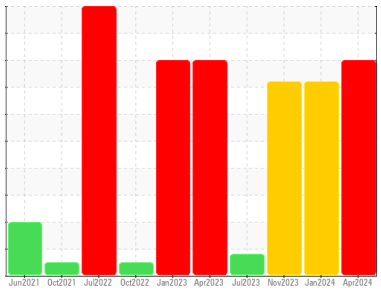
PROBLEM SUMMARY

Sample Rating Trend

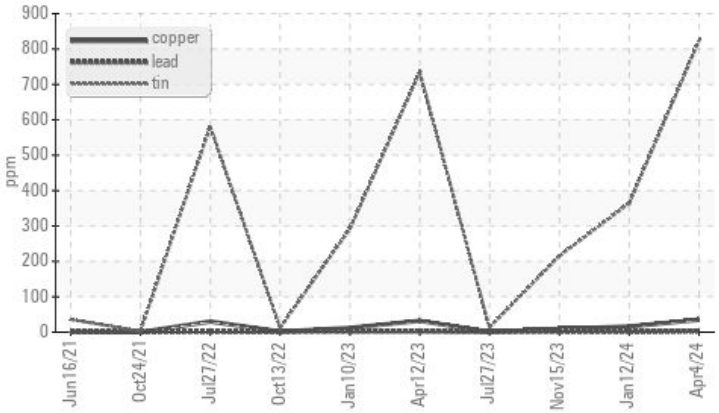


WEAR

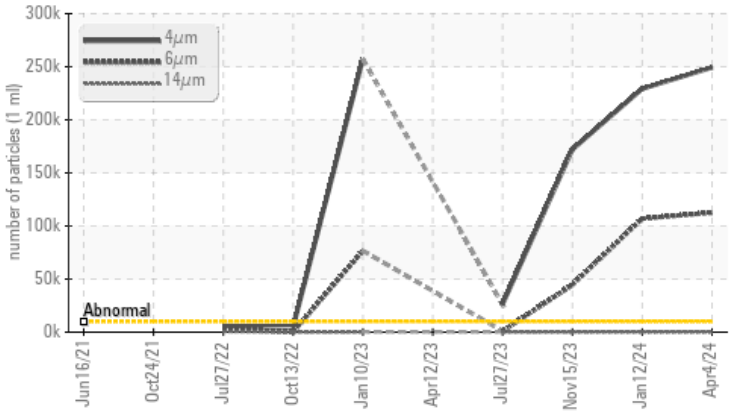
Area
COLD MILL/CM-3STD-2N
Machine Id
S1 EAST MOTOR BEARING 3ST2_S1 East Motor Bearing
Component
Bearing
Fluid
ROYAL PURPLE SYNFILM GT 68 (50 GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Copper	ppm	ASTM D5185m	>20	▲ **35**	16	9
Tin	ppm	ASTM D5185m	>20	▲ **823**	▲ 364	▲ 215
Particles >4µm		ASTM D7647	>10000	▲ **249314**	▲ 229218	▲ 172043
Particles >6µm		ASTM D7647	>2500	▲ **112509**	▲ 106891	▲ 44523
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ **25/24/12**	▲ 25/24/13	▲ 25/23/13

Customer Id: CONMUSAL
Sample No.: KFS0005213
Lab Number: 06141310
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

WEAR

12 Jan 2024 Diag: Don Baldridge

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Bearing and/or bushing wear is indicated. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

WEAR

15 Nov 2023 Diag: Don Baldridge

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Bearing and/or bushing wear is indicated. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

ISO

27 Jul 2023 Diag: Jonathan Hester

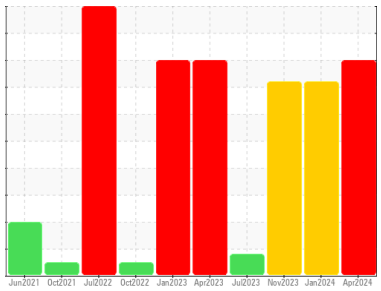
No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
COLD MILL/CM-3STD-2N
Machine Id
S1 EAST MOTOR BEARING 3ST2_S1 East Motor Bearing
Component
Bearing
Fluid
ROYAL PURPLE SYNFILM GT 68 (50 GAL)

DIAGNOSIS

▲ Recommendation
We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear
Bearing and/or bushing wear is indicated.

▲ Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0005213**	KFS0003650	KFS0003643
Sample Date		Client Info		**04 Apr 2024**	12 Jan 2024	15 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**2**	2	<1
Lead	ppm	ASTM D5185m	>20	**3**	<1	<1
Copper	ppm	ASTM D5185m	>20	▲ **35**	16	9
Tin	ppm	ASTM D5185m	>20	▲ **823**	▲ 364	▲ 215
Vanadium	ppm	ASTM D5185m		**<1**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**<1**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**114**	80	28
Calcium	ppm	ASTM D5185m		**6**	2	0
Phosphorus	ppm	ASTM D5185m		**11**	0	0
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**28248**	19636	17279

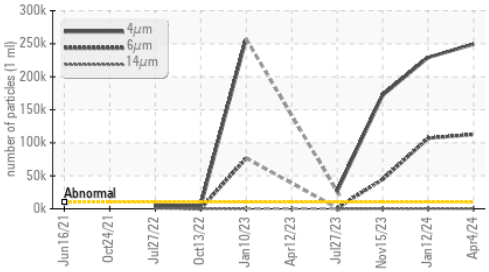
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**5**	2	3
Sodium	ppm	ASTM D5185m		**3**	0	2
Potassium	ppm	ASTM D5185m	>20	**1**	<1	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **249314**	▲ 229218	▲ 172043
Particles >6µm		ASTM D7647	>2500	▲ **112509**	▲ 106891	▲ 44523
Particles >14µm		ASTM D7647	>160	**27**	51	56
Particles >21µm		ASTM D7647	>40	**6**	6	12
Particles >38µm		ASTM D7647	>10	**1**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ **25/24/12**	▲ 25/24/13	▲ 25/23/13

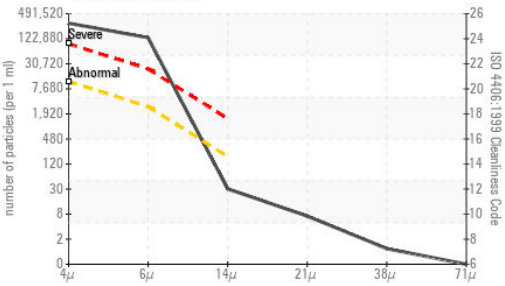
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.32**	0.31	0.36

OIL ANALYSIS REPORT

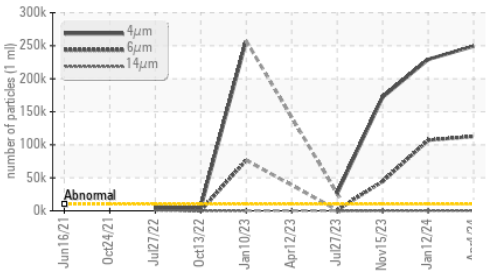
Particle Trend



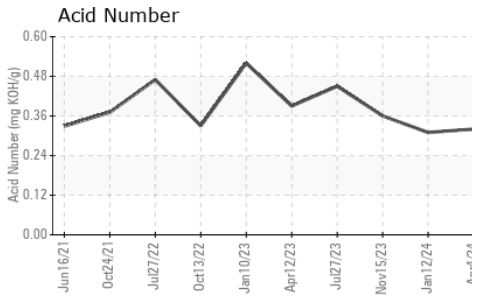
Particle Count



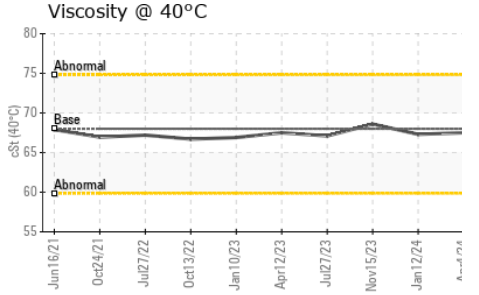
Particle Trend



Acid Number

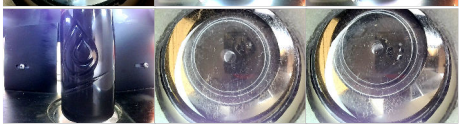


Viscosity @ 40°C



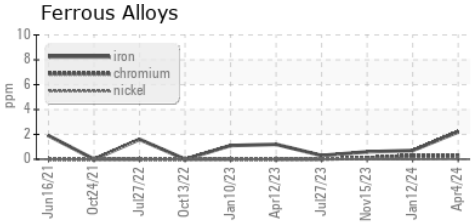
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**67.5**	67.3	68.6

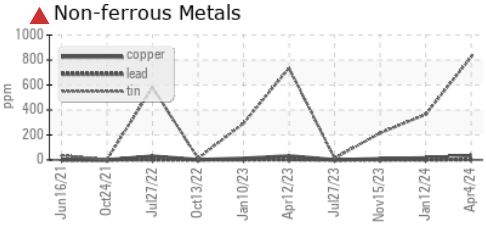
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

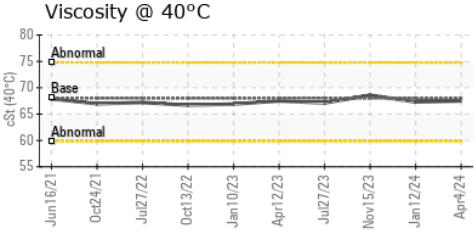
Ferrous Alloys



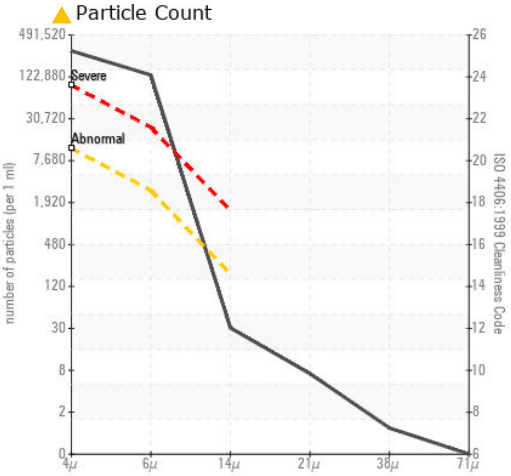
Non-ferrous Metals



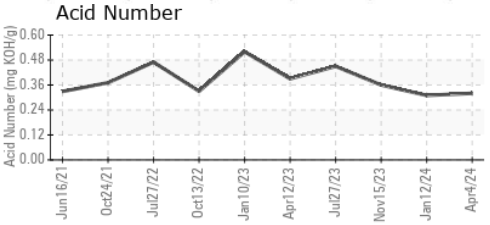
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0005213 **Received** : 08 Apr 2024
Lab Number : 06141310 **Tested** : 15 Apr 2024
Unique Number : 10966118 **Diagnosed** : 15 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONSTELLIUM
4805 SECOND STREET
MUSCLE SHOALS, AL
US 35661
Contact: Randy Nichols
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F:

Report Id: CONMUSAL [WUSCAR] 06141310 (Generated: 04/15/2024 13:43:23) Rev: 1

Submitted By: COLD MILL - Josh Edwards