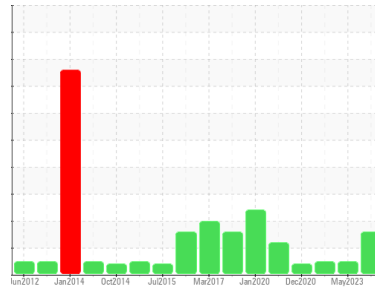




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER CSD 125 3951716 (S/N 1091)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCPA013557	KCPA001836	KCP00634
Sample Date	Client Info	28 Feb 2024	16 May 2023	06 Apr 2021
Machine Age	hrs	91260	84781	68590
Oil Age	hrs	12286	0	5277
Oil Changed	Client Info	Changed	N/A	Changed
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	4	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	2	0	0
Titanium	ppm	ASTM D5185m >3	0	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	1	2	0
Lead	ppm	ASTM D5185m >10	<1	0	<1
Copper	ppm	ASTM D5185m >50	<1	8	6
Tin	ppm	ASTM D5185m >10	<1	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 90	0	10	0
Calcium	ppm	ASTM D5185m 2	0	54	0
Phosphorus	ppm	ASTM D5185m	0	<1	0
Zinc	ppm	ASTM D5185m	0	5	0
Sulfur	ppm	ASTM D5185m	5891	12658	13580

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	7	<1
Sodium	ppm	ASTM D5185m	1	2	0
Potassium	ppm	ASTM D5185m >20	3	3	0
Water	%	ASTM D6304 >0.05	0.005	0.012	0.005
ppm Water	ppm	ASTM D6304 >500	59	121.0	56.0

FLUID CLEANLINESS

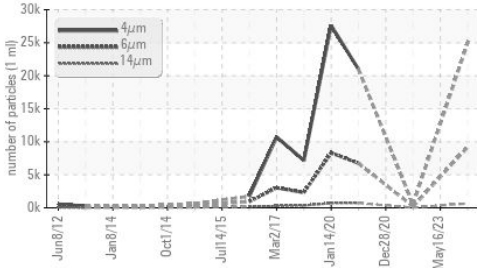
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	24950	---	509
Particles >6µm	ASTM D7647 >1300	▲ 9198	---	202
Particles >14µm	ASTM D7647 >80	▲ 645	---	34
Particles >21µm	ASTM D7647 >20	▲ 128	---	11
Particles >38µm	ASTM D7647 >4	2	---	0
Particles >71µm	ASTM D7647 >3	0	---	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 22/20/17	---	15/12

FLUID DEGRADATION

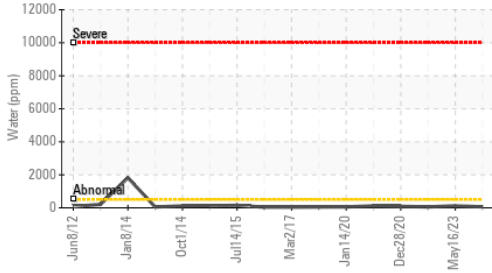
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.46	0.12	0.390

OIL ANALYSIS REPORT

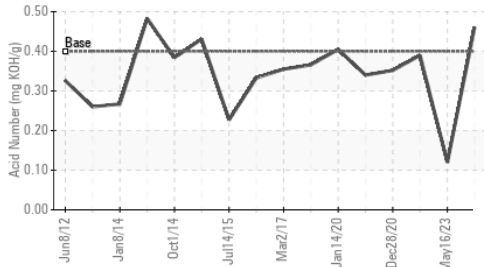
▲ Particle Trend



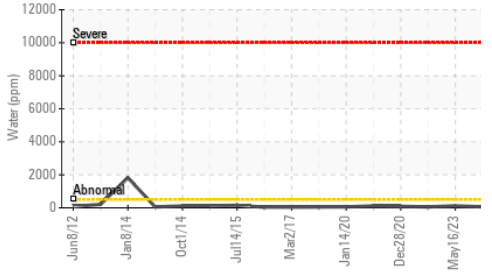
Water (KF)



