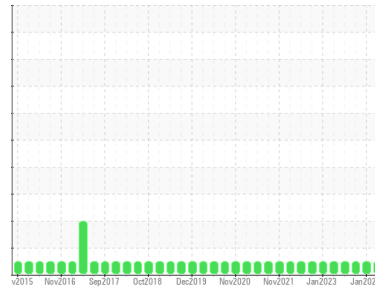




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**C-9103 AC 3 (S/N U101502562)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI MAX FG AIR 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM28675</b>	USPM28673	USPM28674
Sample Date	Client Info	<b>03 Apr 2024</b>	09 Jan 2024	19 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >70	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >6	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >80	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>6</b>	0	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >12	<b>3</b>	2	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	3
Water	%	ASTM D6304 >0.1	<b>0.007</b>	0.012	0.011
ppm Water	ppm	ASTM D6304 >1000	<b>75</b>	125	117.3

## FLUID CLEANLINESS

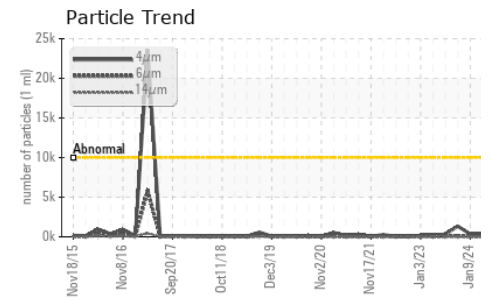
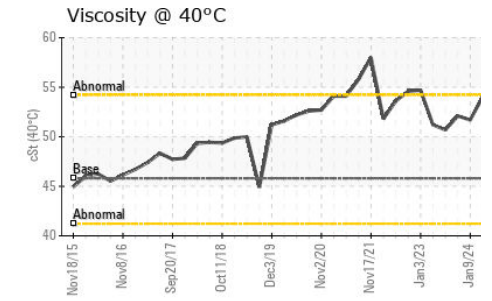
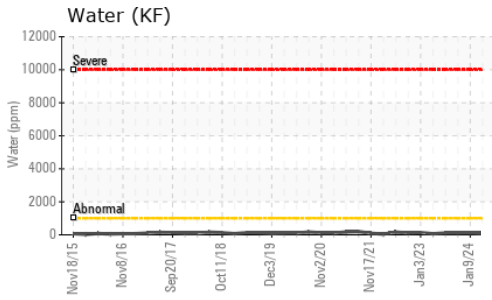
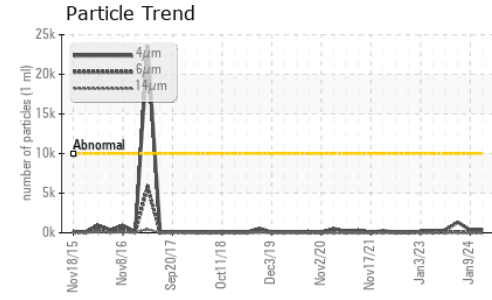
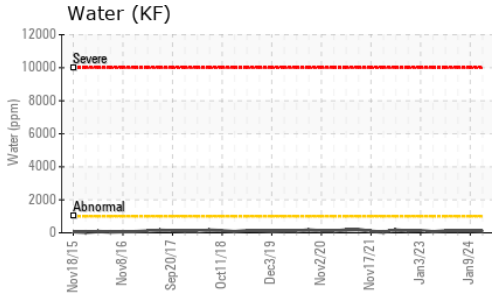
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>317</b>	328	1346
Particles >6µm	ASTM D7647 >2500	<b>77</b>	79	102
Particles >14µm	ASTM D7647 >320	<b>7</b>	9	21
Particles >21µm	ASTM D7647 >80	<b>4</b>	4	8
Particles >38µm	ASTM D7647 >20	<b>0</b>	0	1
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>15/13/10</b>	16/13/10	18/14/12

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.16	<b>0.52</b>	0.18	0.38



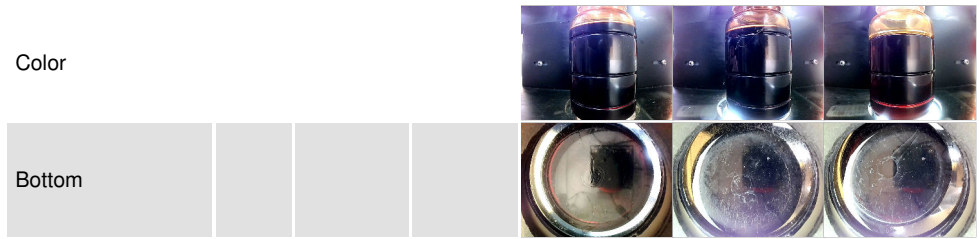
# OIL ANALYSIS REPORT



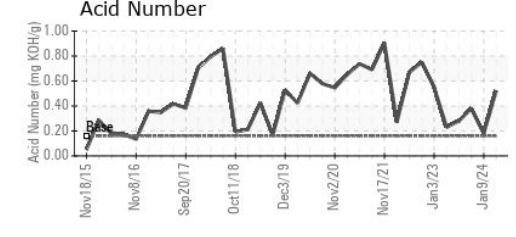
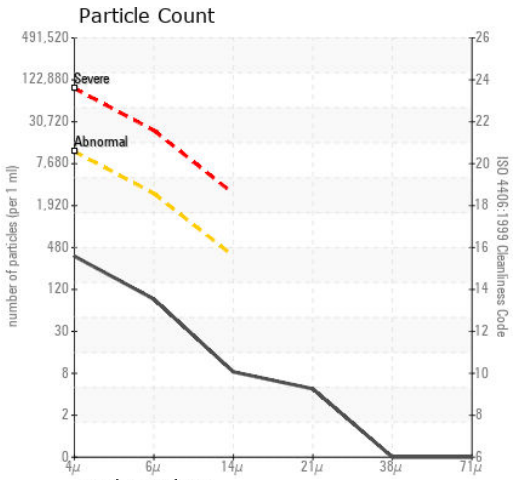
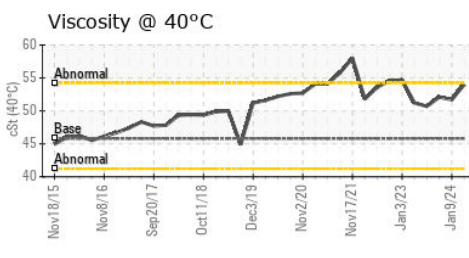
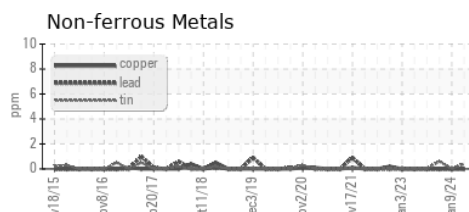
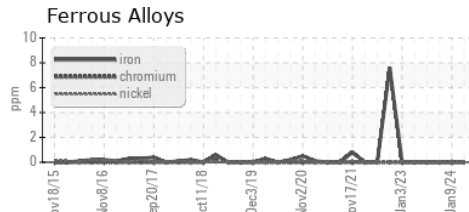
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	54.0	51.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USPM28675  
 Lab Number : 06140662  
 Unique Number : 10965470  
 Test Package : IND 2  
 Received : 05 Apr 2024  
 Tested : 08 Apr 2024  
 Diagnosed : 08 Apr 2024 - Doug Bogart

**CARGILL OIL SEEDS**  
 5000 SOUTH BLVD  
 CHARLOTTE, NC  
 US 28217  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: