OIL ANALYSIS REPORT

Area
Building 12
Machine Id
Cone 2B
Component
Bulk Tank Lube System
Fluid
MOBIL MOBILGEAR 600 XP 320 (--- GAL)

Sample Rating Trend

WEAR

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
Bearing and/or gear wear is indicated.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0901961**	WC0901966	WC0882555
Sample Date		Client Info		**05 Feb 2024**	24 Jan 2024	14 Dec 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	404
Oil Changed		Client Info		**Filtered**	Filtered	Changed
Sample Status				**ABNORMAL**	---	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **39**	▲ 20	▲ 56
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**3**	2	3
Lead	ppm	ASTM D5185m	>20	**12**	9	▲ 29
Copper	ppm	ASTM D5185m	>20	▲ **47**	▲ 26	▲ 49
Tin	ppm	ASTM D5185m	>20	**4**	2	6
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

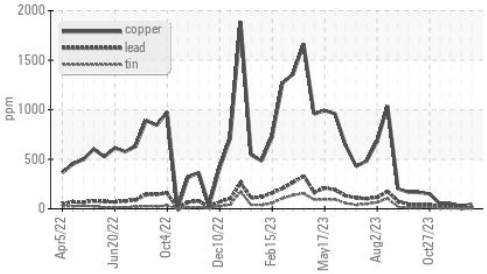
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**15**	15	26
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	1	2
Calcium	ppm	ASTM D5185m		**1**	1	3
Phosphorus	ppm	ASTM D5185m		**290**	275	276
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**16360**	16025	10836

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**11**	5	10
Sodium	ppm	ASTM D5185m		**1**	1	1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	2

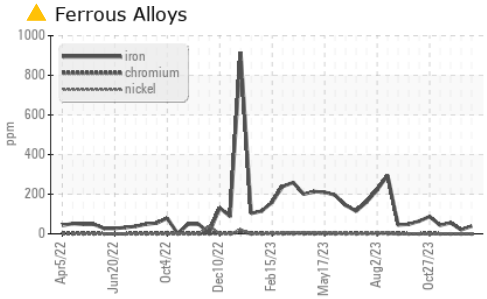
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.84**	0.83	0.88

OIL ANALYSIS REPORT

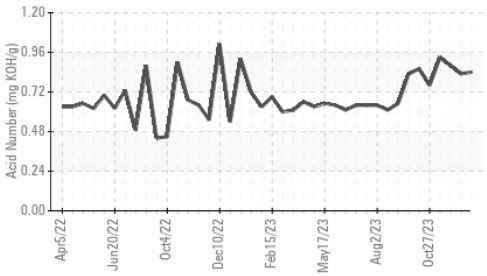
▲ Non-ferrous Metals



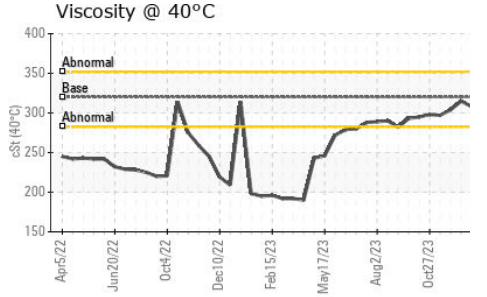
▲ Ferrous Alloys



Acid Number

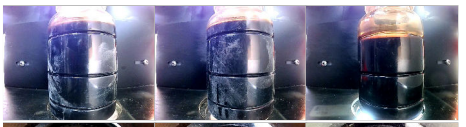


Viscosity @ 40°C



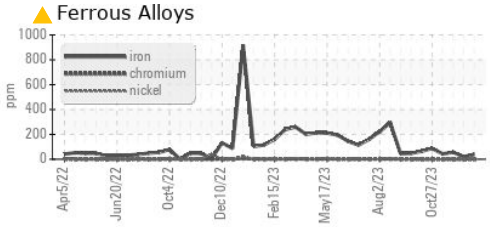
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	▲ LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**308**	315	304

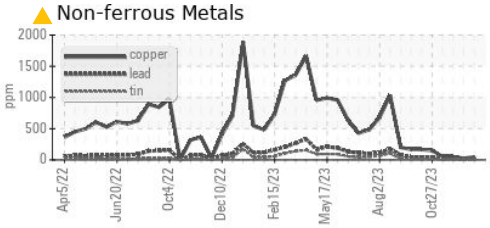
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

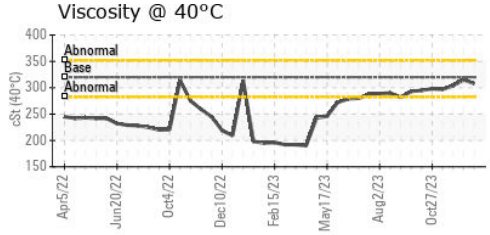
▲ Ferrous Alloys



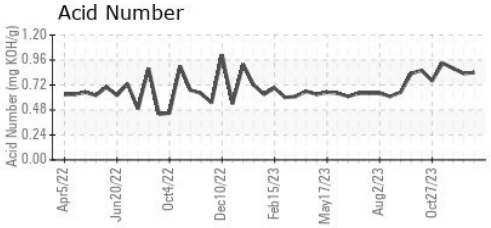
▲ Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0901961
Lab Number : 06140064
Unique Number : 10964872
Test Package : IND 2

Received : 05 Apr 2024
Tested : 08 Apr 2024
Diagnosed : 08 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

3M - PITTSBORO
4191 NC 87 S
MONCURE, NC
US 27559
Contact: CHARLES JARRELL
cjarrell@mmm.com
T:
F:

Report Id: THRPIT [WUSCAR] 06140064 (Generated: 04/08/2024 15:16:15) Rev: 1

Submitted By: JORDAN TUTEN