

### **COOLANT REPORT**



Machine Id

# I] NOT GIVEN WC0874814

#### Coolant

Fluid {not provided} (--- GAL)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

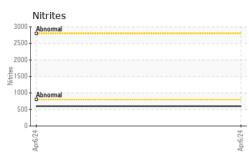
#### **Coolant Condition**

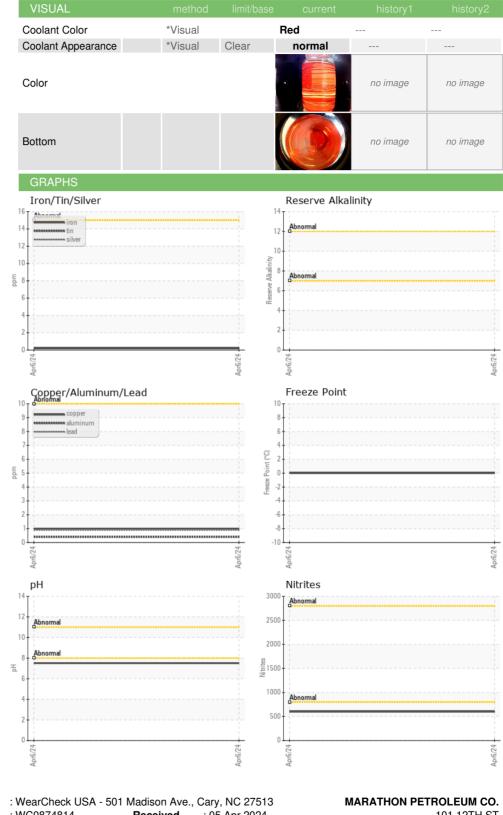
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

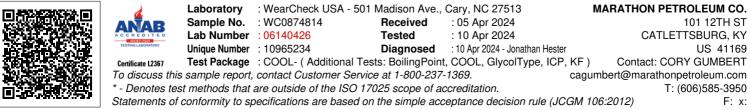
| SAMPLE INFORM          | <b>IATION</b> | method      | limit/base | current     | history1 | history2 |
|------------------------|---------------|-------------|------------|-------------|----------|----------|
| Sample Number          |               | Client Info |            | WC0874814   |          |          |
| Sample Date            |               | Client Info |            | 06 Apr 2024 |          |          |
| Machine Age            | hrs           | Client Info |            | 0           |          |          |
| Oil Age                | hrs           | Client Info |            | 0           |          |          |
| Oil Changed            |               | Client Info |            | N/A         |          |          |
| Sample Status          |               |             |            | NORMAL      |          |          |
| PHYSICAL TEST F        | RESULTS       | method      | limit/base | current     | history1 | history2 |
| Glycol Type            |               | FT-IR       |            |             |          |          |
| Specific Gravity       |               | *ASTM D1298 |            | 1.046       |          |          |
| рН                     | Scale 0-14    | ASTM D1287  |            | 7.51        |          |          |
| Nitrites               | ppm           | AP-053:2009 |            | 600         |          |          |
| Reserve Alkalinity     | Scale 0-20    | *ASTM D1121 |            |             |          |          |
| Percentage Glycol      | %             | ASTM D3321  |            | 33.9        |          |          |
| Freezing Point         | °F            | ASTM D3321  |            | 0           |          |          |
| Total Dissolved Solids |               |             |            | 274.5       |          |          |
| Carboxylate            |               |             |            | fail        |          |          |
| CORROSION INH          | IBITORS       | method      | limit/base | current     | history1 | history2 |
| Silicon                | ppm           | ASTM D6130  |            | 26          |          |          |
| Phosphorus             | ppm           | ASTM D6130  |            | 4           |          |          |
| Boron                  | ppm           | ASTM D6130  |            | 0           |          |          |
| Molybdenum             | ppm           | ASTM D6130  |            | 555         |          |          |
| CORROSION              |               | method      | limit/base | current     | history1 | history2 |
| Iron                   | ppm           | ASTM D6130  | >15        | <1          |          |          |
| Aluminum               | ppm           | ASTM D6130  | >10        | <1          |          |          |
| Copper                 | ppm           | ASTM D6130  | >10        | 1           |          |          |
| Lead                   | ppm           | ASTM D6130  | >10        | <1          |          |          |
| Tin                    | ppm           | ASTM D6130  | >10        | <1          |          |          |
| Zinc                   | ppm           | ASTM D6130  |            | 0           |          |          |
| CONTAMINANTS           |               | method      | limit/base | current     | history1 | history2 |
| Chlorine               | ppm           | ASTM D6130  |            | 21          |          |          |
| CARRIER SALTS          |               | method      | limit/base | current     | history1 | history2 |
| Sodium                 | ppm           | ASTM D6130  |            | 3715        |          |          |
| Potassium              | ppm           | ASTM D6130  |            | 17          |          |          |
| SCALE POTENTI          | AL            | method      | limit/base | current     | history1 | history2 |
| Calcium                | ppm           | ASTM D6130  |            | 9           |          |          |
| Magnesium              | ppm           | ASTM D6130  |            | 7           |          |          |
| 0                      | 1.1.          |             |            |             |          |          |



## **COOLANT REPORT**







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Contact/Location: CORY GUMBERT - MARCAT