

# **COOLANT REPORT**

# Area Nashville [Nashville] Coolant - Starboard Main Engine Coolant

Fluid CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service. ( Customer Sample Comment: 2000 hr main engine service )

#### Corrosion

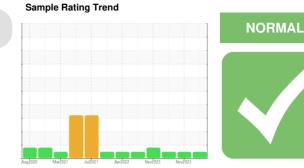
All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

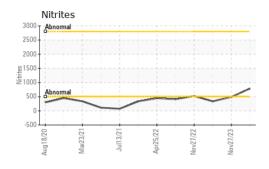


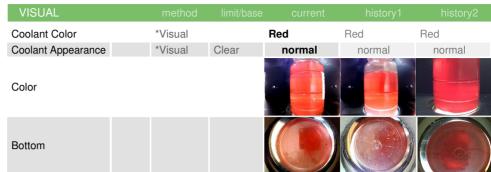
GAL)		Aug2020	Mar2021 Jul2021	Apr2022 Nov2022 N	ov2023	
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0846040	WC0805235	WC0683262
Sample Date		Client Info		29 Feb 2024	27 Nov 2023	13 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.042	1.054	1.054
рН	Scale 0-14	ASTM D1287		8.76	8.68	8.81
Nitrites	ppm	AP-053:2009		788	488	336
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		31.1	40.0	39.9
Freezing Point	°F	ASTM D3321		3	-13	-11
Total Dissolved Solids				303.0	268.5	264.0
Carboxylate				fail	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	5	426	4
Phosphorus	ppm	ASTM D6130	0	2	0	0
Boron	ppm	ASTM D6130	0	20	22	33
Molybdenum	ppm	ASTM D6130	950	400	350	787
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1	0	0
Aluminum	ppm	ASTM D6130	>10	<1	0	0
Copper	ppm	ASTM D6130	>10	2	<1	<1
Lead	ppm	ASTM D6130	>10	<1	<1	0
Tin	ppm	ASTM D6130	>10	<1	<1	0
Zinc	ppm	ASTM D6130		0	0	0

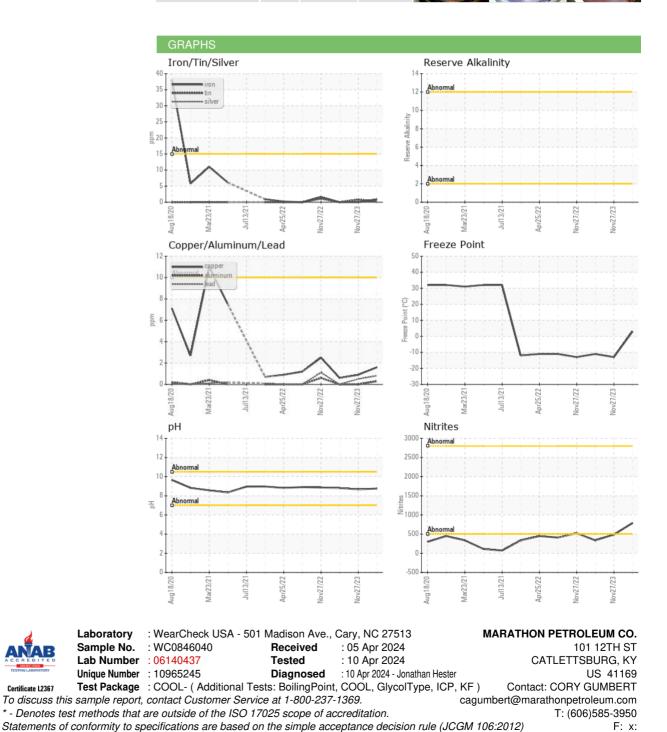
Zinc	ppm	ASTM D6130		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		18	12	0
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3779	2933	5081
Potassium	ppm	ASTM D6130		11	6	0
SCALE POTENTIAL		method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		6	7	18
Magnesium	ppm	ASTM D6130		3	3	3



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Report Id: MARCAT [WUSCAR] 06140437 (Generated: 04/10/2024 12:49:22) Rev: 1

Certificate 12367

Submitted By: M/V NASHVILLE

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