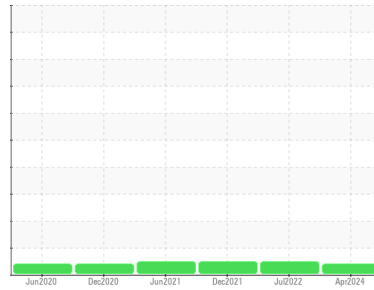




# OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id  
**CHEMINEER RX-04 (S/N 1-97204-3)**  
 Component  
**Gearbox**  
 Fluid  
 {not provided} (6 GAL)

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0887926</b>	WC0710516	WC0646513
Sample Date	Client Info		<b>03 Apr 2024</b>	19 Jul 2022	10 Dec 2021
Machine Age	yrs	Client Info	<b>0</b>	0	22
Oil Age	yrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Changd
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>25</b>	22	22
Iron	ppm	ASTM D5185m >200	<b>117</b>	82	95
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>1</b>	1	2
Lead	ppm	ASTM D5185m >100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >200	<b>6</b>	<1	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>5</b>	6	5

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>10</b>	12	8
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	1	<1
Manganese	ppm	ASTM D5185m	<b>1</b>	1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>3</b>	4	0
Phosphorus	ppm	ASTM D5185m	<b>280</b>	286	393
Zinc	ppm	ASTM D5185m	<b>529</b>	502	574
Sulfur	ppm	ASTM D5185m	<b>8412</b>	8096	8382

## CONTAMINANTS

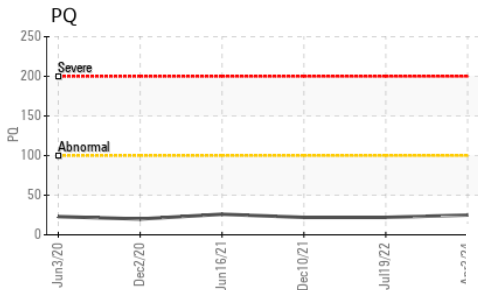
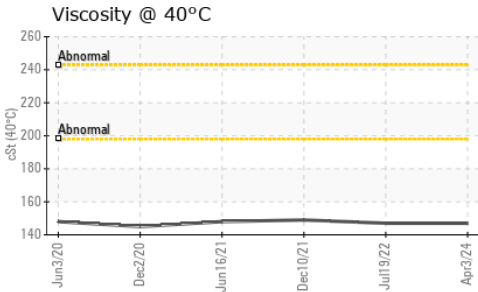
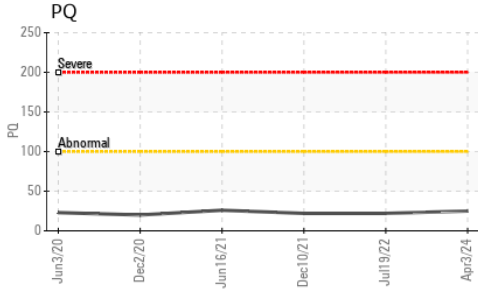
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>5</b>	4	3
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.2	<b>NEG</b>	NEG	NEG

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>1.47</b>	1.23	1.416



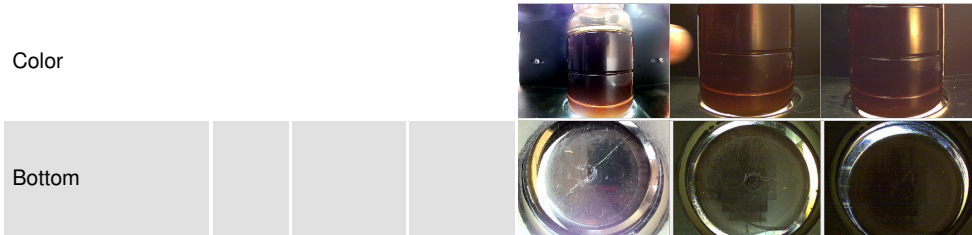
# OIL ANALYSIS REPORT



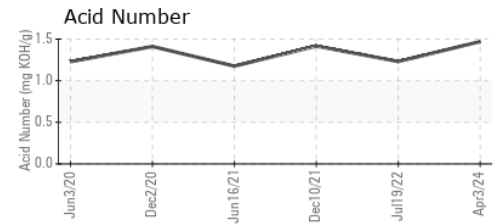
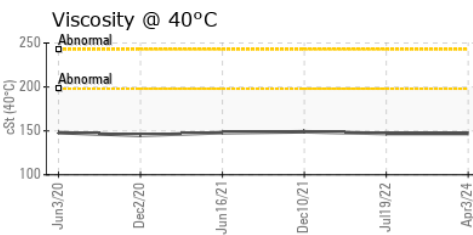
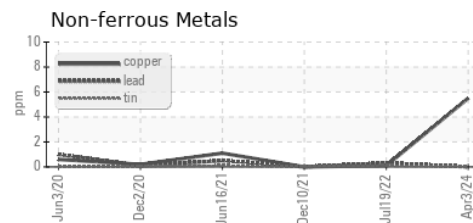
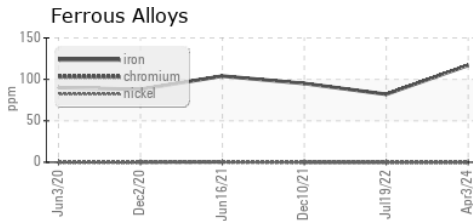
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	147	147	149

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0887926      **Received** : 04 Apr 2024  
**Lab Number** : 06138691      **Tested** : 09 Apr 2024  
**Unique Number** : 10963499      **Diagnosed** : 09 Apr 2024 - Jonathan Hester  
**Test Package** : PLANT

**Piedmont Chemical Industries**  
 331 BURTON AVE.  
 HIGH POINT, NC  
 US 27261  
 Contact: BOB BURGES  
 bburges@piedmontchemical.com  
 T: (336)885-5131  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)