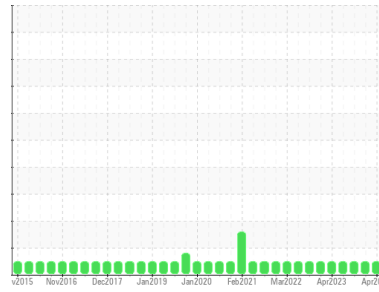




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**C-9102 AC 2 (S/N U101502562)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI MAX FG AIR 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USPM28671</b>	USPM28669	USPM28672
Sample Date	Client Info			<b>03 Apr 2024</b>	09 Jan 2024	19 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>6	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>80	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	0	<b>14</b>	0	0

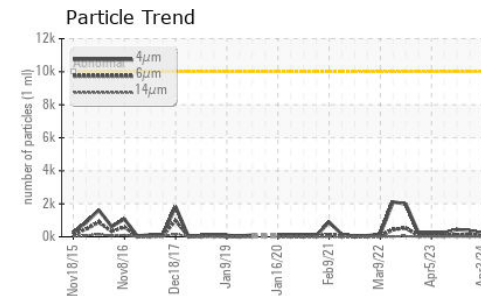
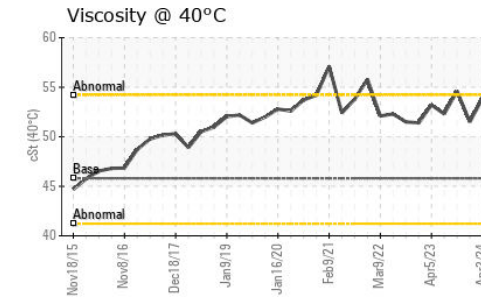
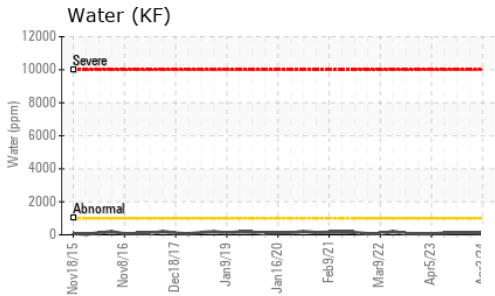
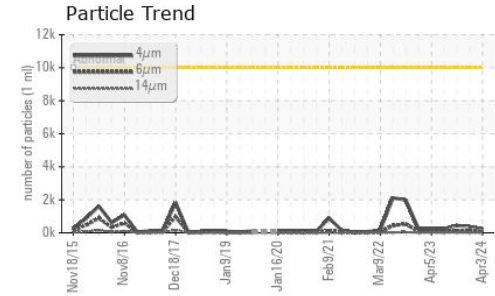
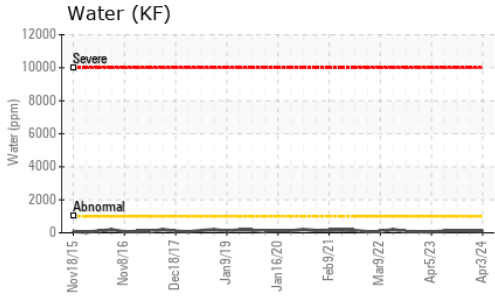
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>12	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	2
Water	%	ASTM D6304	>0.1	<b>0.008</b>	0.011	0.011
ppm Water	ppm	ASTM D6304	>1000	<b>84</b>	117	119.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>230</b>	367	444
Particles >6µm		ASTM D7647	>2500	<b>56</b>	94	100
Particles >14µm		ASTM D7647	>320	<b>5</b>	12	21
Particles >21µm		ASTM D7647	>80	<b>2</b>	4	8
Particles >38µm		ASTM D7647	>20	<b>0</b>	1	1
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>15/13/10</b>	16/14/11	16/14/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	<b>0.78</b>	0.26	0.48



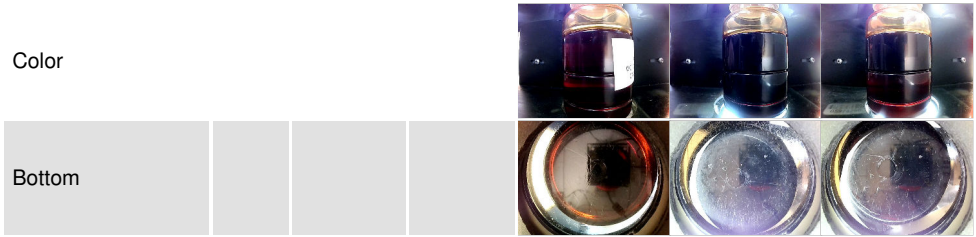
# OIL ANALYSIS REPORT



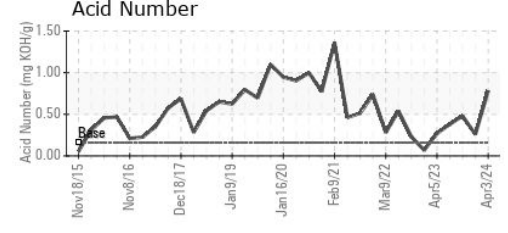
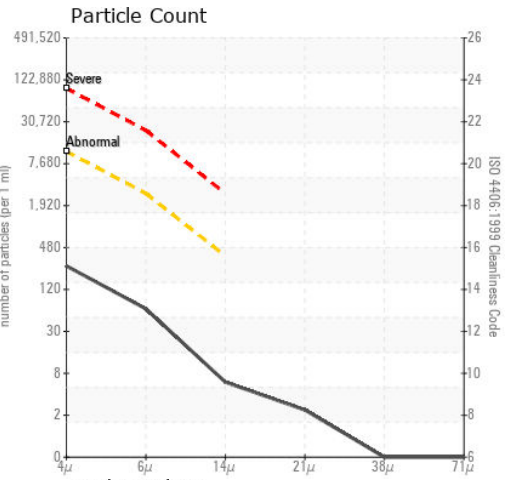
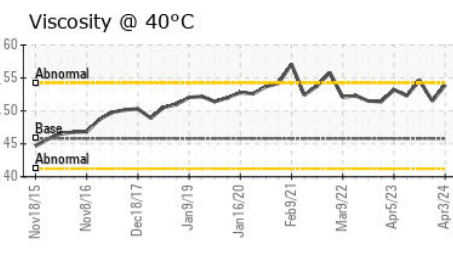
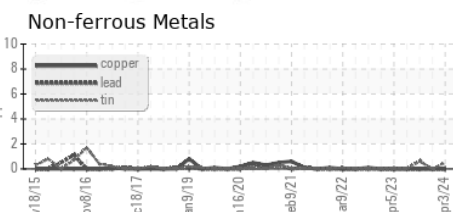
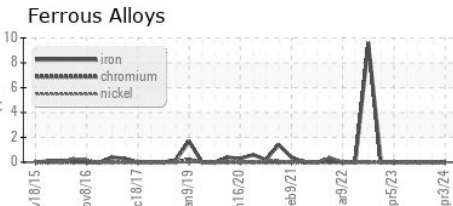
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.8	<b>53.9</b>	51.5	54.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM28671  
**Lab Number** : 06140661  
**Unique Number** : 10965469  
**Test Package** : IND 2  
**Received** : 05 Apr 2024  
**Tested** : 08 Apr 2024  
**Diagnosed** : 08 Apr 2024 - Doug Bogart

**CARGILL OIL SEEDS**  
 5000 SOUTH BLVD  
 CHARLOTTE, NC  
 US 28217  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)