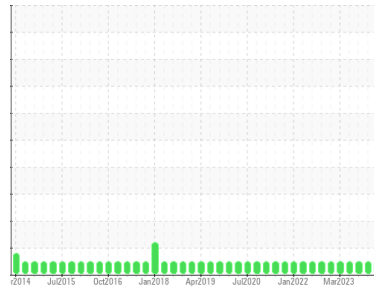




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

ER-1
Machine Id

B-3 (S/N 50046DFMFT0AA3)

Component

Refrigeration Compressor

Fluid

FRICK COMPRESSOR OIL #3 (140 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	USP0008029	USP0005043	USP0001653	
Sample Date	Client Info	28 Mar 2024	02 Jan 2024	26 Sep 2023	
Machine Age	hrs	Client Info	77939	76584	76584
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A	
Sample Status		NORMAL	NORMAL	NORMAL	

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m	>2	0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	<1	0	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		0	0	4

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	0	0	0
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
Water	%	ASTM D6304	>0.01	0.001	0.002	0.001
ppm Water	ppm	ASTM D6304	>100	6	24	14.8

FLUID CLEANLINESS

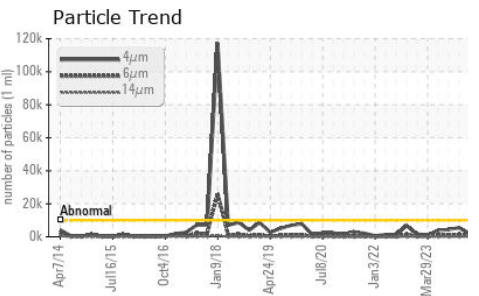
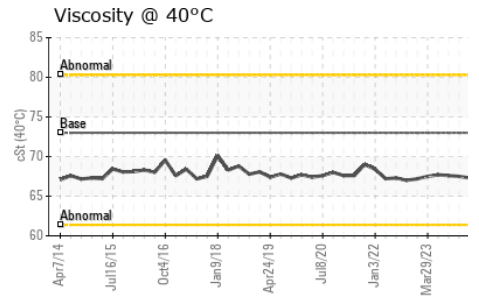
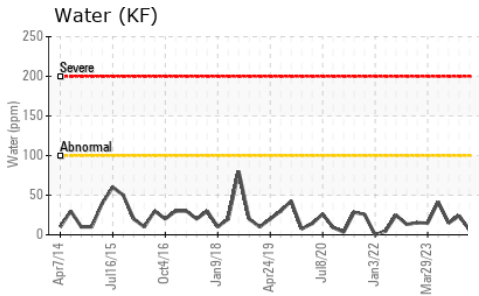
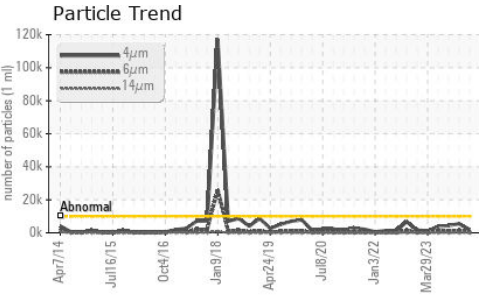
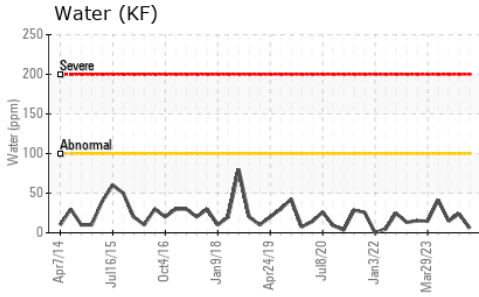
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>10000	1858	5532	4386
Particles >6µm	ASTM D7647	>2500	419	1458	960
Particles >14µm	ASTM D7647	>320	33	81	46
Particles >21µm	ASTM D7647	>80	8	20	9
Particles >38µm	ASTM D7647	>20	1	1	1
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	18/16/12	20/18/14	19/17/13

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D974		0.028	0.015	0.016



OIL ANALYSIS REPORT

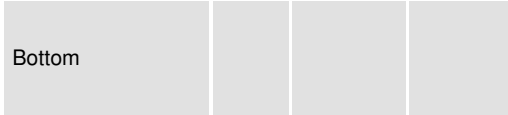


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

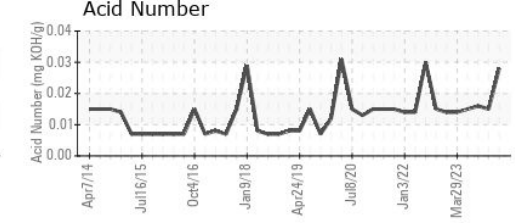
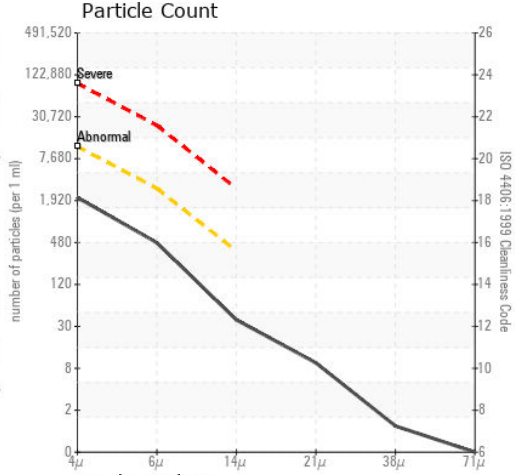
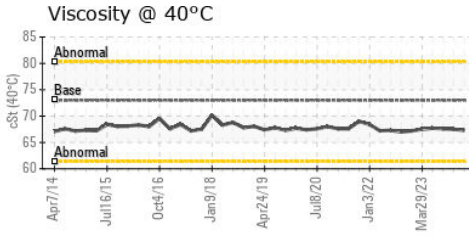
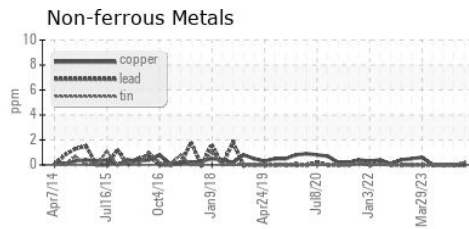
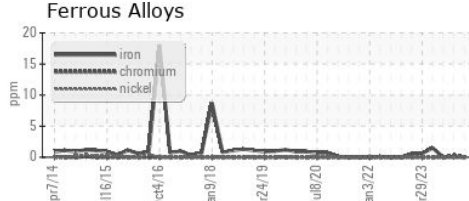
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	67.3	67.5	67.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP008029
Lab Number : 06139968
Unique Number : 10964776
Test Package : IND 2

Received : 05 Apr 2024
Tested : 08 Apr 2024
Diagnosed : 08 Apr 2024 - Doug Bogart

CONAGRA FROZEN FOODS CO
 RUSSELLVILLE, AR
 US
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: