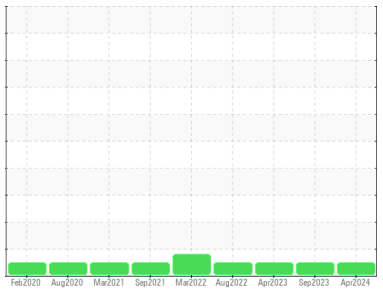
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
MILLING
Machine Id
C-115
Component
Gearbox
Fluid
MOBIL SHC 630 (1 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0919953**	WC0854678	WC0809609
Sample Date		Client Info		**02 Apr 2024**	06 Sep 2023	12 Apr 2023
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	17	1
Oil Changed		Client Info		**N/A**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**32**	32	34
Chromium	ppm	ASTM D5185m	>15	**<1**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	<1	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**<1**	<1	0
Tin	ppm	ASTM D5185m	>25	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	1	<1
Magnesium	ppm	ASTM D5185m		**<1**	<1	2
Calcium	ppm	ASTM D5185m		**4**	2	0
Phosphorus	ppm	ASTM D5185m		**430**	516	448
Zinc	ppm	ASTM D5185m		**5**	2	0
Sulfur	ppm	ASTM D5185m		**0**	0	0

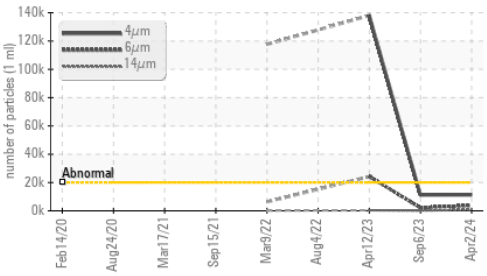
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**42**	41	31
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**2**	0	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**11229**	11170	138036
Particles >6µm		ASTM D7647	>5000	**3737**	2125	24219
Particles >14µm		ASTM D7647	>640	**593**	163	385
Particles >21µm		ASTM D7647	>160	**98**	28	52
Particles >38µm		ASTM D7647	>40	**1**	0	5
Particles >71µm		ASTM D7647	>10	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**21/19/16**	21/18/15	24/22/16

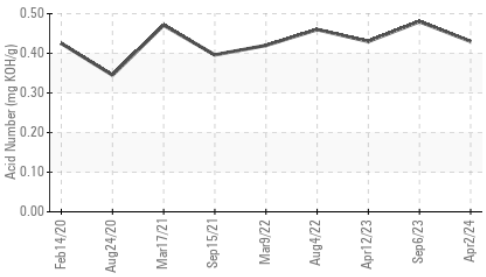
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.43**	0.48	0.43

OIL ANALYSIS REPORT

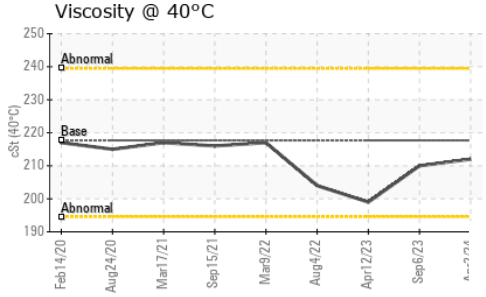
Particle Trend



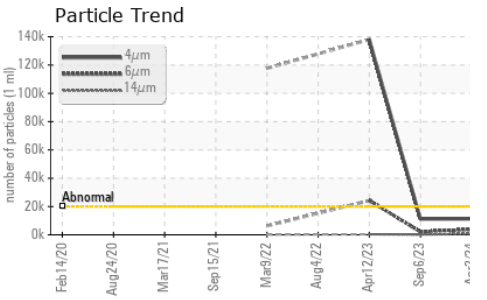
Acid Number



Viscosity @ 40°C



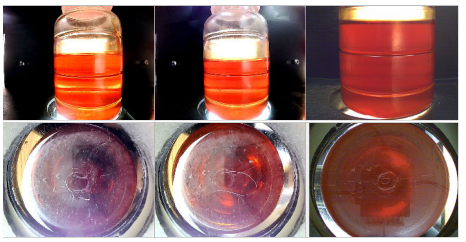
Particle Trend



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

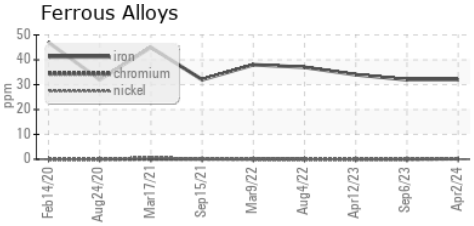
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	**212**	210	199

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

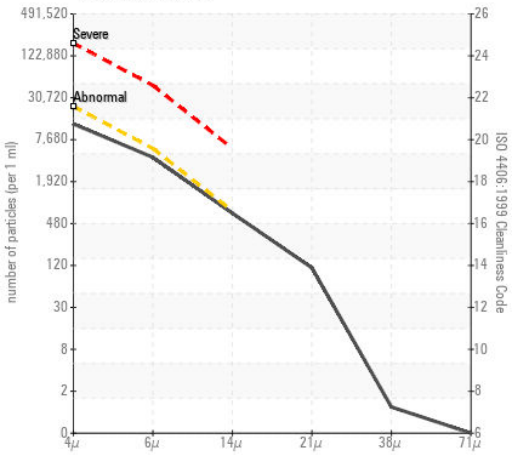


GRAPHS

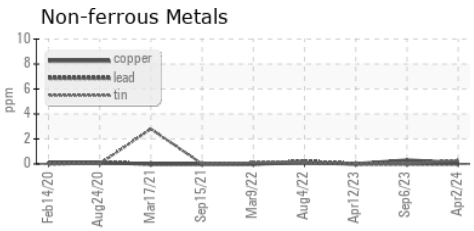
Ferrous Alloys



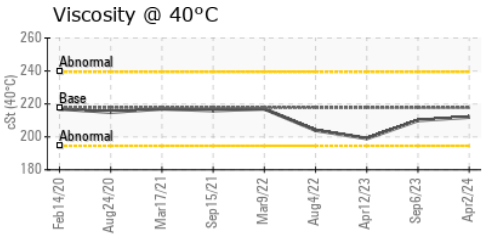
Particle Count



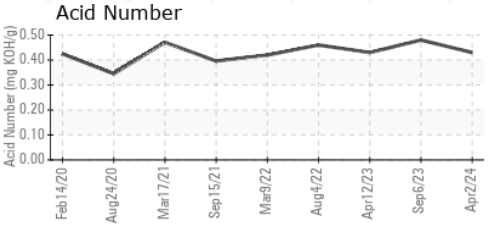
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0919953 **Received** : 04 Apr 2024
Lab Number : 06138528 **Tested** : 05 Apr 2024
Unique Number : 10963336 **Diagnosed** : 06 Apr 2024 - Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: POEGRO [WUSCAR] 06138528 (Generated: 04/06/2024 12:10:05) Rev: 1

Submitted By: GAVIN KRUEGER