



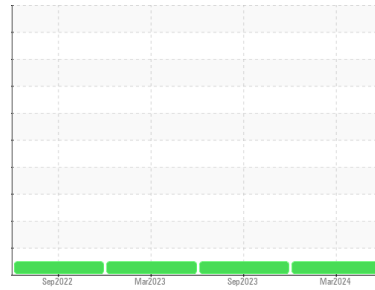
COOLANT REPORT

Sample Rating Trend

NORMAL



Area
OKLAHOMA/3
 Machine Id
53.165L [OKLAHOMA^3]
 Component
Coolant
 Fluid
EXTENDED LIFE COOLANT (4 GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. The pH level of this fluid is within the acceptable limits. Glycol and nitrite levels are acceptable.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0914517	WC0857215	WC0670237
Sample Date	Client Info		26 Mar 2024	27 Sep 2023	03 Mar 2023
Machine Age	hrs	Client Info	4369	3775	3533
Oil Age	hrs	Client Info	4369	3574	3082
Oil Changed		Client Info	Not Chngd	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Glycol Type	FT-IR		---	---	---
Specific Gravity	*ASTM D1298		1.067	1.067	1.067
pH	Scale 0-14	ASTM D1287	8.25	8.36	7.86
Nitrites	ppm	AP-053:2009	788	600	412
Reserve Alkalinity	Scale 0-20	*ASTM D1121	---	---	---
Percentage Glycol	%	ASTM D3321	49.9	49.3	49.3
Freezing Point	°F	ASTM D3321	-33	-33	-33
Total Dissolved Solids			360.5	347.5	361.5
Carboxylate			fail	fail	pass

CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	2	10	22
Phosphorus	ppm	ASTM D6130	0	<1	0
Boron	ppm	ASTM D6130	0	11	0
Molybdenum	ppm	ASTM D6130	636	493	1151

CORROSION

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D6130	>15	0	1	0
Aluminum	ppm	ASTM D6130	>10	1	<1	0
Copper	ppm	ASTM D6130	>10	<1	1	1
Lead	ppm	ASTM D6130	>10	<1	1	<1
Tin	ppm	ASTM D6130	>10	<1	1	0
Zinc	ppm	ASTM D6130		0	2	<1

CONTAMINANTS

	method	limit/base	current	history1	history2	
Chlorine	ppm	ASTM D6130		7	13	32

CARRIER SALTS

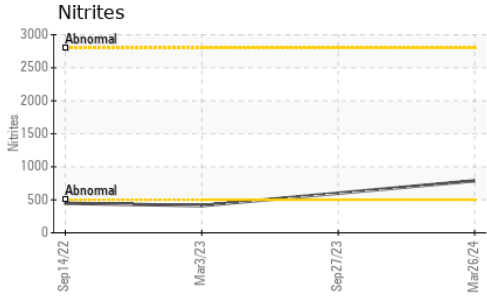
	method	limit/base	current	history1	history2	
Sodium	ppm	ASTM D6130		4092	3239	6022
Potassium	ppm	ASTM D6130		75	126	243


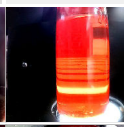



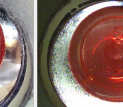
SCALE POTENTIAL

	method	limit/base	current	history1	history2	
Calcium	ppm	ASTM D6130		11	3	19
Magnesium	ppm	ASTM D6130		<1	<1	1

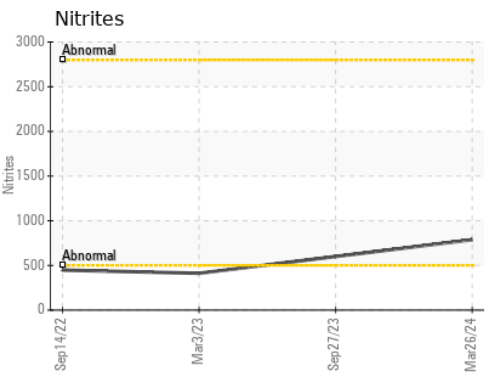
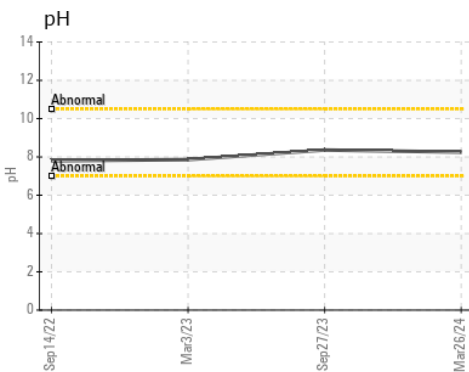
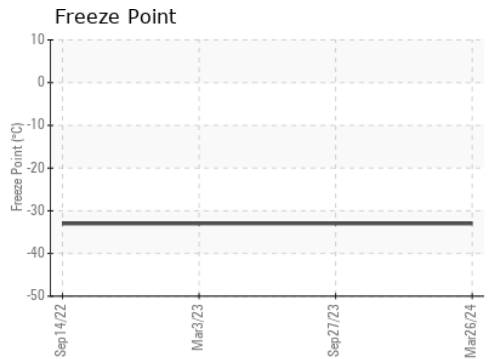
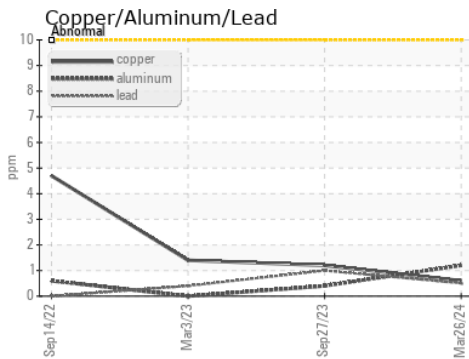
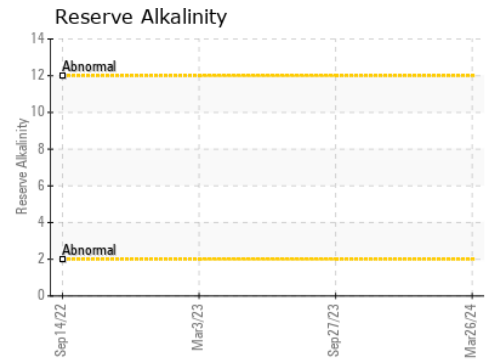
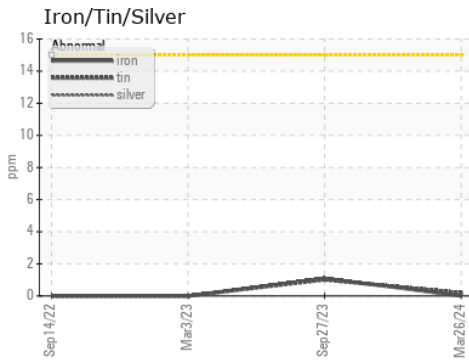


COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Orange	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0914517 **Received** : 05 Apr 2024
Lab Number : **06140452** **Tested** : 10 Apr 2024
Unique Number : 10965260 **Diagnosed** : 10 Apr 2024 - Jonathan Hester
Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType, ICP)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)