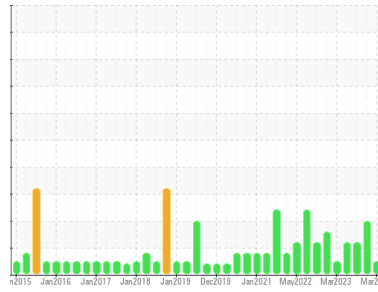




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
4SC1 (S/N 0572)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP0008033	USP0005046	USP0001638
Sample Date	Client Info	28 Mar 2024	02 Jan 2024	26 Sep 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	0	<1	<1
Chromium	ppm	ASTM D5185m >2	0	<1	0
Nickel	ppm	ASTM D5185m	2	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	<1	0	0
Lead	ppm	ASTM D5185m >2	<1	0	0
Copper	ppm	ASTM D5185m >8	0	<1	0
Tin	ppm	ASTM D5185m >4	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	0
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m 50	0	0	0

CONTAMINANTS

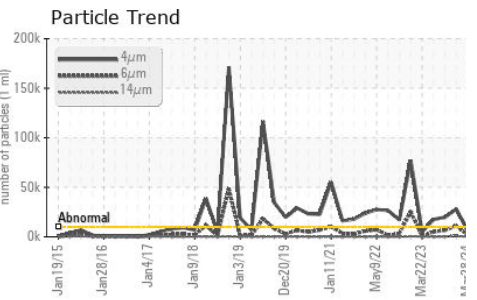
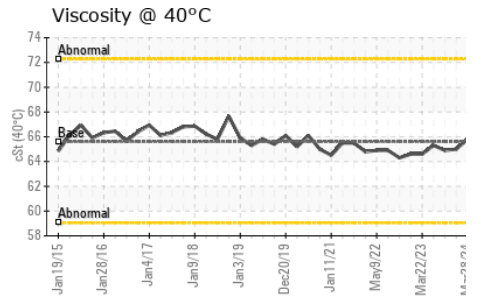
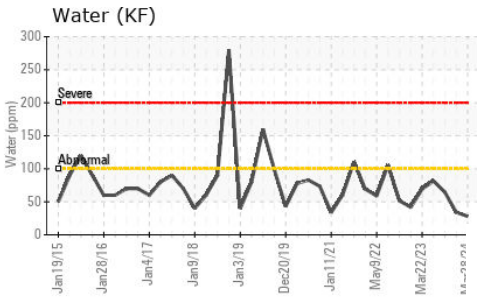
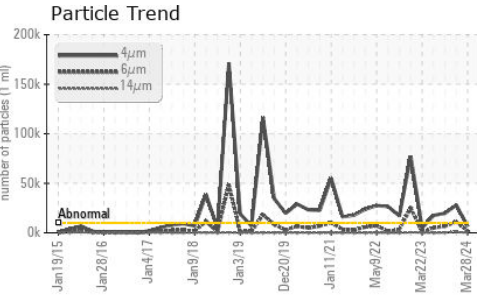
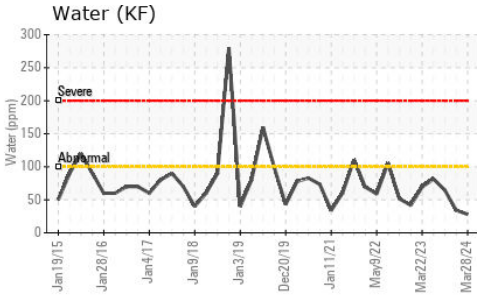
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	0	1	2
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	2	<1	<1
Water	%	ASTM D6304 >0.01	0.003	0.003	0.006
ppm Water	ppm	ASTM D6304 >100	28	34	64.5

