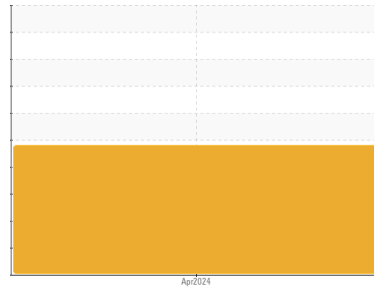




PROBLEM SUMMARY

Machine Id
CPAR0018 (S/N API586128)
 Component
Compressor
 Fluid
ISEL SERIES 2015-46 (5 GAL)

Sample Rating Trend

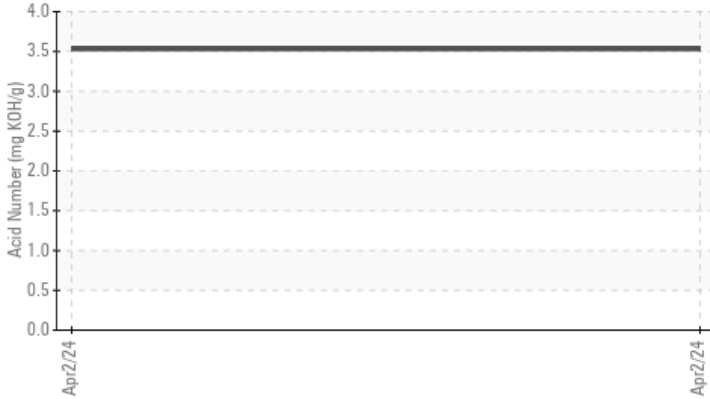


DEGRADATION

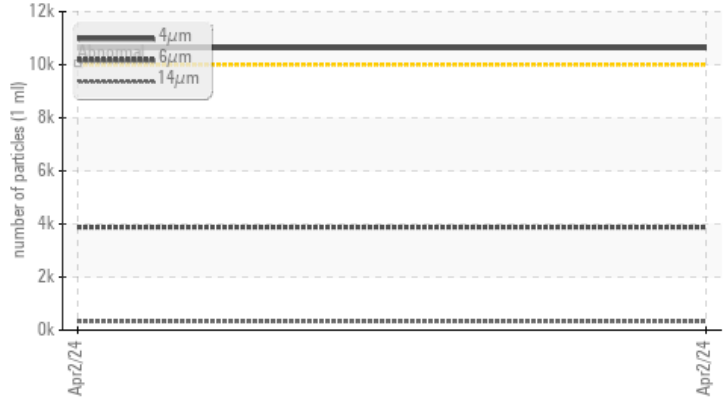


COMPONENT CONDITION SUMMARY

▲ Acid Number



● Particle Trend



RECOMMENDATION

We advise that you check for a possible overheat condition. Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status	mg KOH/g	ASTM D8045	SEVERE	---	---
Acid Number (AN)	3.53		▲ 3.53	---	---

Customer Id: SMISIO
 Sample No.: DFP0000106
 Lab Number: 06139879
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

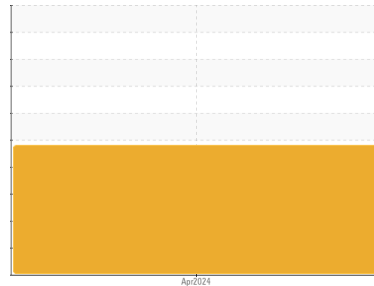
Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.
Flush System	---	---	?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check For Overheating	---	---	?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Machine Id
CPAR0018 (S/N API586128)
 Component
Compressor
 Fluid
ISEL SERIES 2015-46 (5 GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check for a possible overheat condition. Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

● Contamination

There is a moderate amount of particulates present in the oil.

