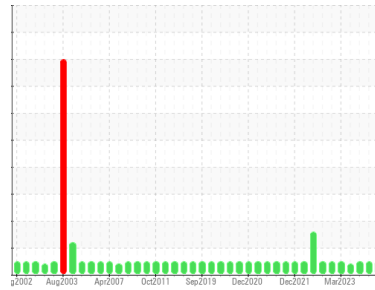




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
PHILIDELPHIA A COLUMN FEED TANK AGITOR
Component
Gearbox
Fluid
ROYAL PURPLE SYNFILM 150 (7 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0027917	RP0035828	RP0032862
Sample Date	Client Info			26 Mar 2024	02 Jan 2024	03 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	64	66	57
Chromium	ppm	ASTM D5185m	>15	0	<1	<1
Nickel	ppm	ASTM D5185m	>15	2	<1	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	2	2
Lead	ppm	ASTM D5185m	>100	1	2	2
Copper	ppm	ASTM D5185m	>200	10	20	22
Tin	ppm	ASTM D5185m	>25	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

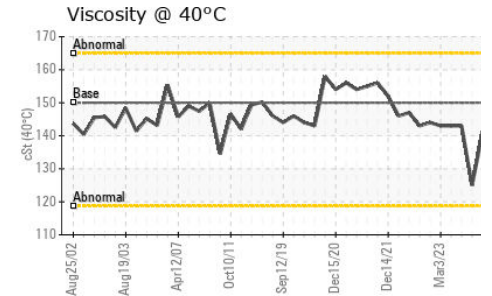
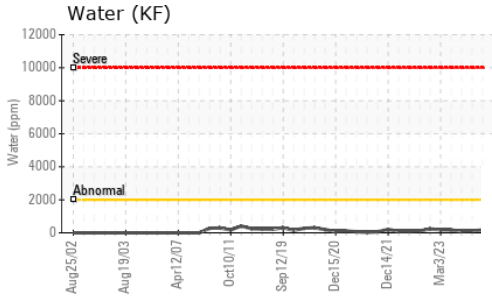
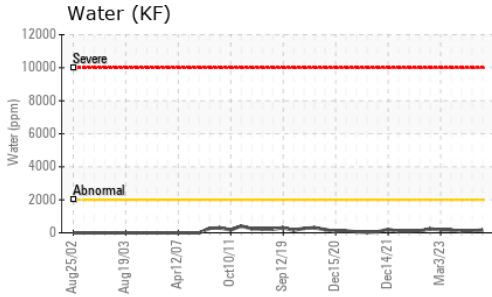
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	3
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	56	27	41
Calcium	ppm	ASTM D5185m		0	2	1
Phosphorus	ppm	ASTM D5185m		23	75	23
Zinc	ppm	ASTM D5185m		0	0	2

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4	4	4
Sodium	ppm	ASTM D5185m		<1	1	0
Potassium	ppm	ASTM D5185m	>20	1	2	2
Water	%	ASTM D6304	>0.2	0.016	0.012	0.008
ppm Water	ppm	ASTM D6304	>2000	169	121	88.1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.37	0.35	0.37

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

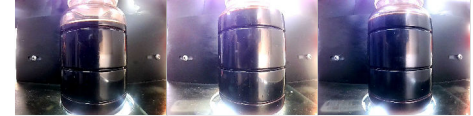
OIL ANALYSIS REPORT



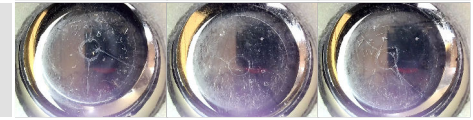
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	141	125	143

SAMPLE IMAGES		method	limit/base	current	history1	history2
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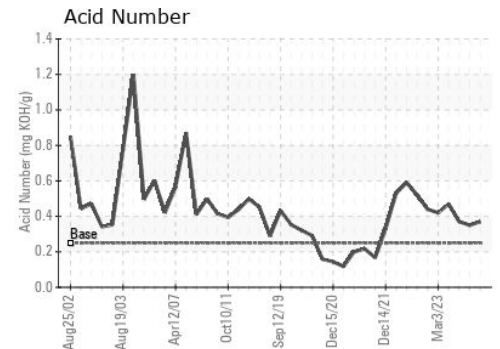
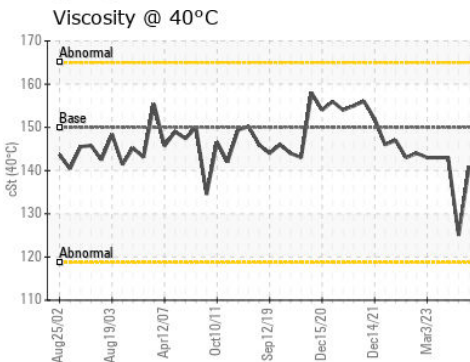
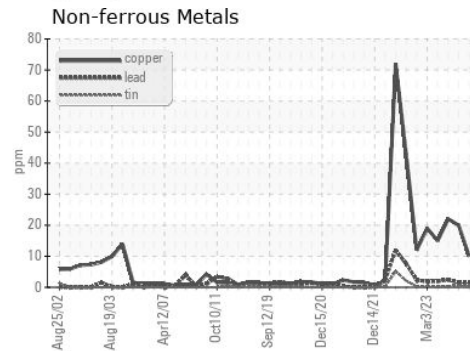
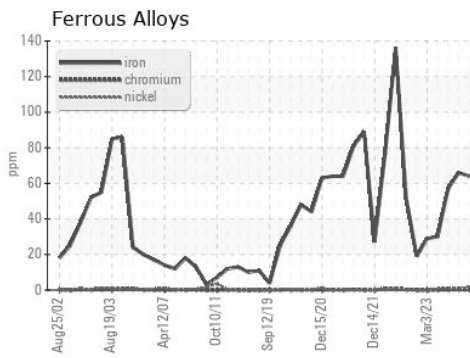
Color



Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0027917
Lab Number : 06139320
Unique Number : 10964128
Test Package : IND 2

Received : 04 Apr 2024
Tested : 05 Apr 2024
Diagnosed : 05 Apr 2024 - Wes Davis

OXY VINYL DEER PARK PVC
 1000 TIDAL ROAD
 DEER PARK, TX
 US 77536

Contact: CHARLES LOVE
 charles_love@oxy.com

T: (281)476-2277

F: (281)476-2604

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)