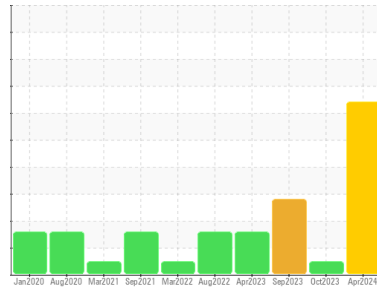




PROBLEM SUMMARY

Area
MILLING
 Machine Id
C-132
 Component
Gearbox
 Fluid
MOBIL SHC 630 (--- LTR)

Sample Rating Trend

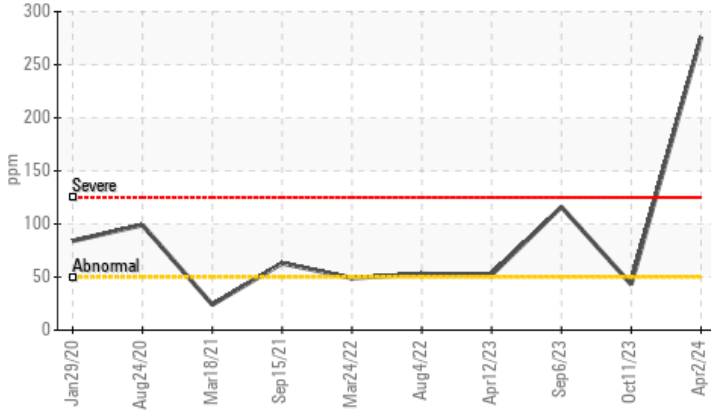


DIRT

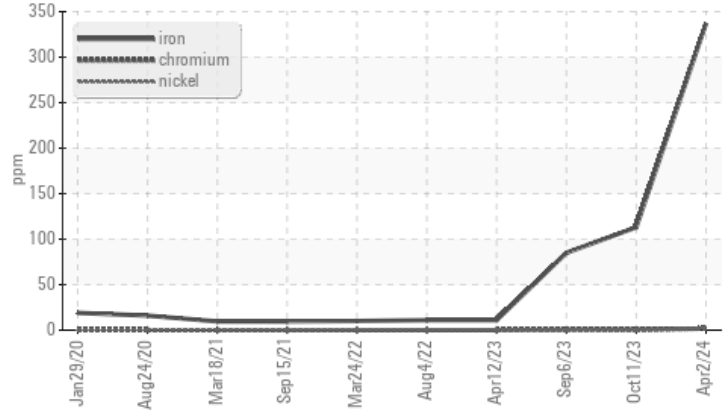


COMPONENT CONDITION SUMMARY

▲ Silicon (ppm)



▲ Ferrous Alloys



RECOMMENDATION

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>200	▲ 337	113	85
Silicon	ppm	ASTM D5185m	>50	▲ 276	43	▲ 116
Silt	scalar	*Visual	NONE	▲ MODER	NONE	NONE

Customer Id: POEGRO
 Sample No.: WC0919952
 Lab Number: 06138531
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

NORMAL



11 Oct 2023 Diag: Jonathan Hester

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



DIRT



06 Sep 2023 Diag: Doug Bogart

We advise that you inspect for the source(s) of metal. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. High concentration of visible metal present. All component wear rates are normal. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



DIRT



12 Apr 2023 Diag: Doug Bogart

No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

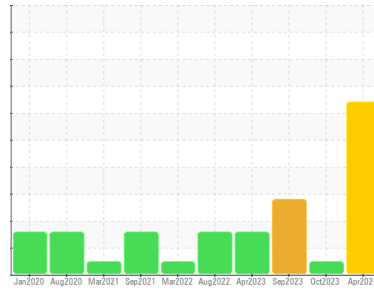




OIL ANALYSIS REPORT

Area
MILLING
 Machine Id
C-132
 Component
Gearbox
 Fluid
MOBIL SHC 630 (--- LTR)

Sample Rating Trend



DIAGNOSIS

Recommendation
 We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
 Gear wear is indicated.

Contamination
 Elemental level of silicon (Si) above normal indicating ingress of seal material. There is a moderate amount of visible silt present in the sample.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0919952	WC0866663	WC0854667
Sample Date	Client Info		02 Apr 2024	11 Oct 2023	06 Sep 2023
Machine Age	mths	Client Info	12	12	3
Oil Age	mths	Client Info	0	1	3
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			SEVERE	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	▲ 337	113	85
Chromium	ppm	ASTM D5185m >15	2	<1	<1
Nickel	ppm	ASTM D5185m >15	2	0	<1
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	1	3
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	0	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	3	1	2
Magnesium	ppm	ASTM D5185m	2	0	2
Calcium	ppm	ASTM D5185m	9	2	6
Phosphorus	ppm	ASTM D5185m	404	478	458
Zinc	ppm	ASTM D5185m	2	0	6
Sulfur	ppm	ASTM D5185m	0	36	164

