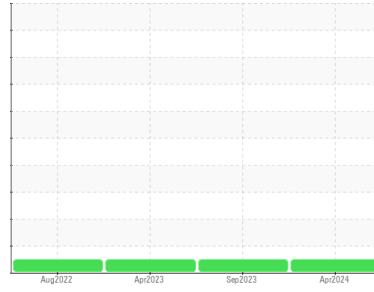




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**MILLING**  
 Machine Id  
**E-114**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 630 (3 LTR)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0919950</b>	WC0854665	WC0809604
Sample Date	Client Info			<b>02 Apr 2024</b>	06 Sep 2023	12 Apr 2023
Machine Age	mths	Client Info		<b>0</b>	0	0
Oil Age	mths	Client Info		<b>0</b>	17	12
Oil Changed	Client Info			<b>N/A</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>6</b>	5	8
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	<1	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	2
Calcium	ppm	ASTM D5185m		<b>4</b>	2	<1
Phosphorus	ppm	ASTM D5185m		<b>405</b>	503	442
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>0</b>	3	0

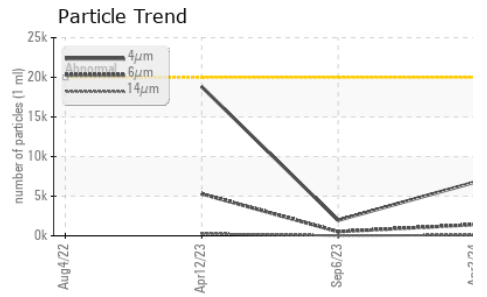
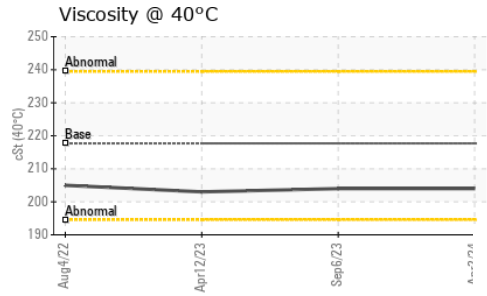
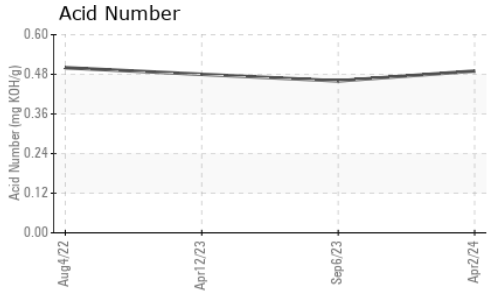
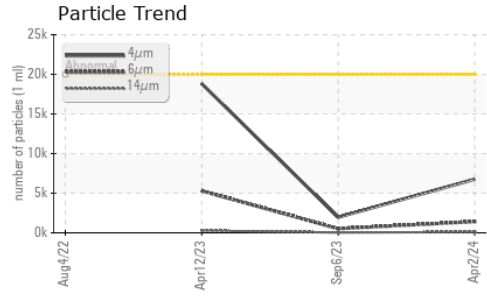
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>44</b>	41	29
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>6766</b>	1964	18807
Particles >6µm		ASTM D7647	>5000	<b>1410</b>	521	5303
Particles >14µm		ASTM D7647	>640	<b>98</b>	34	269
Particles >21µm		ASTM D7647	>160	<b>17</b>	5	32
Particles >38µm		ASTM D7647	>40	<b>0</b>	0	2
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>20/18/14</b>	18/16/12	21/20/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.49</b>	0.46	0.48



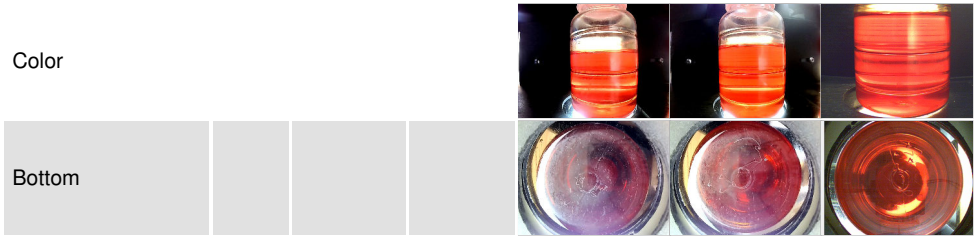
# OIL ANALYSIS REPORT



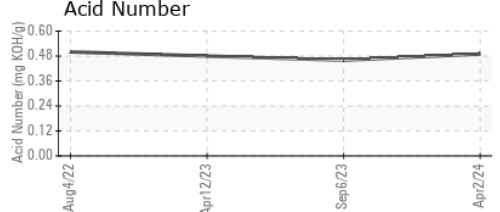
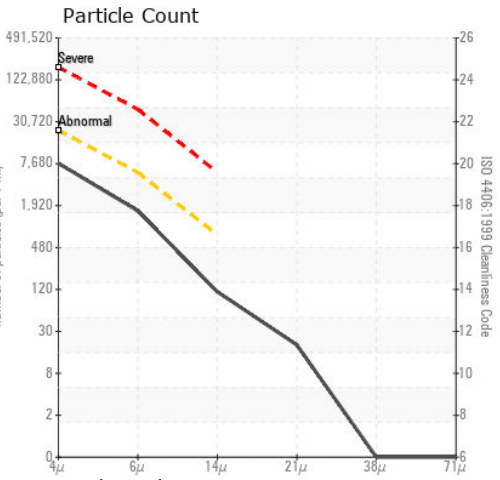
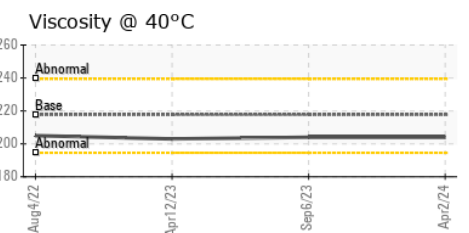
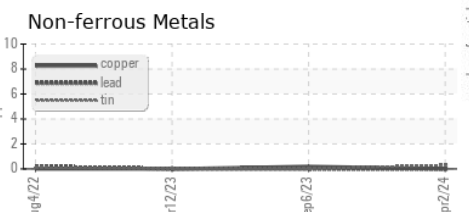
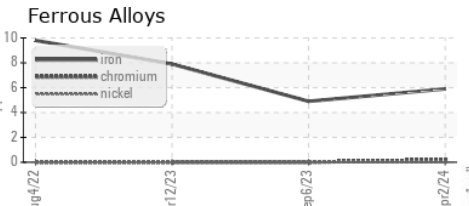
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	204	203

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0919950      **Received** : 04 Apr 2024  
**Lab Number** : 06138525      **Tested** : 05 Apr 2024  
**Unique Number** : 10963333      **Diagnosed** : 06 Apr 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**POET BIOREFINING - Groton**  
 40425 133RD STREET  
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 US 57445-6400  
 Contact: GAVIN KRUEGER  
 Gavin.Krueger@POET.COM  
 T: 6(05) 846-6863  
 F: (605)397-2754

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)