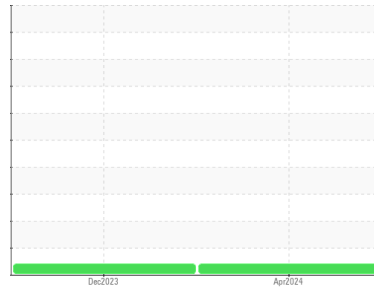




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
INGERSOLL RAND PX2095U3251 - CA RETREAD
 Component
Compressor
 Fluid
PG 32 (2 GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

▲ Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0897061	WC0886208	---
Sample Date	Client Info		04 Apr 2024	18 Dec 2023	---
Machine Age	hrs	Client Info	32638	32175	---
Oil Age	hrs	Client Info	462	8022	---
Oil Changed	Client Info		Not Chngd	Changed	---
Sample Status			MARGINAL	MARGINAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m	0	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >25	0	0	---
Lead	ppm	ASTM D5185m >25	0	0	---
Copper	ppm	ASTM D5185m >50	0	<1	---
Tin	ppm	ASTM D5185m >15	<1	<1	---
Vanadium	ppm	ASTM D5185m	0	<1	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m	409	14	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m	0	0	---
Calcium	ppm	ASTM D5185m	0	0	---
Phosphorus	ppm	ASTM D5185m	0	0	---
Zinc	ppm	ASTM D5185m	13	19	---
Sulfur	ppm	ASTM D5185m	462	272	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	---
Sodium	ppm	ASTM D5185m	28	24	---
Potassium	ppm	ASTM D5185m >20	1	0	---

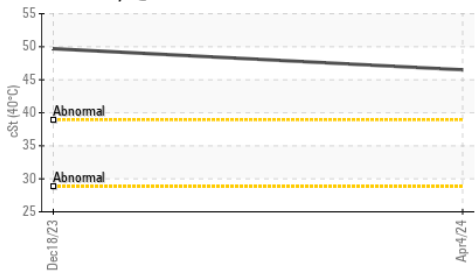
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.58	---

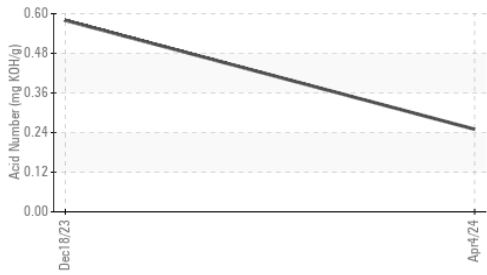


OIL ANALYSIS REPORT

▲ Viscosity @ 40°C



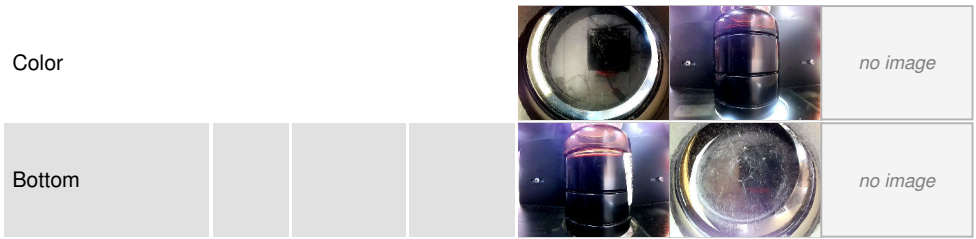
Acid Number



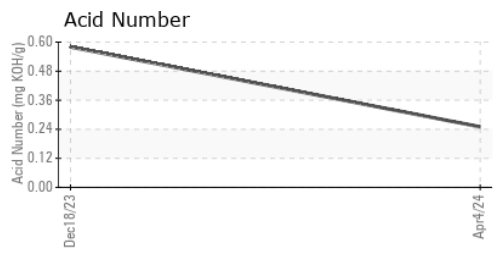
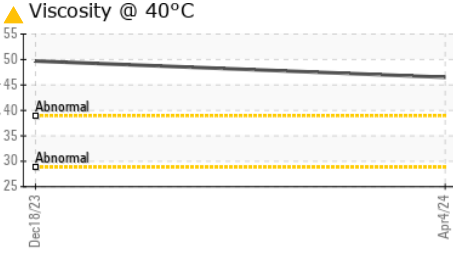
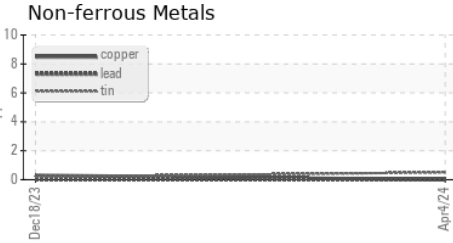
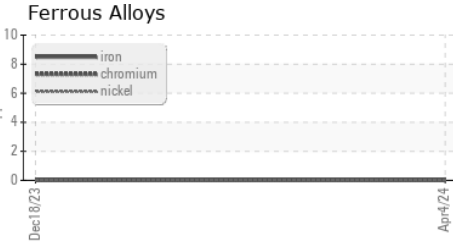
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	▲ 46.5	▲ 49.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0897061 **Received** : 08 Apr 2024
Lab Number : 06141389 **Tested** : 09 Apr 2024
Unique Number : 10966197 **Diagnosed** : 10 Apr 2024 - Angela Borella
Test Package : IND 2

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 203 AERO COURT
 GREENSBORO, NC
 US 27409
 Contact: Dallas Burcham
 dallas.burcham@fs-compression.com
 T: (336)605-9622
 F: (336)605-9844

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)