

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id **INGERSOLL RAND M80-1987 - GENERAL METALS**

Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

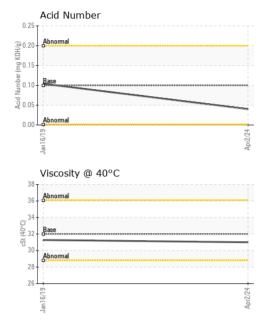
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06141432	UCH04634634	
Sample Date		Client Info		02 Apr 2024	16 Jan 2019	
Machine Age	hrs	Client Info		0	43512	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Not Changd	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	0	0	
Tin	ppm	ASTM D5185m	>15	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	
Barium	ppm	ASTM D5185m	5	0	0	
Molybdenum	ppm	ASTM D5185m	5	0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	5	0	0	
Calcium	ppm	ASTM D5185m	12	0	0	
Phosphorus	ppm	ASTM D5185m	12	16	28	
Zinc	ppm	ASTM D5185m	12	0	0	
Sulfur	ppm	ASTM D5185m	1000	4	94	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		<1	0	
Potassium	ppm	ASTM D5185m	>20	0	<1	
Water	%	ASTM D6304	>0.1	NEG	NEG	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.10	0.04	0.104	



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VISUAL



White Metal					history1	history2
	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris			NONE	NONE	NONE	
	scalar	*Visual				
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	31.0	31.28	
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color						no image
Bottom				•		no image
GRAPHS						
Ferrous Alloys						
4 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			Apr2/24			
Non-ferrous Metals	5		Apr2/24			
Non-ferrous Metals	5		Apri224 Apri224			
Non-ferrous Metals	5		Apr2/24	Acid Numbe	٩r	
Non-ferrous Metals	5		Apr2/24	Τ	9r	
Non-ferrous Metals	5		(^{0,25} 4 ^{0,25} 0.20	Acid Numbe	9r	
Non-ferrous Metals	5		(^{0,25} 4 ^{0,25} 0.20	Τ	9r	
Non-ferrous Metals	5		(^{0,25} 4 ^{0,25} 0.20	Τ	Pr	
Non-ferrous Metals	5		4b1/5/2/4 (0,0.15 mg/ 0.10 mg/ 0.10 0.05 0.00 0.05	Abnormal Base	9r	
Non-ferrous Metals	5		Apr2/2/4 0.20 0.00 0.00 0.00 0.00	Abnormal Base Abnormal	er	
Non-ferrous Metals	5		4b1/5/2/4 (0,0.15 mg/ 0.10 mg/ 0.10 0.05 0.00 0.05	Abnormal Base	er	Apr224

To discuss this sample report, co * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Laboratory

Sample No. Lab Number **Unique Number Test Package**

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate L2367

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