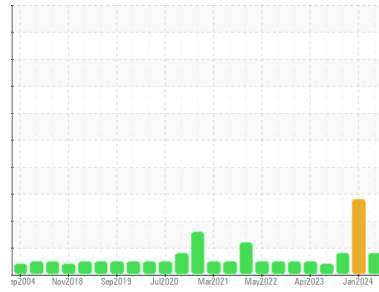




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
4 (S/N 5127227)
 Component
Air Compressor
 Fluid
USPI AIR 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM36641	USPM30716	USPM31580
Sample Date	Client Info		04 Apr 2024	21 Jan 2024	24 Dec 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	8
Chromium	ppm	ASTM D5185m >4	0	0	<1
Nickel	ppm	ASTM D5185m >4	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	0	3
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >40	0	0	1
Tin	ppm	ASTM D5185m >5	<1	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	1	0	1
Calcium	ppm	ASTM D5185m 0	0	0	7
Phosphorus	ppm	ASTM D5185m 1	18	30	114
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	55	117	313

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	6
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	1	0	5
Water	%	ASTM D6304 >0.2	0.048	0.026	0.023
ppm Water	ppm	ASTM D6304 >2000	486	269	234

FLUID CLEANLINESS

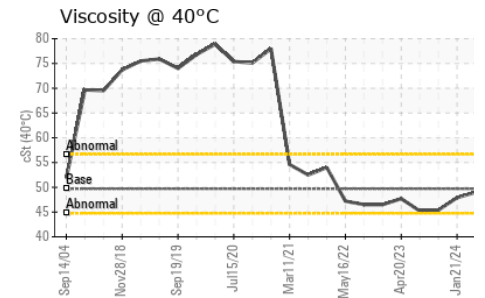
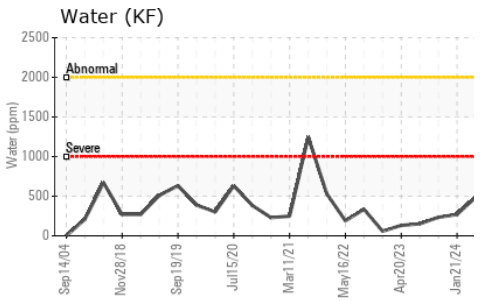
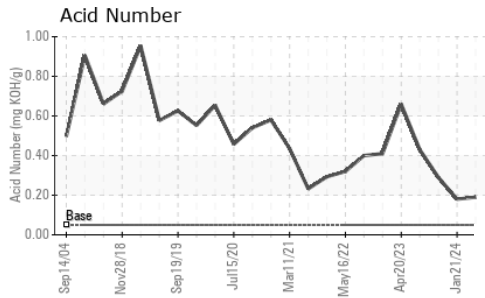
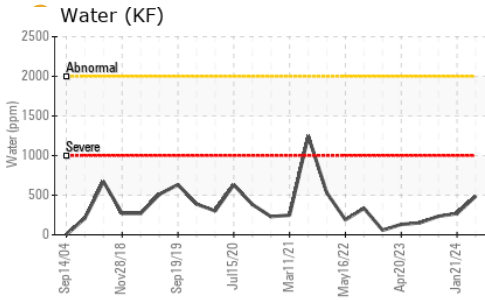
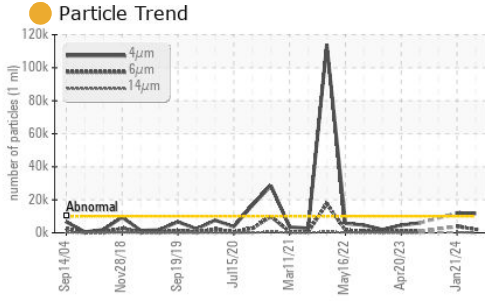
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	11695	11920	---
Particles >6µm	ASTM D7647	>2500	2078	3803	---
Particles >14µm	ASTM D7647	>320	78	385	---
Particles >21µm	ASTM D7647	>80	17	107	---
Particles >38µm	ASTM D7647	>20	0	4	---
Particles >71µm	ASTM D7647	>4	0	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	21/18/13	21/19/16	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.19	0.18	0.29



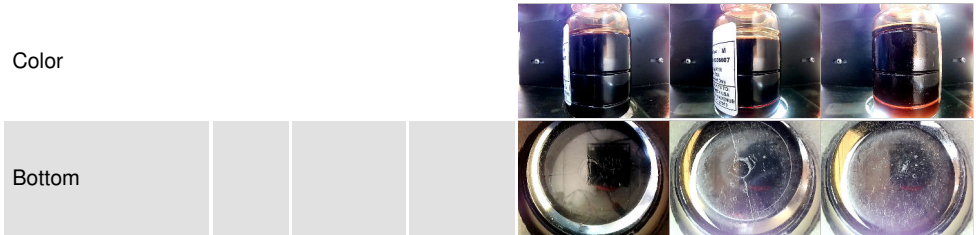
OIL ANALYSIS REPORT



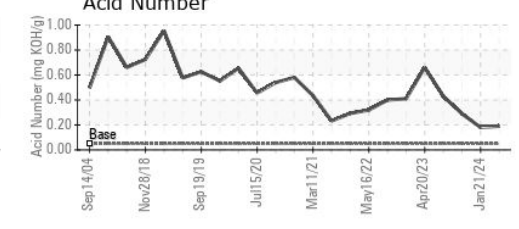
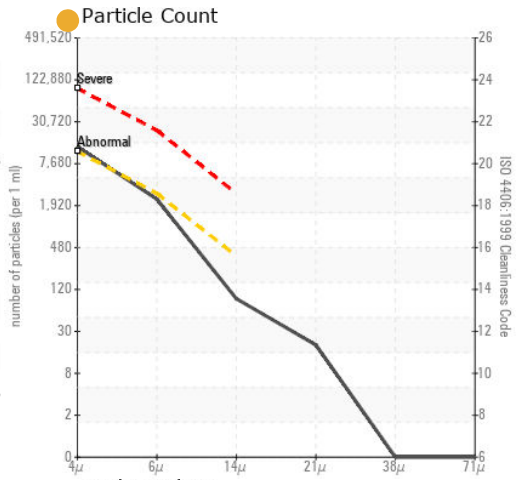
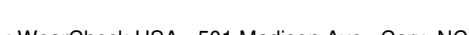
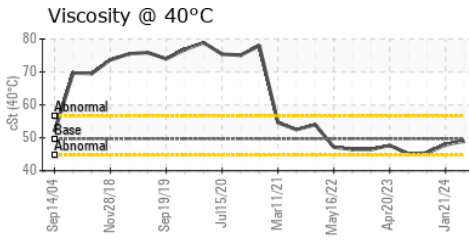
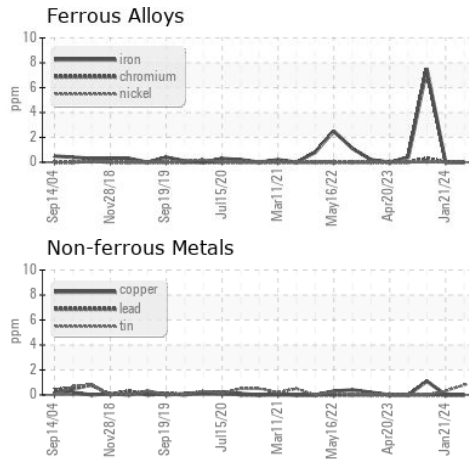
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	49.0	47.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36641
Lab Number : 06140663
Unique Number : 10965471
Test Package : IND 2
Received : 05 Apr 2024
Tested : 08 Apr 2024
Diagnosed : 08 Apr 2024 - Doug Bogart

TYSCIN
 9990 PRINCETON RD.
 CINCINNATI, OH
 US 45246
 Contact: Russell Schutte
 russ.schutte@pierrefoods.com
 T: (800)543-1604
 F: (513)874-7180

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)