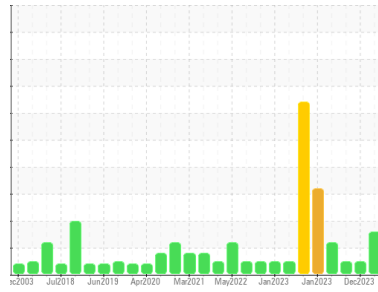




# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**C-33-34 (S/N 2512688)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of particulates present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0007915</b>	USP0004335	USP0000365
Sample Date	Client Info		<b>01 Apr 2024</b>	24 Dec 2023	29 Aug 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>&lt;1</b>	0	1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	<1	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>11</b>	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	<1	2
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.002	0.003
ppm Water	ppm	ASTM D6304 >100	<b>6</b>	20	27.4

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 102096</b>	9845	7202
Particles >6µm	ASTM D7647	>2500	<b>▲ 26059</b>	1468	1045
Particles >14µm	ASTM D7647	>320	<b>▲ 371</b>	37	45
Particles >21µm	ASTM D7647	>80	<b>32</b>	5	14
Particles >38µm	ASTM D7647	>20	<b>1</b>	0	1
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 24/22/16</b>	20/18/12	20/17/13

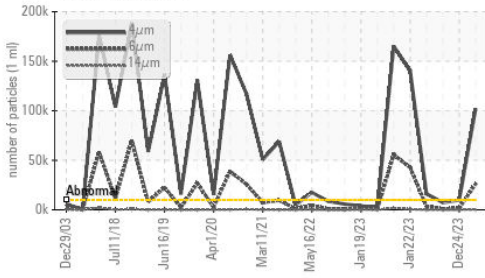
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.014	0.012

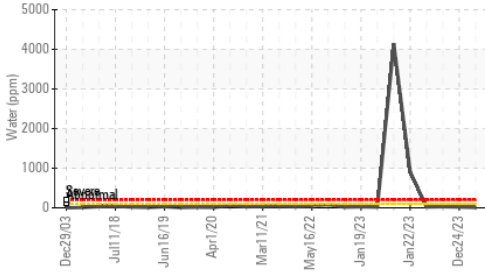


# OIL ANALYSIS REPORT

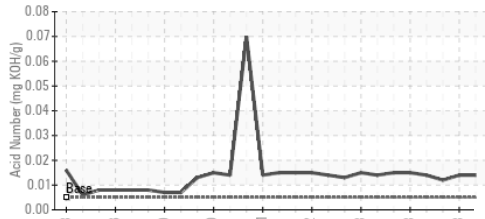
## Particle Trend



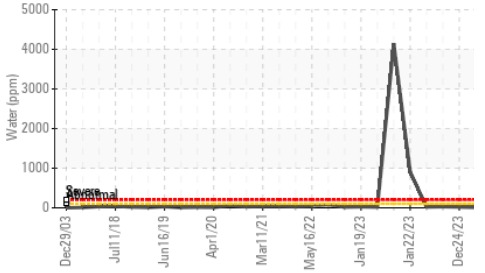
## Water (KF)



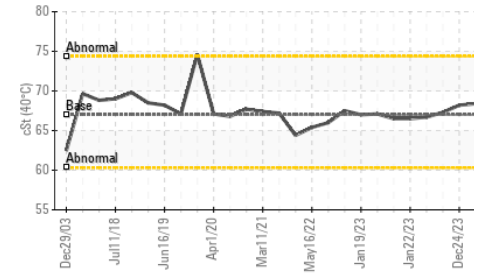
## Acid Number



## Water (KF)



## Viscosity @ 40°C

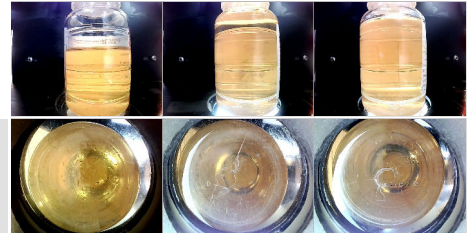


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	68.2	67.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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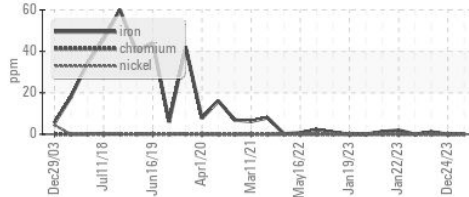
Color



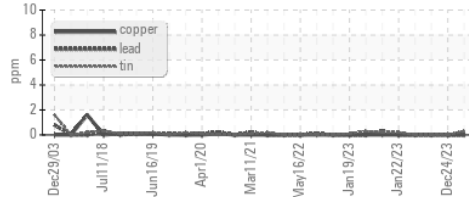
Bottom

## GRAPHS

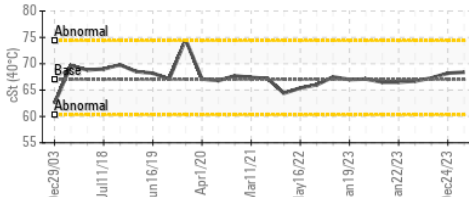
### Ferrous Alloys



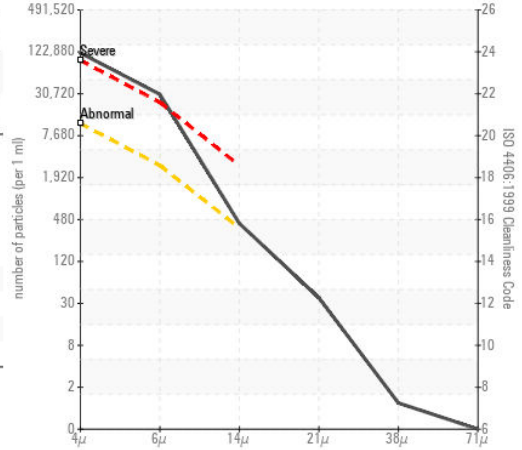
### Non-ferrous Metals



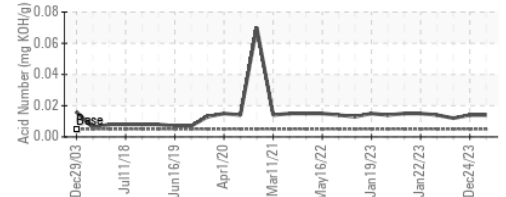
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USP0007915  
 Lab Number : 06140677  
 Unique Number : 10965485  
 Test Package : IND 2

Received : 05 Apr 2024  
 Tested : 08 Apr 2024  
 Diagnosed : 08 Apr 2024 - Doug Bogart

**TYSCIN**  
 9990 PRINCETON RD.  
 CINCINNATI, OH  
 US 45246

Contact: Russell Schutte  
 russ.schutte@pierfoods.com

T: (800)543-1604

F: (513)874-7180

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)