

# **OIL ANALYSIS REPORT**

ISO

## Machine Id **B4487** Component **Bulk Fluid Tank** Fluid **PETRO CANADA 220 (--- QTS)**

#### DIAGNOSIS

#### Recommendation

This is a baseline read-out on the submitted sample.

## Contamination

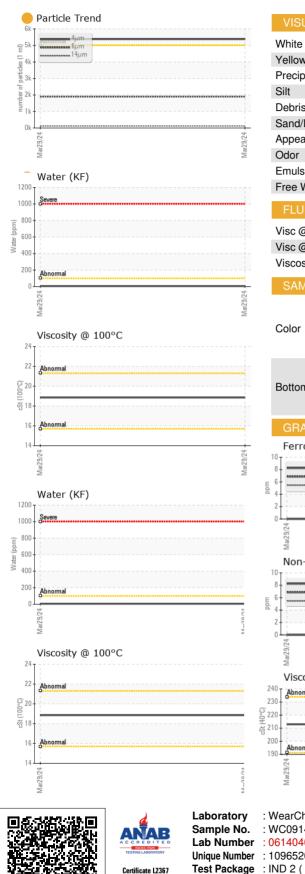
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0914008		
Sample Date		Client Info		29 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		0		
Chromium	ppm	ASTM D5185m		0		
Nickel		ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
	ppm					
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m		0		
Lead	ppm	ASTM D5185m		0		
Copper	ppm	ASTM D5185m		0		
Tin	ppm	ASTM D5185m		0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		100		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		1248		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		4		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304		0.001		
ppm Water	ppm	ASTM D6304		5		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<mark>)</mark> 5378		
Particles >6µm		ASTM D7647	>1300	1902		
Particles >14µm		ASTM D7647	>160	123		
Particles >21µm		ASTM D7647	>40	28		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<mark>)</mark> 20/18/14		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36		

Contact/Location: WADE MYERS - OSCOSC Page 1 of 2



# **OIL ANALYSIS REPORT**



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar29/24	Appearance	scalar	*Visual	NORML	NORML		
W	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual		NEG		
1	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		212.9		
	Visc @ 100°C	cSt	ASTM D445		18.85		
	Viscosity Index (VI)	Scale	ASTM D2270		98		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Mar29/24			moulou				
Ma	Color				•	no image	no image
	Bottom					no image	no image
Procond	Ferrous Alloys	5		+2/62/2#W 48 30 40 40 40 40 40 40 40 40 40 40 40 40 40	Severe Abnormal		26 -24 -22 -20 -18 -16 -14 -12 -10 -8
	Viscosity @ 40°C			6.4 (B)/H	Acid Number	14μ 21μ	38µ 71µ
N COCT	230			0.0 4 0.3 0.0 Winnber 0.0 Acid Mumber 0.0 Acid Mumber 0.0 Acid Mumber			- PC-6C=M
o discuss this sample report - Denotes test methods that	: 10965209 : IND 2 ( Additional Tes t, contact Customer Servi	Rece Teste Diagr ts: KF, K ice at 1-8 7025 sco	ived : 05 ed : 09 nosed : 10 (V100, PrtCo 800-237-1369 ope of accred	5 Apr 2024 9 Apr 2024 Apr 2024 - Jona unt, VI ) 9. <i>litation.</i>	han Hester	Contact: wlmyer T:	DS (HORMEL WARREN AVE OSCEOLA, I/ US 5021: WADE MYERS s@hormel.con (641)342-804: (641)342-804

Contact/Location: WADE MYERS - OSCOSC