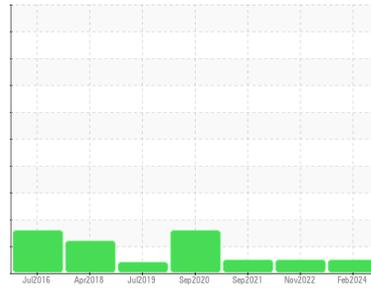




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER SK 15 AIRCENTER 4938907 (S/N 1557)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP50391	KCP52291	KCP39096
Sample Date	Client Info			02 Feb 2024	23 Nov 2022	28 Sep 2021
Machine Age	hrs	Client Info		25444	23790	22399
Oil Age	hrs	Client Info		2000	1400	2234
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	2	3
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

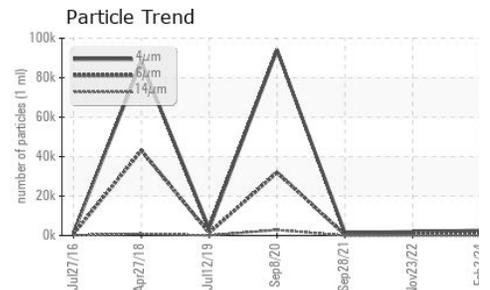
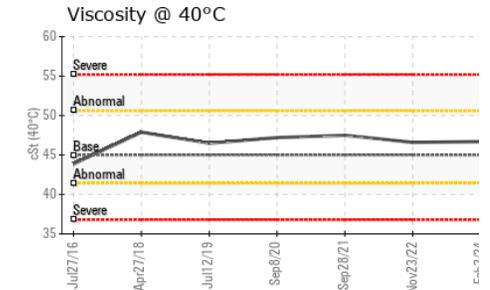
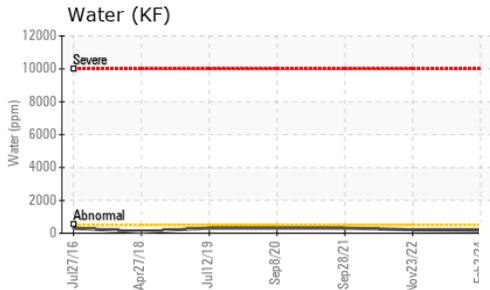
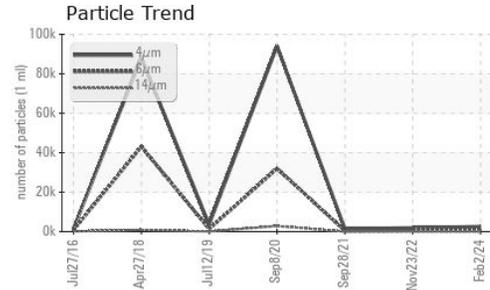
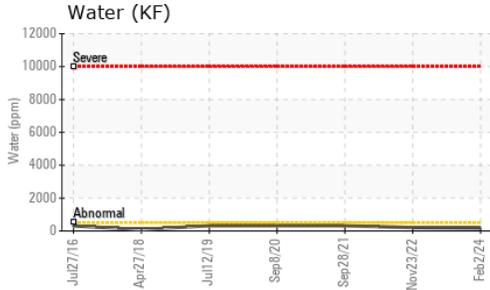
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	100	55	65	61
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	0	<1	25	5
Zinc	ppm	ASTM D5185m	0	11	7	5
Sulfur	ppm	ASTM D5185m	23500	22815	21487	16880

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Sodium	ppm	ASTM D5185m		10	20	19
Potassium	ppm	ASTM D5185m	>20	2	<1	2
Water	%	ASTM D6304	>0.05	0.017	0.020	0.031
ppm Water	ppm	ASTM D6304	>500	174	202.7	319.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2588	1922	1519
Particles >6µm		ASTM D7647	>1300	815	596	449
Particles >14µm		ASTM D7647	>80	64	50	31
Particles >21µm		ASTM D7647	>20	16	11	10
Particles >38µm		ASTM D7647	>4	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>17/13	17/13	16/13	16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.40	0.35	0.354

OIL ANALYSIS REPORT



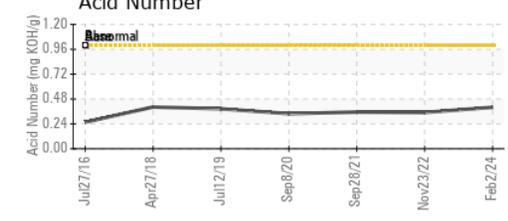
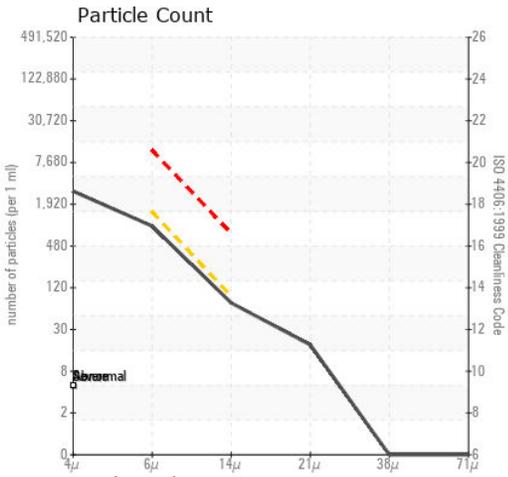
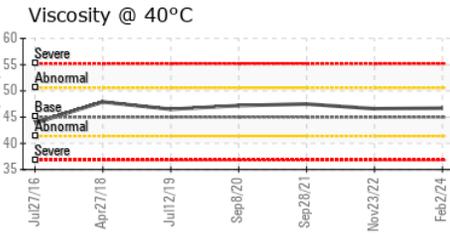
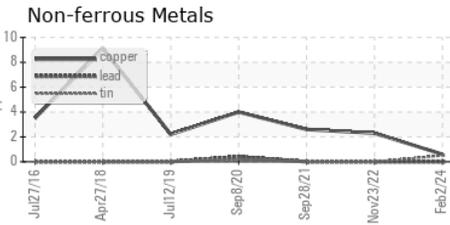
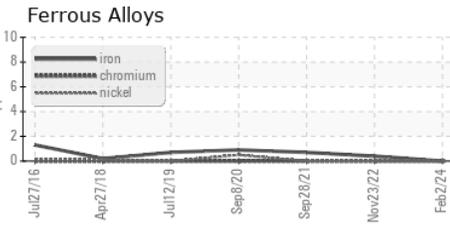
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	46.7	46.6	47.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP50391
Lab Number : 06140659
Unique Number : 10965467
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 05 Apr 2024
Tested : 08 Apr 2024
Diagnosed : 09 Apr 2024 - Don Baldrige

INTEGRACORE - VISIBLE SUPPLY
 7280 OAKLEY INDUSTRIAL BLVD
 FAIRBURN, GA
 US 30213
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: