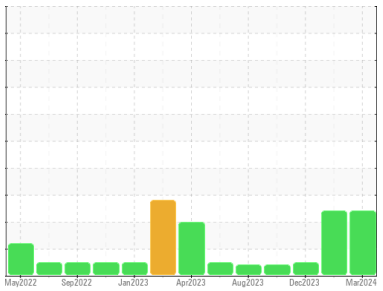
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
MP-107
Machine Id
B71512 - VACUUM PUMP BUSCH RA630 MWB LINE 2 B71512 (S/N USM121410254)
Component
Vacuum Pump
Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (4 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0907934**	WC0885406	WC0866784
Sample Date		Client Info		**29 Mar 2024**	01 Feb 2024	05 Dec 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	0	1
Tin	ppm	ASTM D5185m	>20	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**572**	641	622
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**1564**	1434	1479

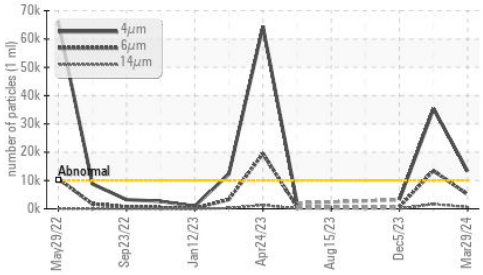
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	0	1
Sodium	ppm	ASTM D5185m		**0**	<1	2
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **13283**	▲ 35359	3179
Particles >6µm		ASTM D7647	>2500	▲ **5088**	▲ 13479	672
Particles >14µm		ASTM D7647	>320	▲ **600**	▲ 1643	37
Particles >21µm		ASTM D7647	>80	▲ **214**	▲ 519	11
Particles >38µm		ASTM D7647	>20	▲ **22**	▲ 22	0
Particles >71µm		ASTM D7647	>4	**2**	2	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **21/20/16**	▲ 22/21/18	19/17/12

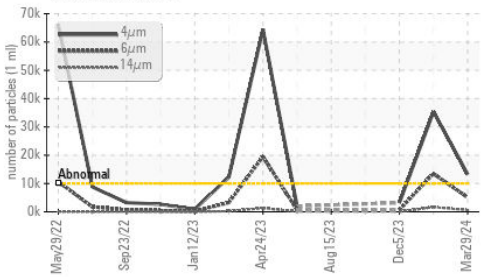
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	**0.28**	0.24	0.25

OIL ANALYSIS REPORT

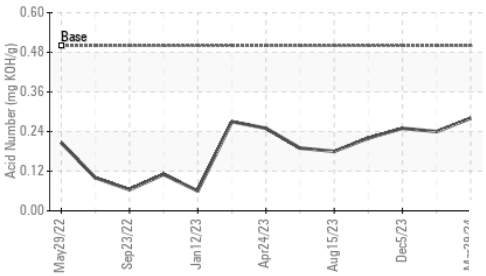
Particle Trend



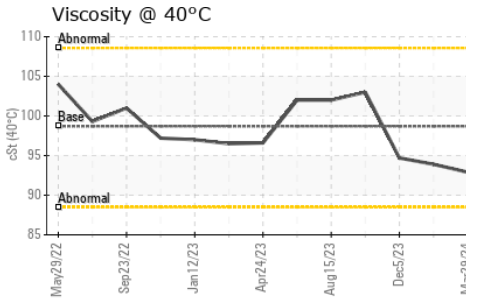
Particle Trend



Acid Number

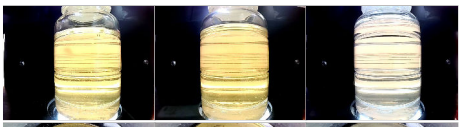


Viscosity @ 40°C



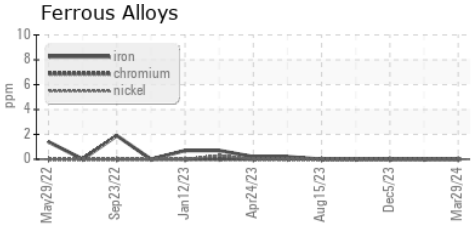
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	**92.9**	93.9	94.7

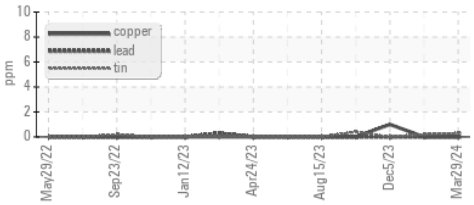
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

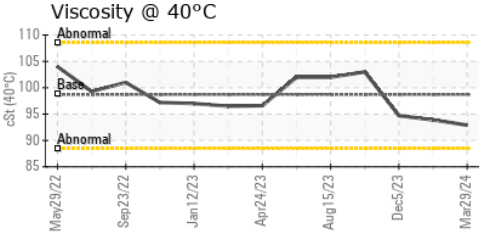
Ferrous Alloys



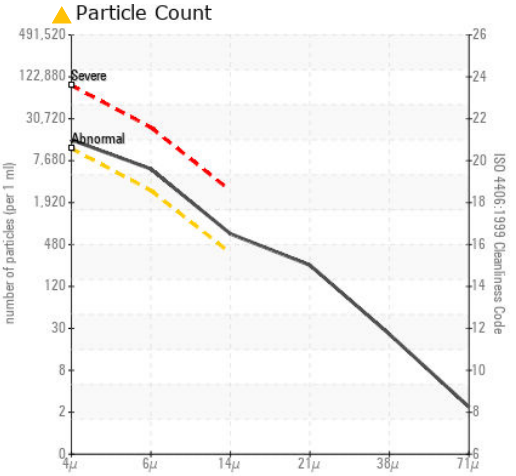
Non-ferrous Metals



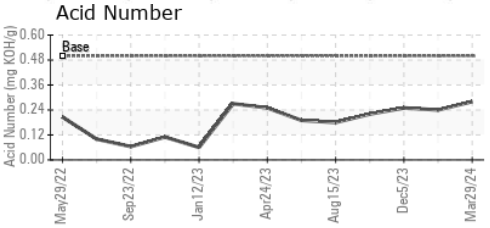
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0907934 **Received** : 05 Apr 2024
Lab Number : 06139878 **Tested** : 08 Apr 2024
Unique Number : 10964686 **Diagnosed** : 08 Apr 2024 - Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HORMEL FOODS - AUSTIN
1101 NORTH MAIN ST
AUSTIN, MN
US 55912
Contact: RYAN LOWE
rslowe@hormel.com
T: (507)437-5674
F: (507)437-9805

Report Id: HORAUS [WUSCAR] 06139878 (Generated: 04/08/2024 13:57:21) Rev: 1
Contact/Location: RYAN LOWE - HORAUS