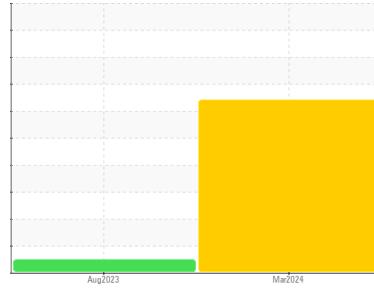




PROBLEM SUMMARY

Area
[ORD001435]
 Machine Id
KAESER DS 140 142646 - ART TECH INC
 Component
Compressor
 Fluid
CAT 46P (--- GAL)

Sample Rating Trend



WATER



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	---
Silt	scalar	*Visual	NONE	▲ MODER	NONE	---
Free Water	scalar	*Visual		▲ >10%	NEG	---

Customer Id: COMMONOH
 Sample No.: WC0872548
 Lab Number: 06138638
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

NORMAL



17 Aug 2023 Diag: Don Baldrige

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

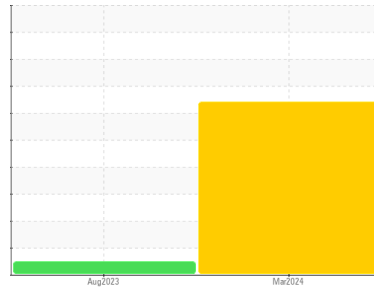
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area

[ORD001435]

Machine Id

KAESER DS 140 142646 - ART TECH INC

Component

Compressor

Fluid

CAT 46P (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

Excessive free water present. There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0872548	WC0798274	---
Sample Date	Client Info		22 Mar 2024	17 Aug 2023	---
Machine Age	hrs	Client Info	74857	71798	---
Oil Age	hrs	Client Info	3060	5518	---
Oil Changed	Client Info		Not Chngd	Changed	---
Sample Status			SEVERE	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	0	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	<1	<1	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m	0	0	---
Calcium	ppm	ASTM D5185m	0	<1	---
Phosphorus	ppm	ASTM D5185m	197	261	---
Zinc	ppm	ASTM D5185m	0	0	---
Sulfur	ppm	ASTM D5185m	188	102	---

CONTAMINANTS

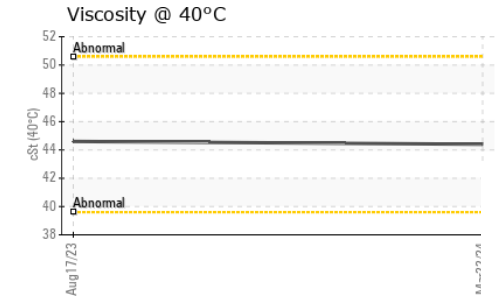
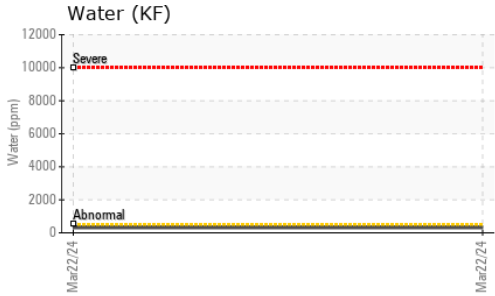
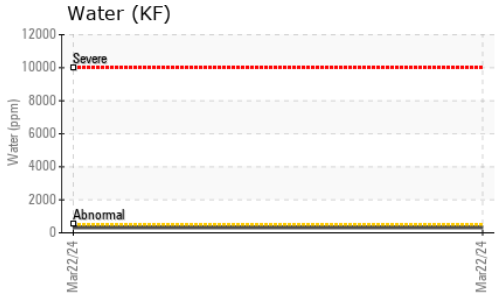
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	<1	---
Sodium	ppm	ASTM D5185m	<1	2	---
Potassium	ppm	ASTM D5185m >20	0	0	---
Water	%	ASTM D6304 >0.05	0.032	---	---
ppm Water	ppm	ASTM D6304 >500	320	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.092	---



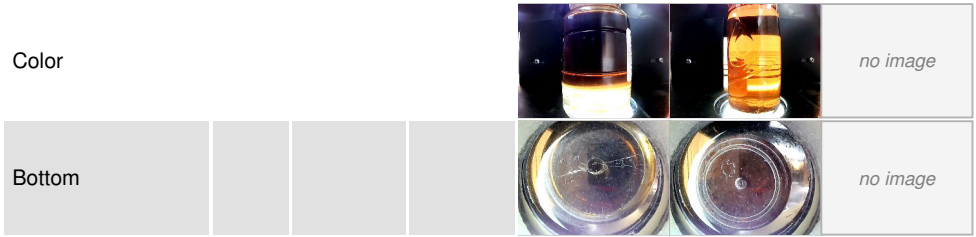
OIL ANALYSIS REPORT



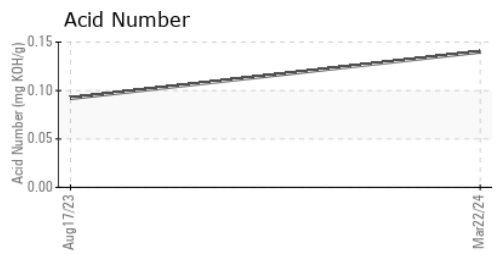
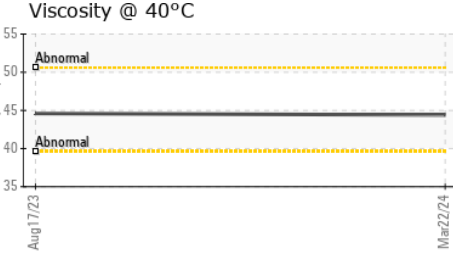
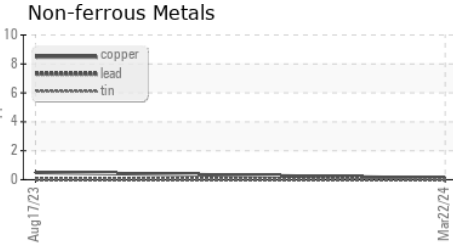
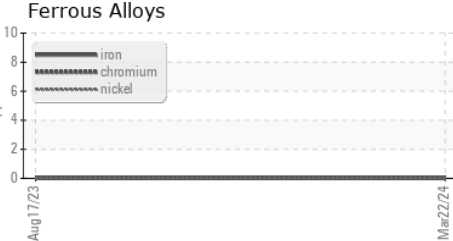
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	▲ MODER	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	● LAYRD	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		▲ >10%	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.4	44.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0872548
Lab Number : 06138638
Unique Number : 10963446
Test Package : IND 2 (Additional Tests: KF)

Received : 04 Apr 2024
Tested : 09 Apr 2024
Diagnosed : 09 Apr 2024 - Jonathan Hester

ELEVATED INDUSTRIAL SOLUTIONS
 120 LAWTON AVE.
 MONROE, OH
 US 45050
 Contact: ROBIN PRICHARD
 r.prichard@compressedairtechnologies.com
 T: (513)539-5155
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)