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	6548	▲ 27959	● 19657
Particles >6µm	ASTM D7647 >2500	1870	▲ 11093	▲ 6569
Particles >14µm	ASTM D7647 >320	92	▲ 896	285
Particles >21µm	ASTM D7647 >80	18	▲ 187	40
Particles >38µm	ASTM D7647 >20	0	4	1
Particles >71µm	ASTM D7647 >4	0	0	1
Oil Cleanliness	ISO 4406 (c) >20/18/15	20/18/14	▲ 22/21/17	▲ 21/20/15

FLUID DEGRADATION

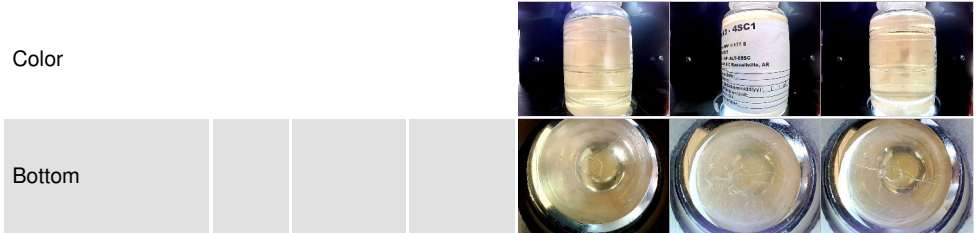
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.014	0.014	0.014



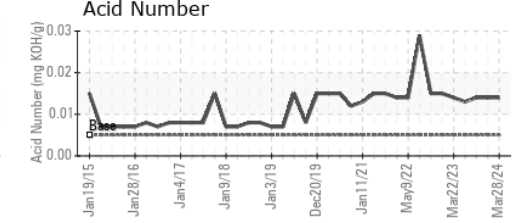
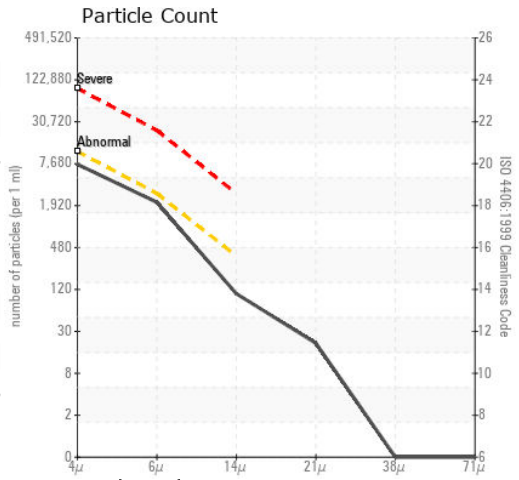
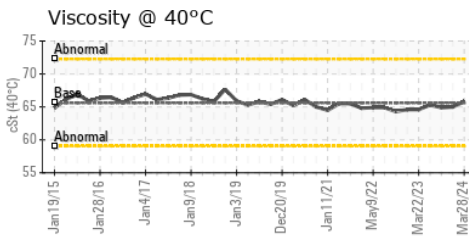
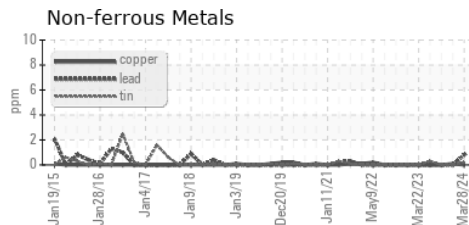
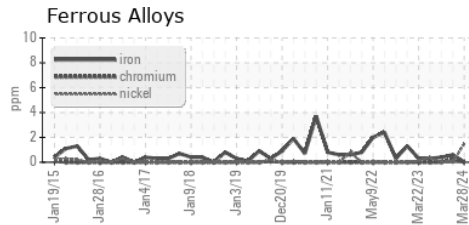
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	65.6	65.8	65.0	64.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USP008033
 Lab Number : 06139972
 Unique Number : 10964780
 Test Package : IND 2

Received : 05 Apr 2024
 Tested : 08 Apr 2024
 Diagnosed : 08 Apr 2024 - Doug Bogart

CONAGRA FROZEN FOODS CO
 RUSSELLVILLE, AR
 US
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: