



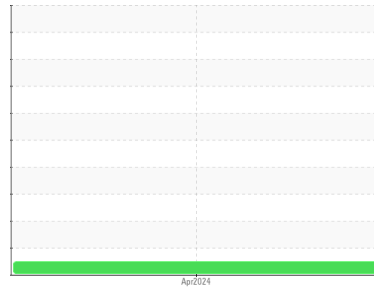
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
MINING
Machine Id
ME-80 CATERPILLAR 740B T4S00327
Component
Diesel Engine
Fluid
SHELL RIMULA SUPER SAE 15W40 (11 GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0908962	---	---
Sample Date	Client Info			02 Apr 2024	---	---
Machine Age	hrs	Client Info		12779	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				NORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	---	---
Water	WC Method	>0.2		NEG	---	---
Glycol	WC Method			NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	33	---	---
Chromium	ppm	ASTM D5185m	>20	<1	---	---
Nickel	ppm	ASTM D5185m	>2	0	---	---
Titanium	ppm	ASTM D5185m	>2	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>25	7	---	---
Lead	ppm	ASTM D5185m	>40	0	---	---
Copper	ppm	ASTM D5185m	>330	2	---	---
Tin	ppm	ASTM D5185m	>15	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		5	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		58	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		880	---	---
Calcium	ppm	ASTM D5185m	2840	1147	---	---
Phosphorus	ppm	ASTM D5185m	1150	1021	---	---
Zinc	ppm	ASTM D5185m	1270	1209	---	---
Sulfur	ppm	ASTM D5185m	2829	3409	---	---

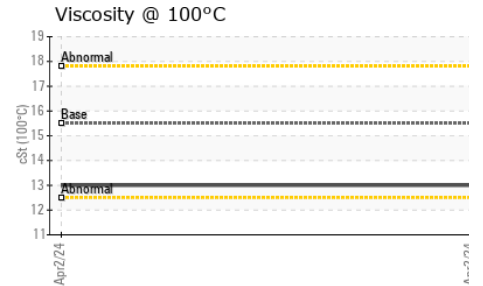
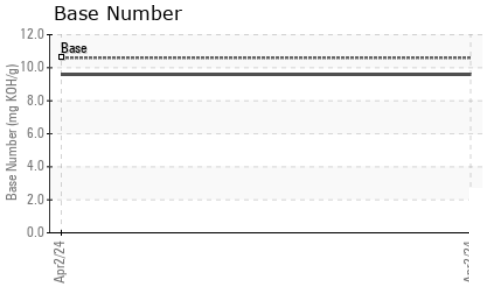
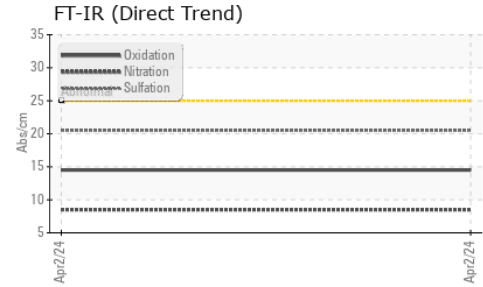
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	---	---
Sodium	ppm	ASTM D5185m		1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	1.6	---	---
Nitration	Abs/cm	*ASTM D7624	>20	8.5	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.5	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.5	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	10.6	9.6	---	---



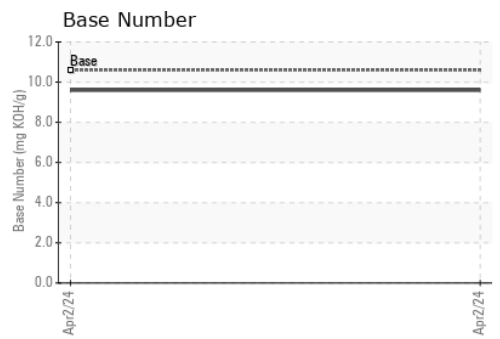
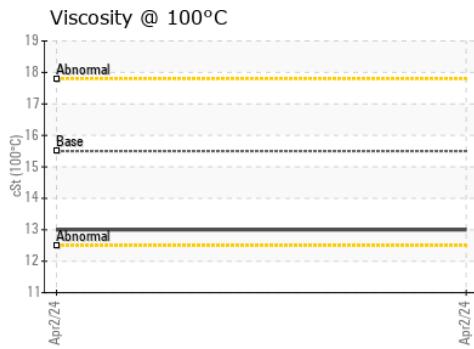
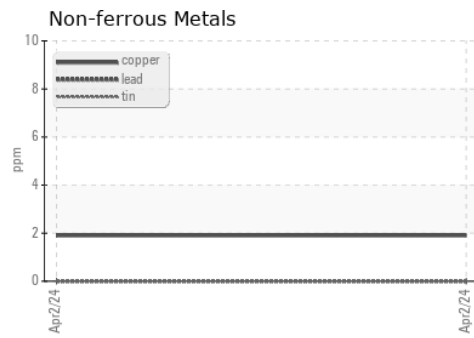
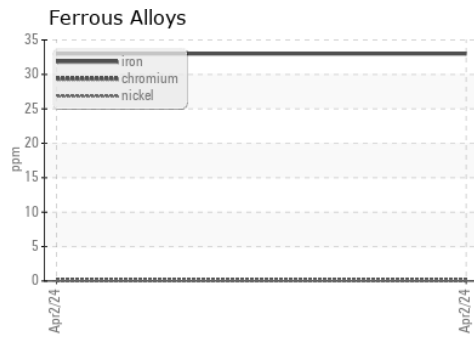
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.5	13.0	---	---

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0908962 **Received** : 08 Apr 2024
Lab Number : **06141060** **Tested** : 09 Apr 2024
Unique Number : 10965868 **Diagnosed** : 09 Apr 2024 - Wes Davis
Test Package : CONST (Additional Tests: TBN)

COVIA - GUION - 025
 421 MAIN STREET
 GUION, AR
 US 72540
 Contact: DANIEL DELGADO
 daniel.delgado@coviacorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)