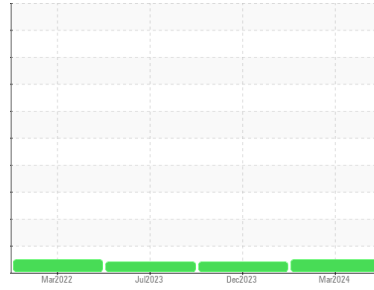




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
103 (S/N 131965003-210)
 Component
Gearbox
 Fluid
USPI FG GEAR 220 (13 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			USP224141	USPM30621	USP224140
Sample Date	Client Info			29 Mar 2024	09 Dec 2023	27 Jul 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		2	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0	<1	2
Chromium	ppm	ASTM D5185m	>15	0	<1	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	<1	<1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		<1	0	<1
Calcium	ppm	ASTM D5185m		0	2	0
Phosphorus	ppm	ASTM D5185m		390	370	380
Zinc	ppm	ASTM D5185m		0	0	9
Sulfur	ppm	ASTM D5185m		28	353	499

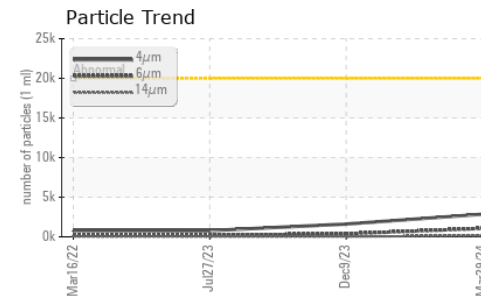
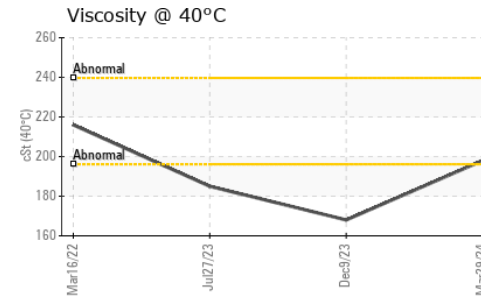
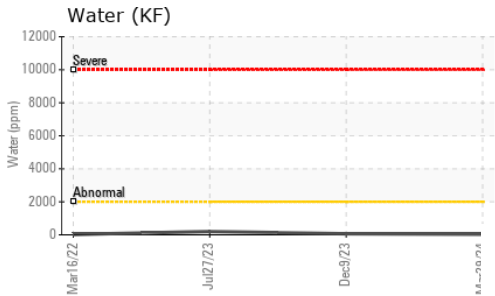
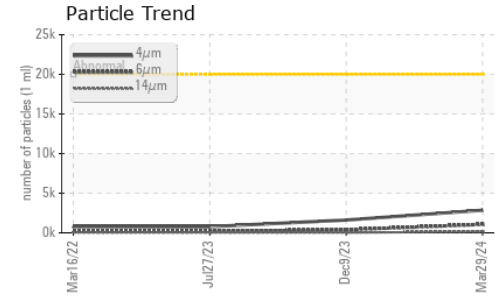
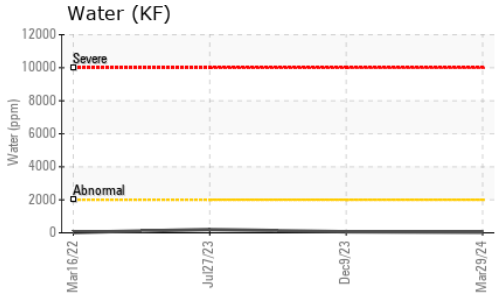
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1	10	8
Sodium	ppm	ASTM D5185m		0	3	0
Potassium	ppm	ASTM D5185m	>20	<1	0	1
Water	%	ASTM D6304	>0.2	0.003	0.006	0.020
ppm Water	ppm	ASTM D6304	>2000	30	63	203.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	2852	1614	781
Particles >6µm		ASTM D7647	>5000	1065	374	191
Particles >14µm		ASTM D7647	>640	138	27	24
Particles >21µm		ASTM D7647	>160	41	12	7
Particles >38µm		ASTM D7647	>40	2	3	0
Particles >71µm		ASTM D7647	>10	0	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	19/17/14	18/16/12	17/15/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.67	0.76	0.70