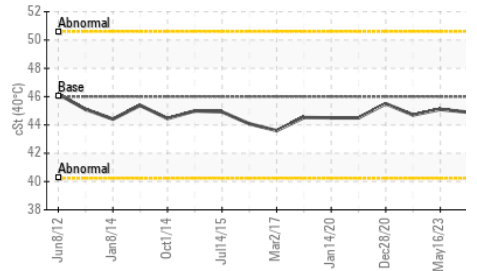
Acid Number



Water (KF)



Viscosity @ 40°C

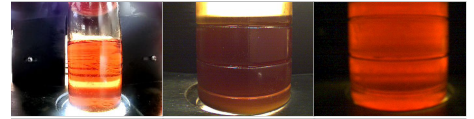


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	HEAVY
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

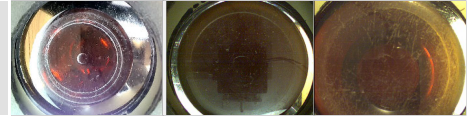
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.9	45.1	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

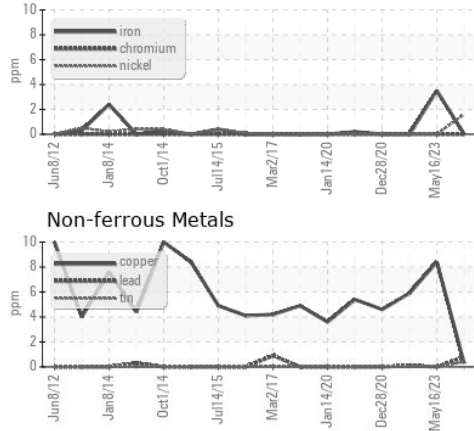


Bottom

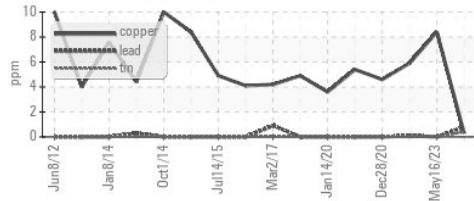


GRAPHS

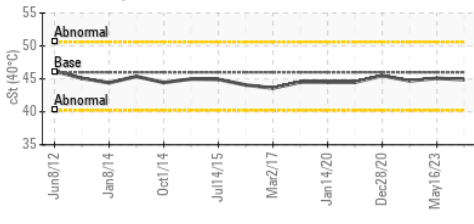
Ferrous Alloys



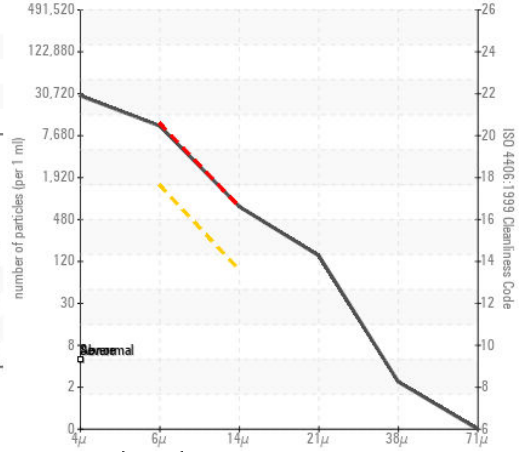
Non-ferrous Metals



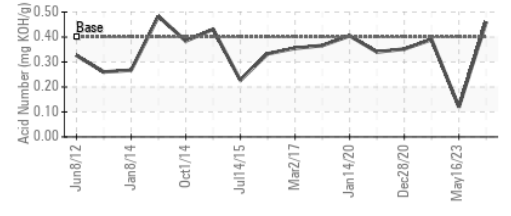
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA013557 **Received** : 04 Apr 2024
Lab Number : 06139286 **Tested** : 05 Apr 2024
Unique Number : 10964094 **Diagnosed** : 06 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 tyler.stacey@cemex.com

T:
 F: