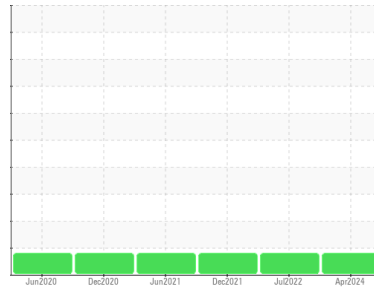




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id

CHEMINEER RX-21 (S/N 173247-1)

Component

Gearbox

Fluid

{not provided} (4 GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

Gear wear is indicated. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0887938	WC0710512	WC0646525
Sample Date	Client Info		03 Apr 2024	19 Jul 2022	10 Dec 2021
Machine Age	yrs	Client Info	0	0	4
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		122	127	128
Iron	ppm	ASTM D5185m >200	▲ 380	▲ 372	▲ 440
Chromium	ppm	ASTM D5185m >15	2	2	<1
Nickel	ppm	ASTM D5185m >15	1	2	<1
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >25	4	4	5
Lead	ppm	ASTM D5185m >100	<1	2	<1
Copper	ppm	ASTM D5185m >200	2	2	<1
Tin	ppm	ASTM D5185m >25	0	0	0
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	4	5	4

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	60	63	47
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	4	5	3
Manganese	ppm	ASTM D5185m	3	3	2
Magnesium	ppm	ASTM D5185m	0	1	0
Calcium	ppm	ASTM D5185m	2	4	0
Phosphorus	ppm	ASTM D5185m	810	981	1064
Zinc	ppm	ASTM D5185m	921	873	935
Sulfur	ppm	ASTM D5185m	26491	26275	21244

CONTAMINANTS

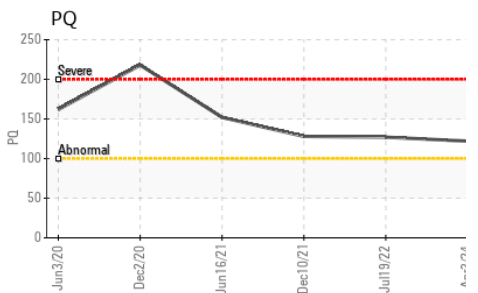
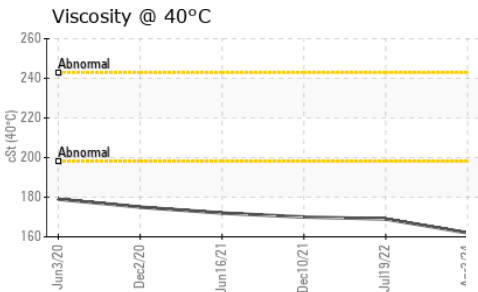
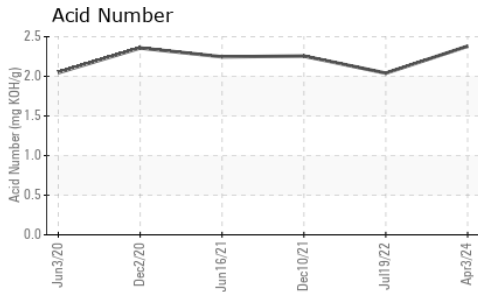
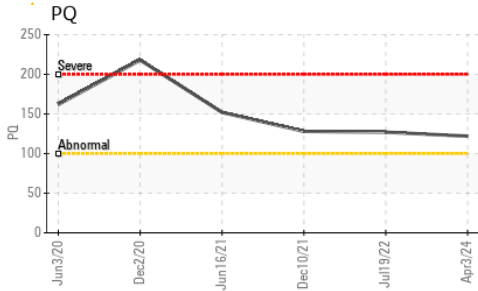
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	16	15	14
Sodium	ppm	ASTM D5185m	3	2	2
Potassium	ppm	ASTM D5185m >20	3	1	2
Water	%	ASTM D6304 >0.2	NEG	NEG	NEG

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.38	2.04	2.256



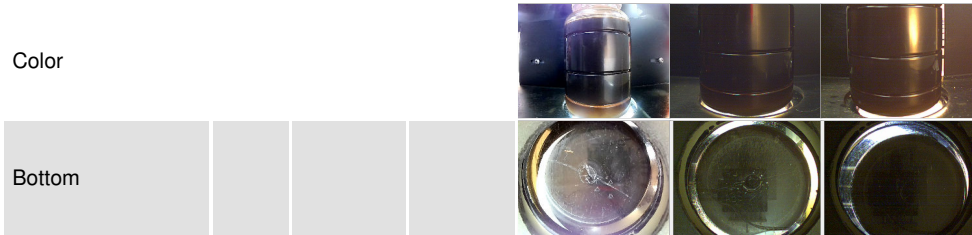
OIL ANALYSIS REPORT



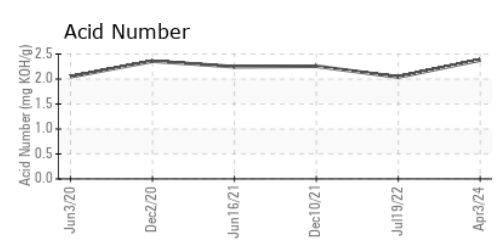
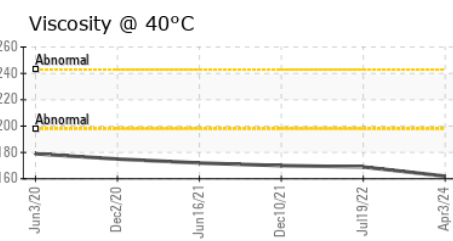
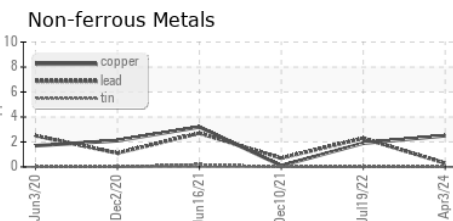
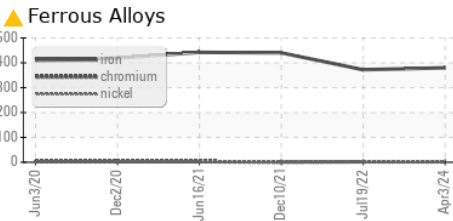
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	MODER	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	162	169	170

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0887938 **Received** : 04 Apr 2024
Lab Number : 06138678 **Tested** : 09 Apr 2024
Unique Number : 10963486 **Diagnosed** : 09 Apr 2024 - Jonathan Hester
Test Package : PLANT

Piedmont Chemical Industries
 331 BURTON AVE.
 HIGH POINT, NC
 US 27261
 Contact: BOB BURGES
 bburges@piedmontchemical.com
 T: (336)885-5131
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)