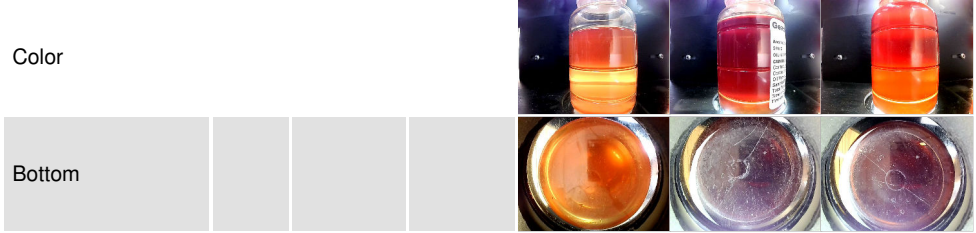
OIL ANALYSIS REPORT



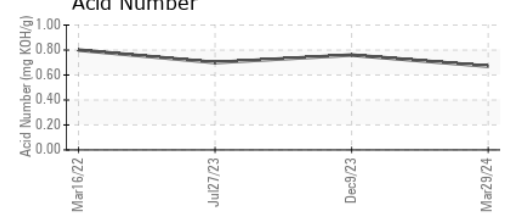
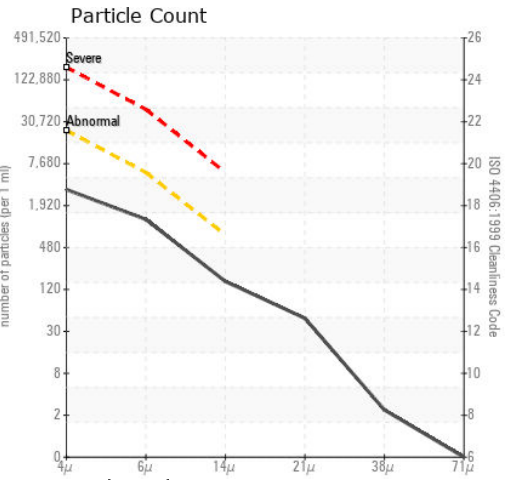
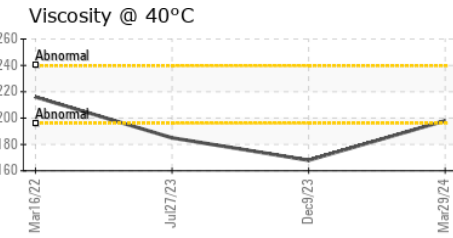
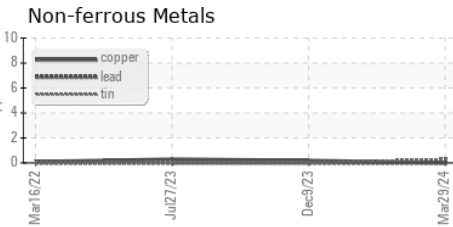
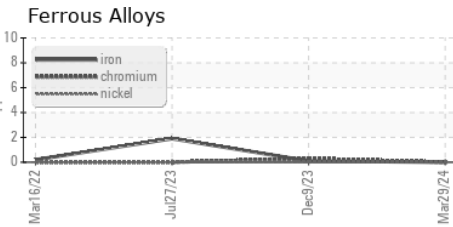
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	198	168	185

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP224141 **Received** : 05 Apr 2024
Lab Number : 06139903 **Tested** : 08 Apr 2024
Unique Number : 10964711 **Diagnosed** : 08 Apr 2024 - Doug Bogart
Test Package : IND 2

CARGILL FEED & NUTRITION - OKLAHOMA CITY
 2100 S ROBINSON AVE
 OKLAHOMA CITY, OK
 US 73109
 Contact: JOHN HAMRICK
 JOHN_HAMRICK@CARGILL.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)