▲ Fluid Condition

The AN level is above the recommended limit. TAN level indicates possible presence of varnish.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			DFP0000106	---	---
Sample Date	Client Info			02 Apr 2024	---	---
Machine Age	hrs	Client Info		8425	---	---
Oil Age	hrs	Client Info		1000	---	---
Oil Changed	Client Info			Not Chngd	---	---
Sample Status				SEVERE	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	---	---
Chromium	ppm	ASTM D5185m	>5	0	---	---
Nickel	ppm	ASTM D5185m		<1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>15	<1	---	---
Lead	ppm	ASTM D5185m	>65	2	---	---
Copper	ppm	ASTM D5185m	>65	11	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		1	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		194	---	---
Zinc	ppm	ASTM D5185m		419	---	---
Sulfur	ppm	ASTM D5185m		0	---	---

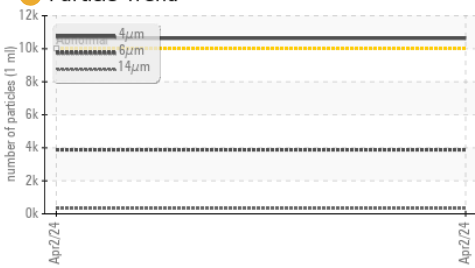
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	0	---	---
Sodium	ppm	ASTM D5185m		10	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	● 10632	---	---
Particles >6µm		ASTM D7647	>2500	● 3879	---	---
Particles >14µm		ASTM D7647	>320	● 325	---	---
Particles >21µm		ASTM D7647	>80	69	---	---
Particles >38µm		ASTM D7647	>20	2	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	● 21/19/16	---	---

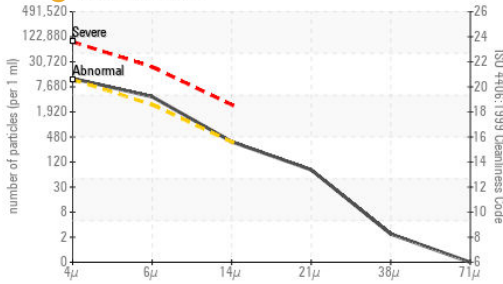
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		▲ 3.53	---	---

OIL ANALYSIS REPORT

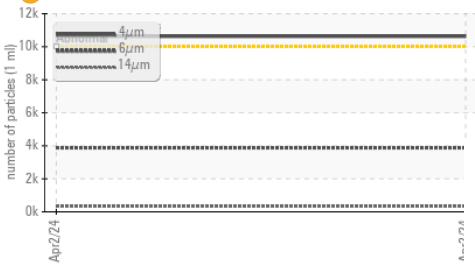
Particle Trend



Particle Count



Particle Trend




Viscosity @ 40°C



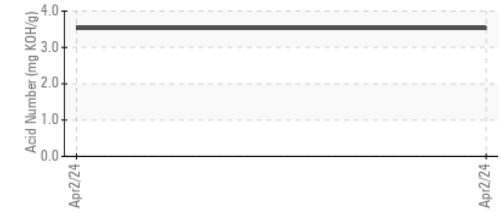
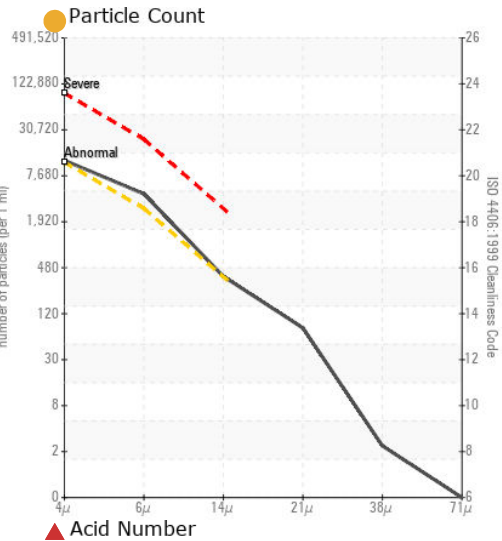
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	53.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : DFP0000106 **Received** : 05 Apr 2024
Lab Number : 06139879 **Tested** : 08 Apr 2024
Unique Number : 10964687 **Diagnosed** : 09 Apr 2024 - Angela Borella
Test Package : PLANT

SMITHFIELD FOODS
 1400 N WEBER AVE
 SIOUX FALLS, SD
 US 57103

Contact: JULIENNE PROUDLER
 jproudler@smithfield.com

To discuss this sample report, contact Customer Service at 1-833-307-5970.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)