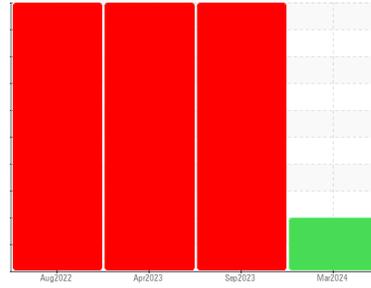




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

Building 19

Machine Id

East Pugmill (East GBX)

Component

East Agitator Gearbox

Fluid

MOBIL GLYGOYLE HE ISO 460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The copper level has decreased, but is still abnormal. The lead level has decreased, but is still abnormal. All other component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0901933	WC0853796	WC0782536
Sample Date	Client Info		16 Mar 2024	04 Sep 2023	02 Apr 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	N/A
Sample Status			ABNORMAL	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	9	80	▲ 245
Chromium	ppm	ASTM D5185m >10	0	<1	2
Nickel	ppm	ASTM D5185m >10	2	15	▲ 21
Titanium	ppm	ASTM D5185m	0	<1	2
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >25	1	5	3
Lead	ppm	ASTM D5185m >100	0	<1	2
Copper	ppm	ASTM D5185m >50	▲ 111	▲ 861	▲ 916
Tin	ppm	ASTM D5185m >10	▲ 14	▲ 117	▲ 157
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	8	14
Barium	ppm	ASTM D5185m	4	0	0
Molybdenum	ppm	ASTM D5185m	0	5	47
Manganese	ppm	ASTM D5185m	<1	<1	3
Magnesium	ppm	ASTM D5185m	1	3	14
Calcium	ppm	ASTM D5185m	0	5	33
Phosphorus	ppm	ASTM D5185m	414	372	593
Zinc	ppm	ASTM D5185m	0	0	32
Sulfur	ppm	ASTM D5185m	673	2100	6547

CONTAMINANTS

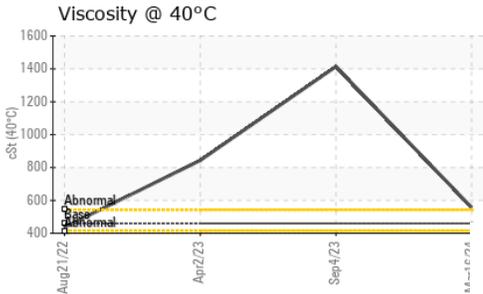
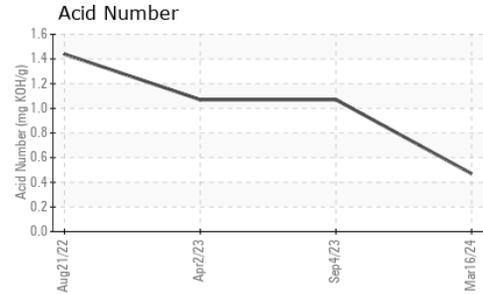
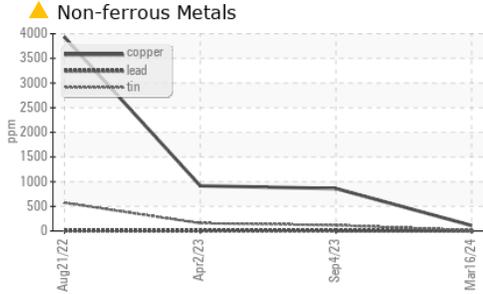
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	8	10	16
Sodium	ppm	ASTM D5185m	<1	0	<1
Potassium	ppm	ASTM D5185m >20	3	1	3

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.47	1.07	1.07



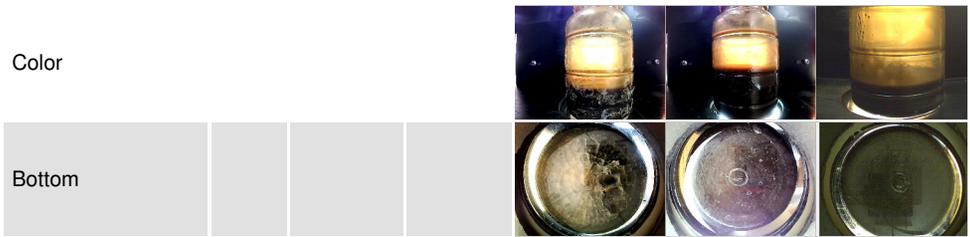
OIL ANALYSIS REPORT



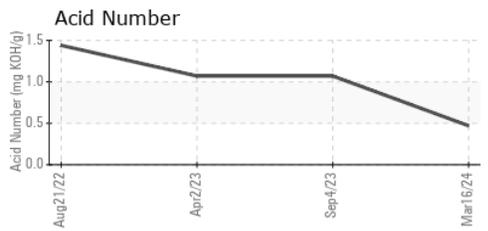
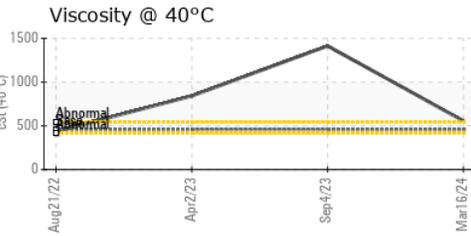
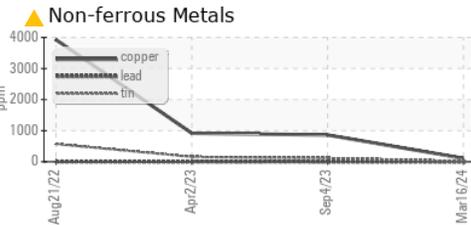
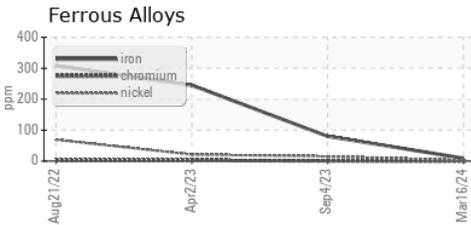
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	LIGHT
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	▲ HEAVY
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 460	557	▲ 1414	▲ 843

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0901933 **Received** : 05 Apr 2024
Lab Number : 06140054 **Tested** : 08 Apr 2024
Unique Number : 10964862 **Diagnosed** : 08 Apr 2024 - Don Baldrige
Test Package : IND 2

3M - PITTSBORO
 4191 NC 87 S
 MONCURE, NC
 US 27559
 Contact: CHARLES JARRELL
 cjarrell@mmm.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)