

## **COOLANT REPORT**



## Machine Id 53.178 [] Component Coolant Fluid {not provided} (--- GAL)

### DIAGNOSIS

## Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

## Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

## Contaminants

There is no indication of any contamination in the coolant.

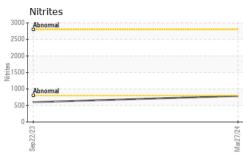
#### **Coolant Condition**

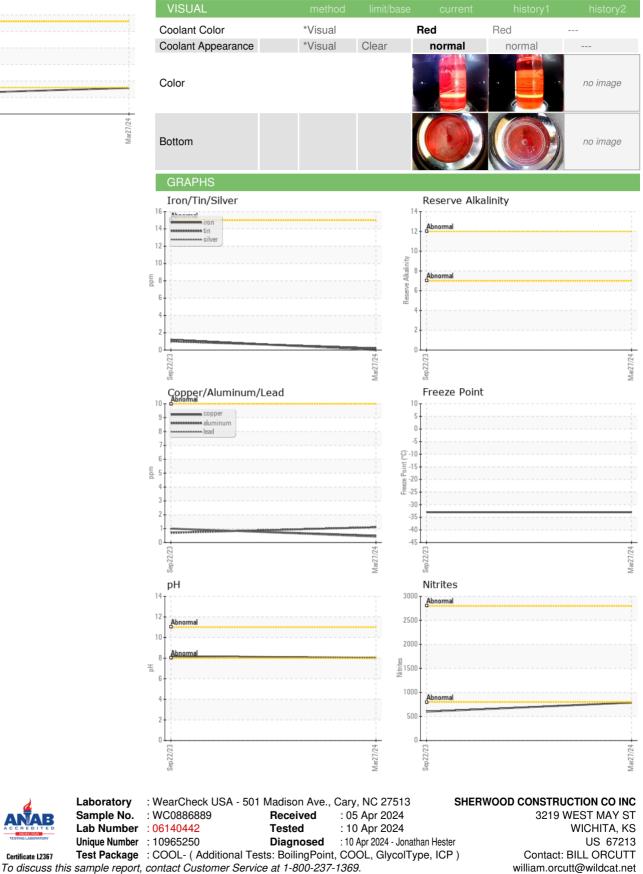
Carboxylate test failed. The pH level of this fluid is within the acceptable limits. Glycol and nitrite levels are acceptable.

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0886889	WC05964942	
Sample Date		Client Info		27 Mar 2024	22 Sep 2023	
Machine Age	hrs	Client Info		220	0	
Oil Age	hrs	Client Info		220	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.067	1.067	
рН	Scale 0-14	ASTM D1287		8.03	8.18	
Nitrites	ppm	AP-053:2009		788	600	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.7	49.2	
Freezing Point	°F	ASTM D3321		-33	-33	
Total Dissolved Solids				353.5	360.0	
Carboxylate				fail	fail	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		7	9	
Phosphorus	ppm	ASTM D6130		35	<1	
Boron	ppm	ASTM D6130		0	10	
Molybdenum	ppm	ASTM D6130		572	547	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	1	
Aluminum	ppm	ASTM D6130	>10	1	<1	
Copper	ppm	ASTM D6130	>10	<1	1	
Lead	ppm	ASTM D6130	>10	<1	1	
Tin	ppm	ASTM D6130	>10	<1	1	
Zinc	ppm	ASTM D6130		0	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		25	13	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3839	3491	
Potassium	ppm	ASTM D6130		629	33	
SCALE POTENTI		method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		0	2	
Magnesium	ppm	ASTM D6130		<1	<1	



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\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Submitted By: RUSTY RILEY

Page 2 of 2

T:

F: