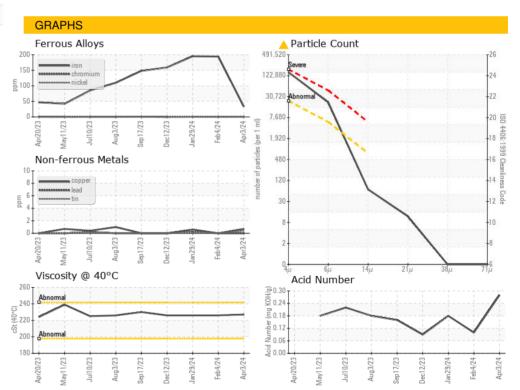
AMPLE IMAGES method limit/base current history	/1
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Color





history2







Certificate 12367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0866769

Lab Number : 06138522 Unique Number : 10963330

Test Package : IND 2 (Additional Tests: PrtCount)

Received **Tested** Diagnosed

: 04 Apr 2024 : 05 Apr 2024

: 06 Apr 2024 - Don Baldridge

US 50138 Contact: MATT WILLIAMS MAWILLIAMS@HORMEL.COM T: (641)842-6841

HORMEL FOODS KXV

209 N GODFREY LN

KNOXVILLE, IA

F: (641)842-3354

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: MATT WILLIAMS - HORKNO