

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id

NISSEI PRESS 15 (S/N S18U150)

Component Hydraulic System

AW HYDRAULIC OIL ISO 46 (185 GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

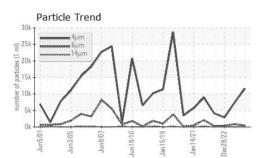
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0884786	WC0819557	WC0768434	
Sample Date		Client Info		21 Dec 2023	28 Dec 2022	28 Dec 2022	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				NORMAL	NORMAL	NORMAL	
CONTAMINATION	J	method	limit/base	current	history1	history2	
Water		WC Method	>0.05	NEG	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	5	2	3	
Chromium	ppm	ASTM D5185m	>20	2	0	<1	
Nickel	ppm	ASTM D5185m	>20	<1	0	<1	
Titanium	ppm	ASTM D5185m		<1	0	0	
Silver	ppm	ASTM D5185m		0	0	0	
Aluminum	ppm	ASTM D5185m	>20	2	2	<1	
_ead	ppm	ASTM D5185m	>20	1	0	0	
Copper	ppm	ASTM D5185m	>20	12	9	10	
Tin	ppm	ASTM D5185m	>20	1	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	0	
Cadmium	ppm	ASTM D5185m		<1	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	0	0	
Barium	ppm	ASTM D5185m	5	<1	0	0	
Volybdenum	ppm	ASTM D5185m	5	<1	0	0	
Vanganese	ppm	ASTM D5185m		<1	0	<1	
Vagnesium	ppm	ASTM D5185m	25	1	<1	<1	
Calcium	ppm	ASTM D5185m	200	23	10	13	
Phosphorus	ppm	ASTM D5185m	300	177	184	164	
Zinc	ppm	ASTM D5185m	370	77	67	68	
Sulfur	ppm	ASTM D5185m	2500	979	1150	1060	
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<1	0	3	
Sodium	ppm	ASTM D5185m		0	<1	<1	
Potassium	ppm		>20	1	<1	<1	
FLUID CLEANLINI	ESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647		11597	2843	7473	
Particles >6µm		ASTM D7647	>1300	382	357	867	
Particles >14µm		ASTM D7647	>160	40	32	38	
Particles >21µm		ASTM D7647	>40	15	9	8	
Particles >38µm		ASTM D7647	>10	1	0	0	
Particles >71µm		ASTM D7647	>3	0	0	0	
Oil Cleanliness		ISO 4406 (c)	>/17/14	21/16/12	19/16/12	20/17/12	
FLUID DEGRADA		method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.19	0.18	0.18	
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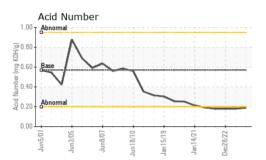
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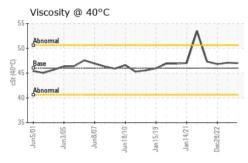
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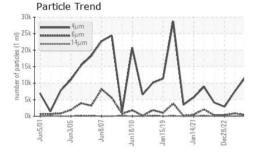


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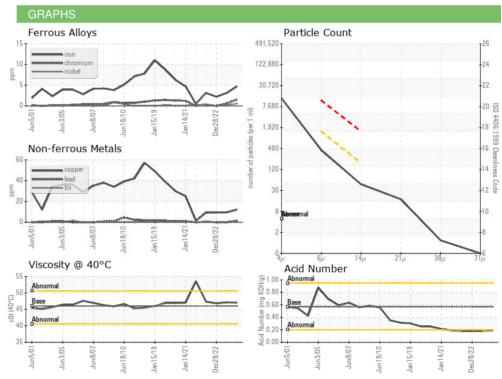








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.0	47.1	46.8
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color						
Bottom						



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 VIKING PLASTICS Sample No. : WC0884786 Received : 05 Apr 2024 1 VIKING ST Lab Number : 06139868 Tested : 11 Apr 2024 CORRY, PA Unique Number : 10964676 Diagnosed : 11 Apr 2024 - Don Baldridge US 16407 Test Package : IND 2 Contact: TOM BURTON Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. tburton@vikingplastics.com T: (814)664-8671 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (814)664-7797

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