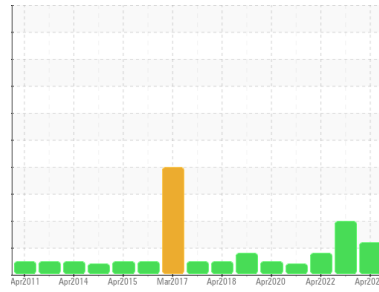




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
ALSTOM 3504
 Component
Hydraulic System
 Fluid
ESSO UNIVIS N 32 (55 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0798831	WC0673371	WC0643763
Sample Date	Client Info		04 Apr 2024	01 Apr 2023	01 Apr 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ATTENTION

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	1	<1
Chromium	ppm	ASTM D5185m >10	<1	4	2
Nickel	ppm	ASTM D5185m >10	16	27	14
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	<1
Lead	ppm	ASTM D5185m >10	7	16	6
Copper	ppm	ASTM D5185m >75	2	13	4
Tin	ppm	ASTM D5185m >10	<1	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m .1	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m .3	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 0	<1	4	0
Calcium	ppm	ASTM D5185m 74	50	55	47
Phosphorus	ppm	ASTM D5185m 266	349	318	338
Zinc	ppm	ASTM D5185m 338	442	386	364
Sulfur	ppm	ASTM D5185m	2566	2708	1858

CONTAMINANTS

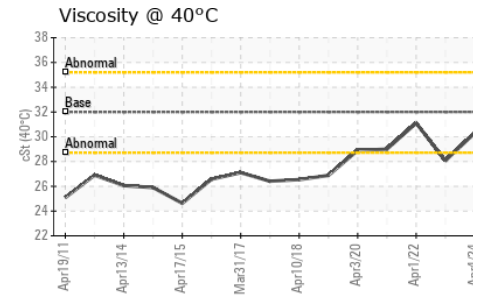
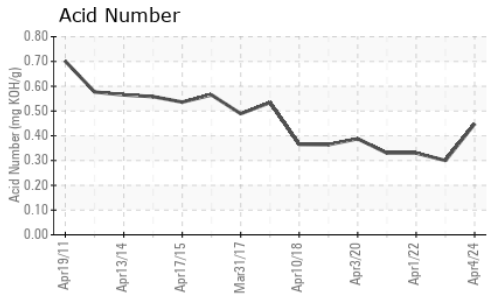
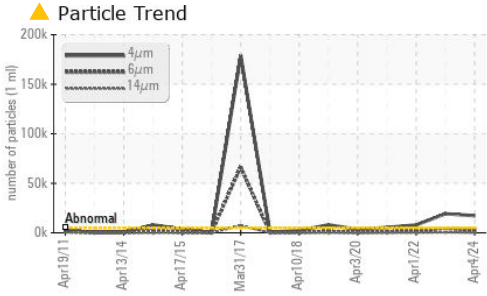
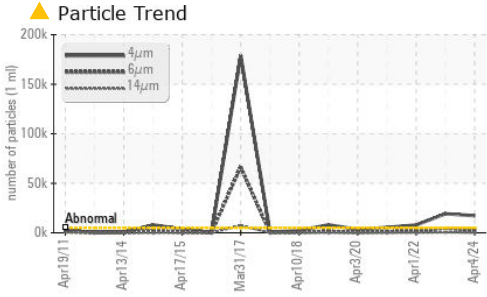
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	1	1	<1
Sodium	ppm	ASTM D5185m	2	<1	<1
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 17243	▲ 19275	● 7938
Particles >6µm	ASTM D7647	>1300	▲ 2765	▲ 4541	● 1490
Particles >14µm	ASTM D7647	>160	160	▲ 522	140
Particles >21µm	ASTM D7647	>40	36	▲ 184	40
Particles >38µm	ASTM D7647	>10	1	10	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/14	▲ 21/19/16	● 20/18/14



OIL ANALYSIS REPORT

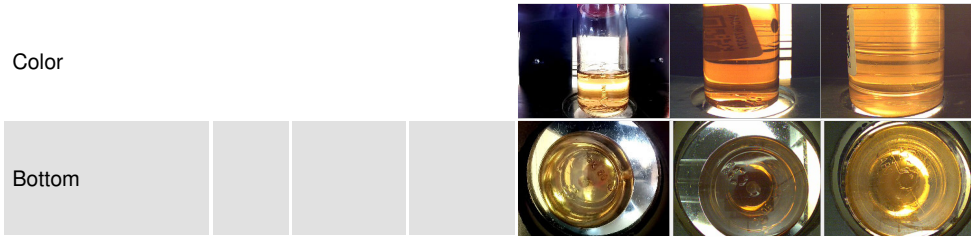


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.448	0.30	0.33

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

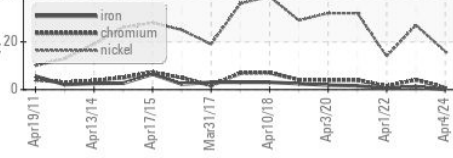
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	30.3	28.07	31.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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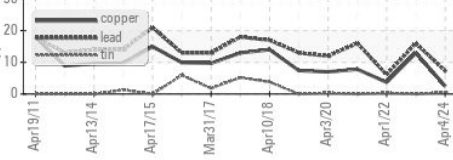


GRAPHS

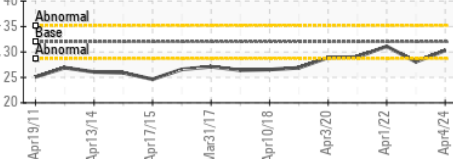
Ferrous Alloys



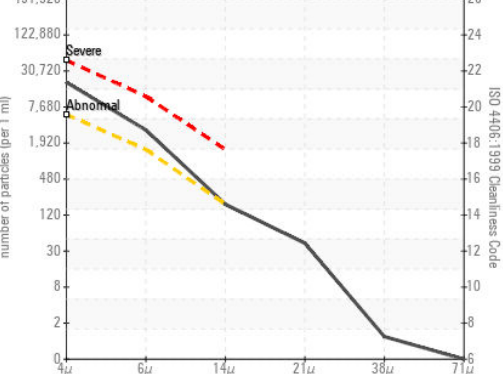
Non-ferrous Metals



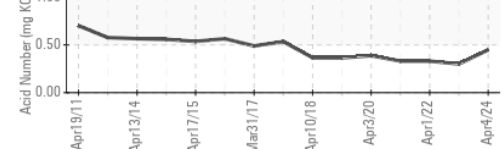
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0798831
Lab Number : **06140616**
Unique Number : 10965424
Test Package : MOB 2
Received : 05 Apr 2024
Tested : 08 Apr 2024
Diagnosed : 09 Apr 2024 - Don Baldrige

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 WASHINGTON, DC
 US 20018
 Contact: MICHAEL PORTER
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 T: (202)870-1399
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)