

OIL ANALYSIS REPORT

Area Catlettsburg [Catlettsburg] Oil - Port Reduction Gear

Port Reduction Gear Fluid MARATHON 80W140 (--- GAL)

DIAGNIGGIG

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

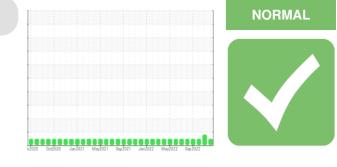
All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

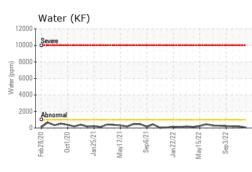


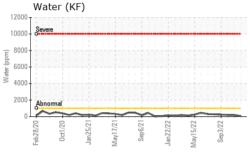
Sample Rating Trend

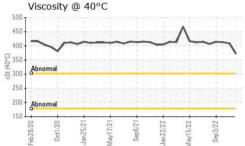
SAMPLE INFORM	ΛΑΤΙΟΝ	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0769480	WC0769472	WC0731821
Sample Date		Client Info		28 Mar 2024	08 Aug 2023	01 Oct 2022
Machine Age	hrs	Client Info		3382	0	0
Oil Age	hrs	Client Info		3382	55461	52330
Oil Changed		Client Info		Changed	Not Changd	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	64	167	139
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	1	0	<1
Titanium	ppm	ASTM D5185m		2	1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	7	12	5
Lead	ppm	ASTM D5185m	>100	3	4	2
Copper	ppm	ASTM D5185m	>50	2	14	13
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 120	history1 76	history2 101
	ppm ppm		limit/base			
Boron		ASTM D5185m	limit/base	120	76 0 <1	101
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	120 0	76 0	101 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 0	76 0 <1	101 0 <1
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 0 1	76 0 <1 2	101 0 <1 2
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 0 1 13	76 0 <1 2 6	101 0 <1 2 9
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 1 13 20	76 0 <1 2 6 49	101 0 <1 2 9 50
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 1 13 20 830	76 0 <1 2 6 49 938	101 0 <1 2 9 50 930
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 1 13 20 830 16	76 0 <1 2 6 49 938 47	101 0 <1 2 9 50 930 51
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		120 0 1 13 20 830 16 21578	76 0 <1 2 6 49 938 47 23059 history1 20	101 0 <1 2 9 50 930 51 22670 history2 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	120 0 0 1 13 20 830 16 21578 current	76 0 <1 2 6 49 938 47 23059 history1	101 0 <1 2 9 50 930 51 22670 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base	120 0 0 1 13 20 830 16 21578 current 4	76 0 <1 2 6 49 938 47 23059 history1 20	101 0 <1 2 9 50 930 51 22670 history2 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base >50	120 0 0 1 13 20 830 16 21578 current 4 2	76 0 <1 2 6 49 938 47 23059 history1 20 7	101 0 <1 2 9 50 930 51 22670 history2 12 6
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >50 >20	120 0 0 1 13 20 830 16 21578 <u>Current</u> 4 2 5	76 0 <1 2 6 49 938 47 23059 history1 20 7 53	101 0 <1 2 9 50 930 51 22670 history2 12 6 50
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >50 >20 >0.1	120 0 0 1 13 20 830 16 21578 <u>current</u> 4 2 5 5 0.005	76 0 <1 2 6 49 938 47 23059 history1 20 7 53 0.018	101 0 <1 2 9 50 930 51 22670 history2 12 6 50 0.019



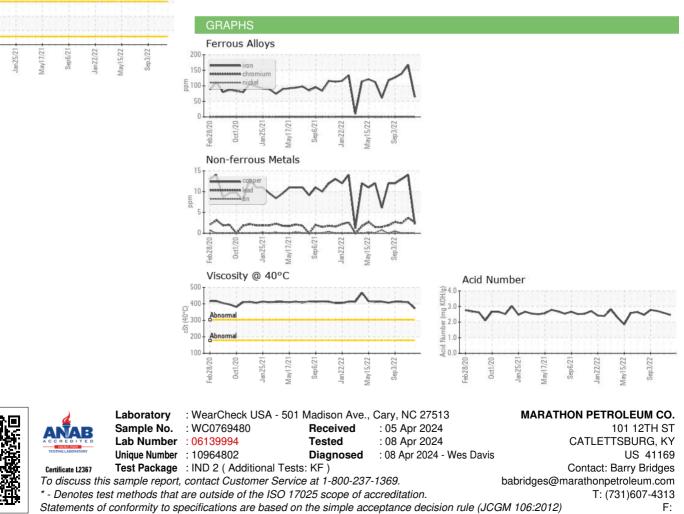
OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		372	409	413
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						



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