

COOLANT REPORT



Machine Id 53.178 [] Component Coolant Fluid {not provided} (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

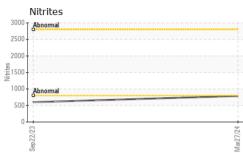
Coolant Condition

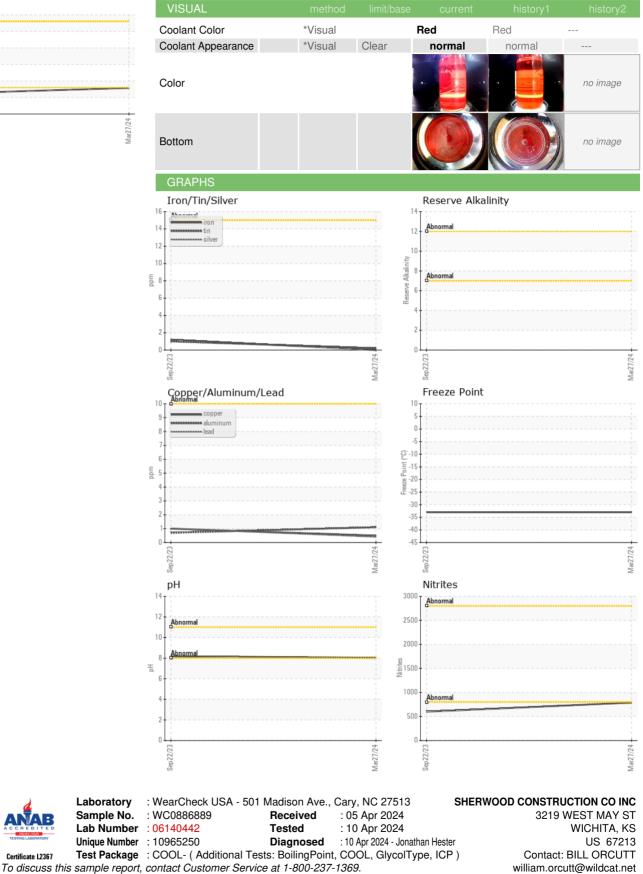
Carboxylate test failed. The pH level of this fluid is within the acceptable limits. Glycol and nitrite levels are acceptable.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0886889	WC05964942	
Sample Date		Client Info		27 Mar 2024	22 Sep 2023	
Machine Age	hrs	Client Info		220	0	
Oil Age	hrs	Client Info		220	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.067	1.067	
рН	Scale 0-14	ASTM D1287		8.03	8.18	
Nitrites	ppm	AP-053:2009		788	600	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.7	49.2	
Freezing Point	°F	ASTM D3321		-33	-33	
Total Dissolved Solids				353.5	360.0	
Carboxylate				fail	fail	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		7	9	
Phosphorus	ppm	ASTM D6130		35	<1	
Boron	ppm	ASTM D6130		0	10	
Molybdenum	ppm	ASTM D6130		572	547	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	1	
Aluminum	ppm	ASTM D6130	>10	1	<1	
Copper	ppm	ASTM D6130	>10	<1	1	
Lead	ppm	ASTM D6130	>10	<1	1	
Tin	ppm	ASTM D6130	>10	<1	1	
Zinc	ppm	ASTM D6130		0	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		25	13	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3839	3491	
Potassium	ppm	ASTM D6130		629	33	
SCALE POTENTI		method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		0	2	
Magnesium	ppm	ASTM D6130		<1	<1	



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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Submitted By: RUSTY RILEY

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