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	▲ 276	43	▲ 116
Sodium	ppm	ASTM D5185m	1	<1	0
Potassium	ppm	ASTM D5185m >20	2	<1	0
Water	%	ASTM D6304 >0.2	NEG	NEG	NEG
ppm Water	ppm	ASTM D6304 >2000	---	---	---

FLUID CLEANLINESS

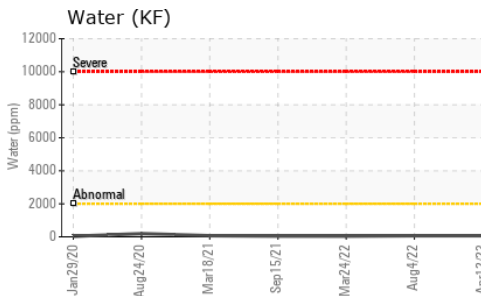
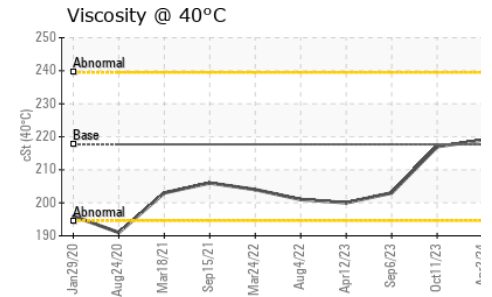
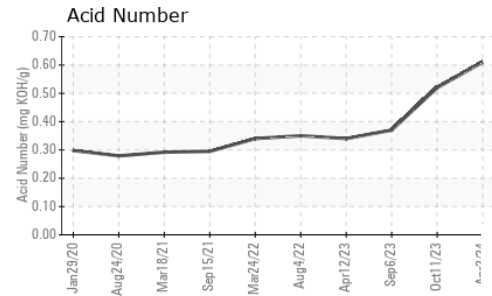
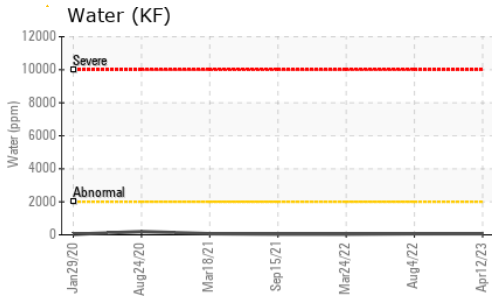
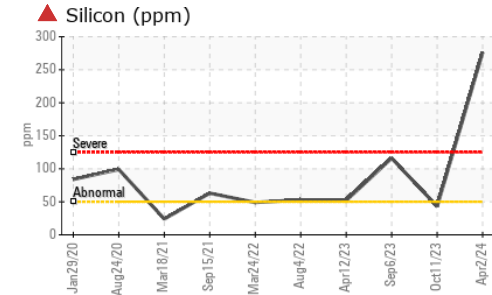
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	189109	---
Particles >6µm	ASTM D7647	>5000	---	126191	---
Particles >14µm	ASTM D7647	>640	---	1666	---
Particles >21µm	ASTM D7647	>160	---	101	---
Particles >38µm	ASTM D7647	>40	---	3	---
Particles >71µm	ASTM D7647	>10	---	2	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	25/24/18	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.61	0.52	0.37



OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	219	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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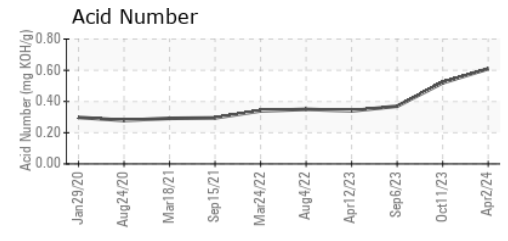
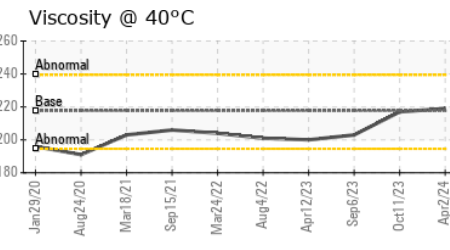
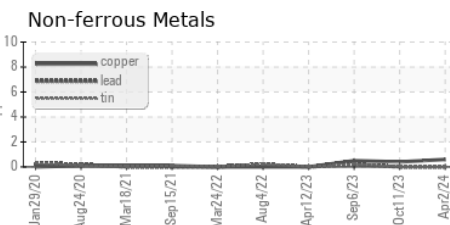
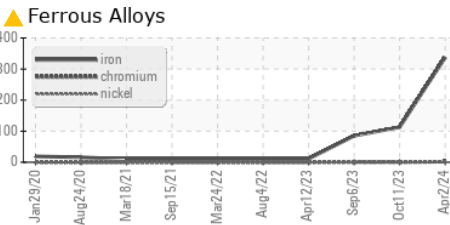
Color



Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0919952 **Received** : 04 Apr 2024
Lab Number : 06138531 **Tested** : 09 Apr 2024
Unique Number : 10963339 **Diagnosed** : 09 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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