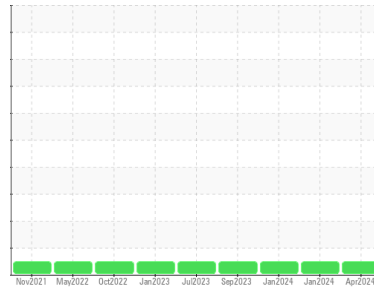




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area

**ACI 46**

Machine Id

**KAESER 1021-6 - US PIPE**

Component

**Compressor**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UAC06141416</b>	UAC06071797	UAC06063707
Sample Date	Client Info		<b>04 Apr 2024</b>	24 Jan 2024	10 Jan 2024
Machine Age	hrs	Client Info	<b>54478</b>	53047	52868
Oil Age	hrs	Client Info	<b>52945</b>	3863	3684
Oil Changed	Client Info		<b>N/A</b>	Not Changd	Not Changd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1.5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0.3	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m 406	<b>197</b>	243	244
Zinc	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Sulfur	ppm	ASTM D5185m 1283	<b>586</b>	679	750

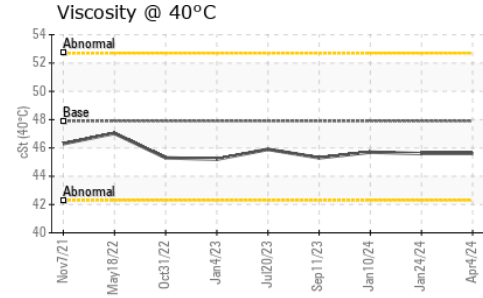
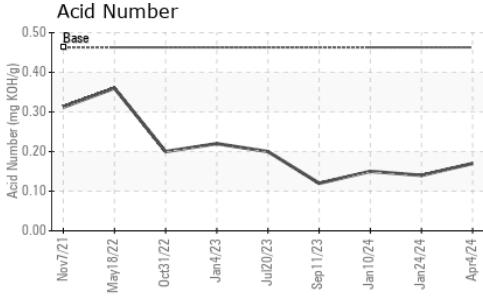
### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.463	<b>0.17</b>	0.14	0.15

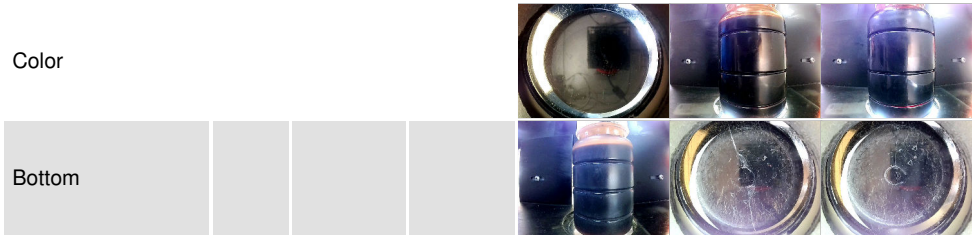
# OIL ANALYSIS REPORT



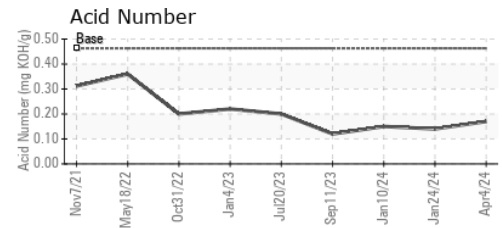
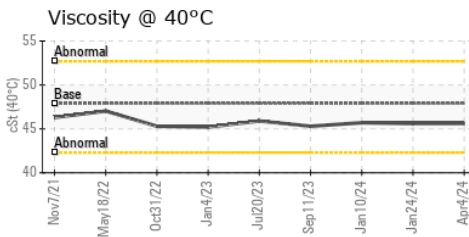
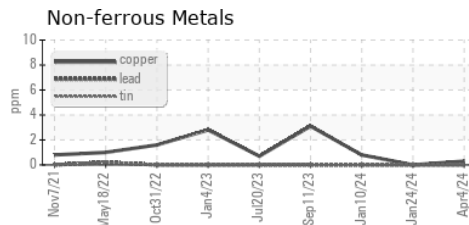
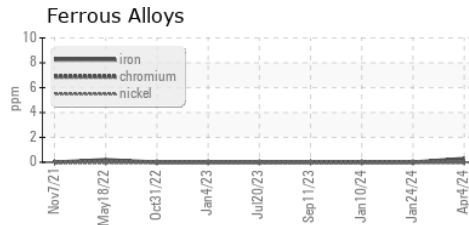
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.9	<b>45.6</b>	45.6	45.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UAC06141416      **Received** : 08 Apr 2024  
**Lab Number** : **06141416**      **Tested** : 09 Apr 2024  
**Unique Number** : 10966224      **Diagnosed** : 10 Apr 2024 - Sean Felton  
**Test Package** : IND 2

**ATLANTIC COMPRESSORS**  
 2144 SALEM INDUSTRIAL DRIVE  
 SALEM, VA  
 US 24153

Contact: BILL RIMER  
 bill@atlanticcompressors.com

T: (540)728-1147

F: (757)216-0134

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)