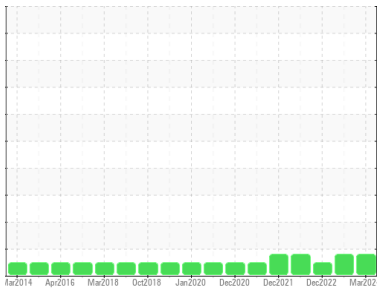
OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Machine Id
HY/11WM
Component
Gearbox
Fluid
MOBIL MOBILGEAR SHC XMP 320 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Results confirmed.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity at 100C is higher than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0807452**	WC0695209	WC0695093
Sample Date		Client Info		**22 Mar 2024**	26 Jun 2023	01 Dec 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**20592**	14112	9144
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**17**	12	7
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>15	**<1**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	2	0
Lead	ppm	ASTM D5185m	>100	**<1**	<1	0
Copper	ppm	ASTM D5185m	>200	**<1**	<1	0
Tin	ppm	ASTM D5185m	>25	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**<1**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	<1	1
Calcium	ppm	ASTM D5185m	0	**<1**	<1	0
Phosphorus	ppm	ASTM D5185m	485	**316**	325	354
Zinc	ppm	ASTM D5185m	0	**10**	9	1
Sulfur	ppm	ASTM D5185m		**121**	182	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**4**	5	7
Sodium	ppm	ASTM D5185m	>15	**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**2**	2	0
Water	%	ASTM D6304	>0.2	**NEG**	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**82**	76	206
Particles >6µm		ASTM D7647	>5000	**26**	29	44
Particles >14µm		ASTM D7647	>640	**5**	5	7
Particles >21µm		ASTM D7647	>160	**2**	3	2
Particles >38µm		ASTM D7647	>40	**0**	1	0
Particles >71µm		ASTM D7647	>10	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**14/12/10**	13/12/10	15/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.70**	0.71	0.64

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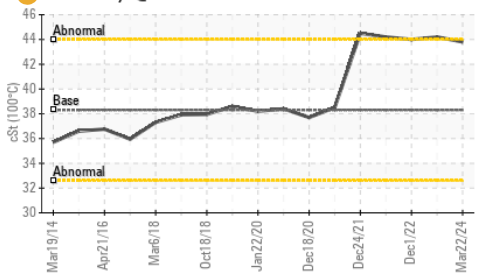
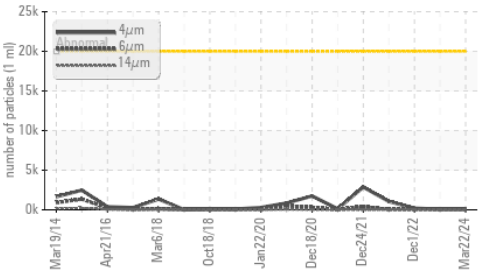
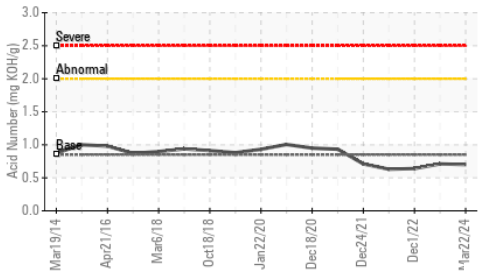
Viscosity @ 100°C



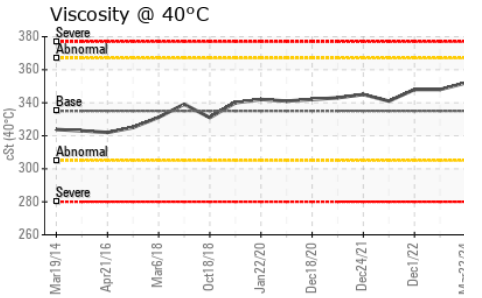
Particle Trend



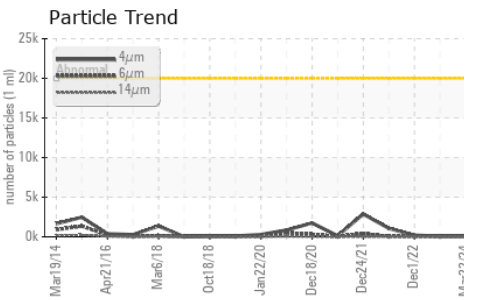
Acid Number



Viscosity @ 40°C



Particle Trend



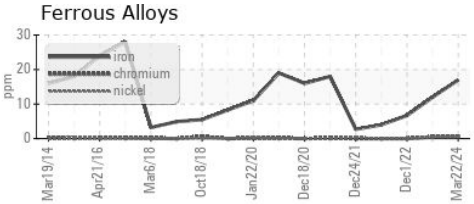
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	335	**352**	348	348
Visc @ 100°C	cSt	ASTM D445	38.3	**43.8**	44.2	44.0
Viscosity Index (VI)	Scale	ASTM D2270	164	**181**	184	184

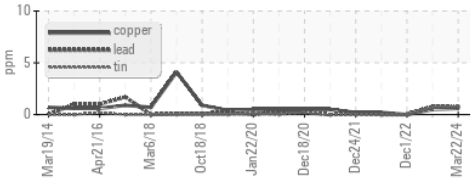
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

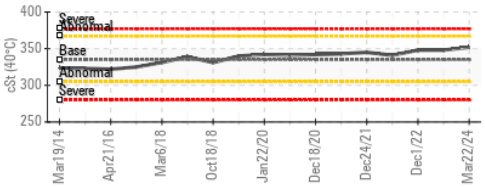
Ferrous Alloys



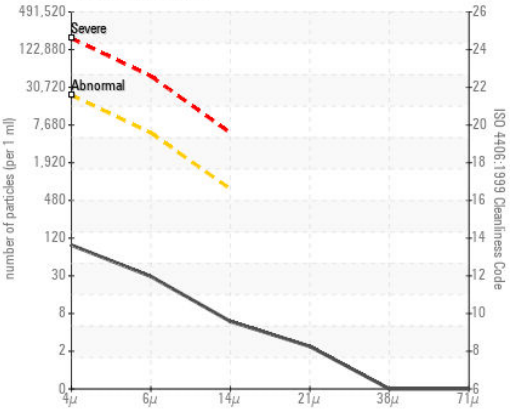
Non-ferrous Metals



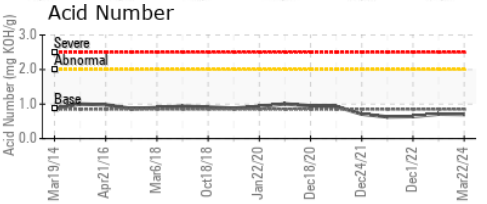
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0807452
Lab Number : 06139795
Unique Number : 10964603
Test Package : PLANT (Additional Tests: KV100, VI)

Received : 05 Apr 2024
Tested : 08 Apr 2024
Diagnosed : 08 Apr 2024 - Don Baldridge

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

JPHYTEC
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JP
Contact: Service
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